

ISBN :



CONFERENCE PROGRAMS AND ABSTRACT

**ADVANCING SUSTAINABLE SCIENCE AND TECHNOLOGY
THROUGH EFFECTIVE COLLABORATION**

OCTOBER 20-21, 2021

**Palembang, Province of South Sumatera
Indonesia**

Organized By :



FOREWORD FROM GENERAL CHAIR 5th FIRST 2021 INTERNATIONAL CONFERENCE



Assalamu'alaikum wr wb,

Alhamdulillahirrobbil 'alamin, Thank to the God, almighty, due to His bless and love, we are granted good health and opportunity so that we can meet here in the event of the 5th FIRST and the 3rd SNAPTEKMAS 2021.

The honorable keynote speakers of the 5th FIRST and the 3rd SNAPTEKMAS 2021

Dra. Nana Yuliana, MA., Ph.D., as The Indonesian LBBP Ambassador for the Republic of Cuba, concurrently with the Commonwealth of the Bahamas, Jamaica, the Dominican Republic and Haiti

Prof. Ramaraj Boopathy. from U Alcee Fortier Distinguished Service Professor of Biological Sciences At the Nicholls State University, USA

Dr. Ing. Ahmad Taqwa, the Director of State Polytechnic of Sriwijaya.

The honourable keynote speakers, distinguished guests, all participants, ladies and gentlemen,

For the beginning of my speech, let me welcome all of you with my great warm hug. It is a great honor for me that you choose the 5th FIRST and the 3rd SNAPTEKMAS 2021 as your conference. I am so proud that the authors still become enthusiastic to develop the knowledge although in this pandemic situation. Let us still work hard to support the development of the world through the research, science, and technology in many parts of the knowledge, as what has been purposed by the FIRST conference itself.

In this occasion, I would like proudly to inform you that the 5th FIRST and the 3rd SNAPTEKMAS 2021 as the forum to share knowledge, to search, to find, and to enlarge the link with other industries and universities has attracted so many authors from abroad, such as from: Politeknik Tun Syed Nasir Syed Ismail; MARA University; Politeknik Mukah Sarawak; University Sultan Zainal Abidin, Terengganu, Malaysia; Politeknik Melaka (PMK) Malaysia; Iloilo Science and Technology University (ISAT-U) Philipina; Politeknik Kota Kinabalu; Universiti Teknologi Malaysia; The National University of Malaysia; National Chin-Yi University of Technology (NCUT); Accounting Research Institute UiTM-Malaysia; Management and Science University Malaysia; AlBaha University, KSA, Saudi Arabia; Politeknik Melaka (PMK), Malaysia; Kuantan Community College, Pahang, Malaysia; Universiti Brunei Darussalam; and Ferdowsi University of Mashhad, Iran.

Welcome to all of the researchers that become the collaborators in our research and community service. It is our great honour to have you as our collaborators and participants in the 5th FIRST and the 3rd SNAPTEKMAS 2021.

The honourable keynote speakers, distinguished guests, all participants, ladies and gentlemen,

In this chance, I would like to say thank you very much to the Director of State Polytechnic of Sriwijaya for his full support in the development of the Research and Service Community programs. Due to his hard work and his belief to all of the committee so that this event can be held.

In this occasion, I also would like to convey my big thank to all of the keynote speakers, invited guests, all the participants, all reviewers, and all committee of the 5th FIRST and the 3rd SNAPTEKMAS 2021. Without you all, this event will be nothing. May Allah SWT gives His reward for your sincerity. As the time goes by, it is hoped that our cooperation and coordination in the FIRST and SNAPTEKMAS can be maintained and improved. I hope that you can enjoy this conference and can get a big benefit from this event. I also wish that we can meet again in the forthcoming FISRT ad SNAPTEKMAS

Wassalamu'alaikumwaraahmatullahi wabarakatuh

FOREWORD FROM DIRECTOR OF STATE POLYTECHNIC OF SRIWIJAYA



The honorable, FIRST 2021 and SNAPTEKMAS 2021 keynote speakers,

Dra. Nana Yuliana, MA., Ph.D., as The Indonesian LBBP Ambassador for the Republic of Cuba, accredited to the Bahamas, Republic of Dominican, Republic of Haiti and Jamaica

Prof. Ramaraj Boopathy., from U Alcee Fortier Distinguished Service Professor of biological sciences at the Nicholls State University, USA

Dr. Ing. Ahmad Taqwa, MT., as Director of Politeknik Negeri Sriwijaya

Assalamualaikum wr wb,

Let us extend our gratitude to Allah SWT, the most gracious, the most merciful. Due to His bless, we can gather here, at the Opening Ceremony of the FIRST 2021 and SNAPTEKMAS 2021

First of all, Please let me deliver my warm welcome to all keynote speakers and all participant of FIRST 2021 and SNAPTEKMAS 2021. It is my great pleasure to meet and see you in this event.

Although, there are so many obstacles that should be faced in the pandemic situation, however, as young generation, we should be optimistic, stay strong and be active in searching and finding the solution. The FIRST 2021 and SNAPTEKMAS 2021 as the DIES of State Polytechnic of Sriwijaya annual event will become one of the media to support those activities. The researchers could share knowledge, find partners, and enlarge the collaboration through this event.

Based on the change in the model of the teaching learning activity that focuses on the MERDEKA BELAJAR, State Polytechnic of Sriwijaya has a big desire in getting acceleration in the internationalization of the institution. One of them by improving the overseas and industrial collaboration, especially in joint research and joint publication. In the beginning of 2021, the research and community service unit in Politeknik Negeri Sriwijaya has launched new schemes of research and community service, namely the Overseas Collaboration Research and Overseas Collaboration Community Service. Thanks to God, those schemes have attracted researchers not only from Asia but also several other countries outside Asia, such as: research and community service collaboration with Al Baha University from Saudi Arabia, with Ferdowsi University of Mashhad from Iran, and with Princess Sumaya University of Technology from Jordan, as well as several other foreign universities.

In this occasion, I also would like to welcome all the researchers that become the collaborators in our new scheme of research and community service. It is our great honour to have you as our collaborators.

The honourable participants,

At this time, State Polytechnic of Sriwijaya has held 5 times of FIRST. FIRST publications from previous conferences have been successfully indexed not only in SCOPUS, but also in WOS. This 5th FIRST seminar will be conjugated with the 3rd National Seminar on Community Service SNAPTEKMAS. (National seminar of applied technology for public). All of these are the efforts to improve the quality of Polsri lecturers which significantly have a positive effect on the learning process of Polsri students.

Before ending my speech, I would like to congratulate the participants of The FIRST 2021 and SNAPTEKMAS 2021. May the noble efforts, support, and cooperation of researchers in this conference will continue. Special thanks to the organizer and co-organizer committee of The FIRST 2021 and SNAPTEKMAS 2021 for the hard work and the commitment in realizing this conference. Do maintain the spirit of working in a team and continue to unite in order to display a culture of excellence in the eyes of the country and the world.

With Bismillahirrahmanirrahim, I officiate The FIRST 2021 and SNAPTEKMAS 2021.
Wassalamu'alaikum warrahmatullahi Wabarakatu

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KEYNOTE SPEAKER



Dra. Nana Yuliana, MA., Ph.D.

The Indonesian LBBP Ambassador for the Republic of Cuba, concurrently with the Commonwealth of the Bahamas, Jamaica, the Dominican Republic and Haiti

Her Excellency Ambassador Nana Yuliana, Ph.D arrived in Havana, Cuba on December, 23rd, 2020 to serve her duties as the Ambassador Extraordinary and Plenipotentiary of the Republic of Indonesia to Republic of Cuba, Commonwealth of Bahamas, Dominican Republic, Republic of Haiti and Jamaica. She was appointed by the President of the Republic of Indonesia on October 19th, 2020. Prior to her position as Ambassador Extraordinary and Plenipotentiary, she was Consul General of the Republic of Indonesia in Houston, Texas, United States of America from 2017 –2020, after she was the Director of Mid-Career Diplomatic School at the Ministry of Foreign Affairs of Indonesia from 2014 – 2017. Her first diplomatic assignment was as First Secretary of Political Affairs at the Embassy of Indonesia in Manila from 2001-2005. From 2008 to 2012, she was the Counsellor of Economic Affairs of the Embassy of Indonesia in Bangkok and Permanent Representative of Indonesia to the United Nations Economic and Social Commission for Asia and Pacific (UNESCAP). She attended several meetings related to Millennium Development Goals (MDGs) or Sustainable Development Goals (SDGs) issues. Her bachelor's degree was English Education from Institute of Teacher's Training in Jakarta, then she pursued her Master Degree in Applied Linguistics for Macquarie University in Sydney, Australia and also International Relations from University of Indonesia in Jakarta, Indonesia. She completed her Doctoral Degree in Development Studies from the University of Santo Tomas, Manila, Philippines in 2006. While serving as a diplomat since 1995, her passion in teaching and learning encourages her as well to share her knowledge and teaches at the University in Jakarta, Indonesia. During her tenure as Consul General, she was very active in promoting Trade, Tourism, Inbound and Outbound Investments and very keen to engage with Universities for cooperation in human capital development.

KEYNOTE SPEAKER



Prof. Ramaraj Boopathy

Alcee Fortier Distinguished Service Professor of biological sciences
at the Nicholls State University, USA

Fulbright Scholar Fulbright Senior Specialist World Class Professor-Government of Indonesia. Honorary Visiting Professor, ITB, Indonesia Alcee Fortier Distinguished Service Professor John Brady Endowed Professor in Biological Sciences Nicholls State University Business Address: Alcee Fortier Distinguished Service Professor John Brady Endowed Professor in Biological Sciences Department of Biological Sciences Nicholls State University Thibodaux **EDUCATION:** B.Sc. Zoology, University of Madras, India; 1979 M.Sc. Environmental Biology, Tamil Nadu Agricultural University, India; 1981 Ph.D. Environmental Biology, University of Madras, India; 1986 **UNIVERSITY RESPONSIBILITIES:** Responsibilities include Teaching Environmental Biotechnology, a Senior and Graduate level course, Marine and Environmental Biology (Graduate Course), Microbiology and Environmental Biology courses. Research interests include Bioremediation of Hazardous Chemicals and Anaerobic Microbiology. Service includes advising students, participate in Departmental and University committees and serving the local and regional communities. Advisor to Masters Program in Marine and Environmental Biology. **PROFESSIONAL EXPERIENCE:** January 2013 – Present: John Brady Endowed Professor in Biological Sciences, Department of Biological Sciences, Nicholls State University, Thibodaux. Teaching, Research, and Service to the University and Community. August 2012 – Present: Alcee Fortier Distinguished Service Professor, Department of Biological Sciences, Nicholls State University, Thibodaux. Teaching, Research, and Service to the University and Community. August 2004 – Present: Distinguished Service Professor, Department of Biological Sciences, Nicholls State University, Thibodaux. Teaching, Research, and Service to the University and Community. **MAJOR AREAS OF RESEARCH INTERESTS:** Anaerobic digestion, Composting, Biodegradation of hazardous chemicals. Antibiotic resistant bacteria and Antibiotic resistance genes in the aquatic ecosystem. Isolation and identification of novel bacteria. Anaerobic degradation of explosive chemicals with particular reference to sulfate reducing bacteria. Design and development of biological reactor systems. Microbial immobilization of

heavy metals and radionuclides. Alcohol production from agricultural residues. Water quality in the wetlands. Alternative to sugarcane burning, Biological control of termites. Organic ways to control land loss and coastal restoration.

KEYNOTE SPEAKER



Dr. Ing. Ahmad Taqwa, MT.

Director of Politeknik Negeri Sriwijaya Indonesia


Director of State Polytechnic of Sriwijaya, other than that, he is still active at Head of The Research and Publication Commission Forum Director of State Polytechnical In Indonesia, Founder of The Online Journalist Board (IWO) Sumsel, Chairman of The Advisory Board of UKM Nusantara Palembang and Assessor of Higher Accreditation Board. **EDUCATION:** Diplom Ingenieur Electrical Engineering HTL, Ingenieurschule Beider Basel, Switzerland; 1994, Magister (2005) and Doctoral (2010) at Electrical Engineering, Bandung Institute of Technology, Indonesia. **RESEARCH:** Head of Research Assignment “Mini PLTS Periodic Cooling System to Overcome Overheating in Palembang City” (2019), Member of The Research Assignment “Effects of Sea Salt Dust Collection on Output Loss and Solar Panel Output Efficiency” (2020), and Head of Research Assignment “Design and Build of Wireless Sensor Network Prototype Detection Of Landslides Based on IOT and LORA” (2020). **DEDICATION:** “The Design and Evaluation of Virus Scan in The E-Mail System in SMA N 5 Palembang” (2018), Assignment Service “Utilization of WSN Technology in Parking Air Monitoring Foundation SMP Harapan Mulia Palembang” (2019), Development of Teaching Materials with Interactive Multimedia with Education Game for Harapan Mulia Junior High School Students” (2020). **AWARD:** Certificate In Participating In The 200 Hour Advanced Technical Teacher Training awarded by FONTYS and PEDC (1998), Satyalancana Karya Satya X Year 2011 And Satyalancana Karya Satya XX Year 2017 by The President of The Republic of Indonesia. **WORKSHOP:** Seminar and Focus Group Discussion Forum The Rector of Indonesia “Economic Stability In The Vuca Area”, Ujung Pandang (2020), Workshop on Using Integrated Resources Information System Applications For Lecturers of State Polytechnical Polytechnic, Palembang (2019) And Workshop of Learning Methodology of Polsri Lecturers and Outside Education Domicile (PDD) as a Source Person, Palembang (2019).

RUNDOWN
The 5th FIRST 2021 INTERNATIONAL CONFERENCE
(FORUM IN RESEARCH SCIENCE AND TECHNOLOGY)
SNAPTEKMAS (Seminar Nasional Aplikasi Teknologi pada Masyarakat) 2021
Palembang, South Sumatera, Indonesia
Thursday, October 21, 20201

		Thursday, October 21, 20201			
No.	Session	Person in Charge	Time Allotment (WIB)	Liaison Officer	
1.	Registration	Event Section Committee	07.00 – 08.00	Doeslohal Djumrianti, S.E.MIS., Ph.D	
2.	The Opening Ceremony				
3.	Do'a				
4.	Indonesian National Anthem				
5.	Chair Report Speech				
6.	Speech and Opening Remarks by Director of State Polytechnic of Srijajaya	Event Section Committee	08.00 – 09.00		
7.	Souvenirs Gift, Group Photos				
PLENARY SESSION					
No.	Keynote Speaker	Affiliation	Time Allotment (WIB)	Moderator	Liaison Officer
1.	Dra. Nana Yuliana, MA., Ph.D.	The Indonesian LBBP Ambassador for the Republic of Cuba, concurrently with the Commonwealth of the Bahamas, Jamaica, the Dominican Republic and Haiti	09.00 – 10.00	Tiur Simanjuntak M.Pd.	Doeslohal Djumrianti, S.E.MIS., Ph.D
2.	Prof. Ramaraj Boopathy	Alcee Fortier Distinguished Service Professor of biological sciences at the Nicholls State University, USA	10.00 – 11.00	Prof. Hasan Basri	Dr. Nyayu Latifah Husni, M.T.
3..	Dr. Ing. Ahmad Taqwa, MT.	Director of Politeknik Negeri Sriwijaya, Indonesia	11.00 – 12.00	Jaksen M. Amin, M.Si.	Dr. Martha Aznury, S.Pd., M.Si.

PARALLEL SESSION

No.	Theme	Room	Time	Moderator	Articles
1.	TRACK 1 (Engineering and Science)	1	13.00 – 16.00	Dr. Eng Tresna Dewi, M.Eng./ Ika Sulianti, ST, MT	15
2.	TRACK 1 (Engineering and Science)	2	13.00 – 16.00	Dr. Martha Aznury, M.Si./ Indah Purnamasari, M.Eng.	14
3.	TRACK 1 (Engineering and Science)	3	13.00 – 16.00	Fatahul Arifin, M.Eng, Ph.d./ Dr. Indrayani, S.T., M.T.	13
4.	TRACK 2 (Computer Science, Computer Engineering, Information System, Informatics Management)	4	13.00 – 16.00	Rika Sadariawati, M.Si./ M.Miftakul Amin, S.Kom., M.Eng	13
5.	TRACK 2 (Computer Science, Computer Engineering, Information System, Informatics Management)	5	13.00 – 16.00	Dr. Nyayu Latifah H, MT./ Lindawati, S.T., M.TI	12
6.	TRACK 3 (Social Science)	6	13.00 – 16.00	Doeslohah Djumrianti, S.E.MIS., Ph.D/ Dr. Marieska Lupikawati	13
7.	TRACK 3 (Social Science)	7	13.00 – 16.00	Dr. Sari Lestari ZR/ Dr. Rita Martini	14
8.	SNAPTEKMAS 1	8	13.00 – 16.00	Yumi Oklarina, ST, MT/ Mouland Irwadi, SE. M.Si.	15
9.	SNAPTEKMAS 2	9	13.00 – 16.00	Leni Novianti, M.Kom./ Maivi Kusnandar, M.Kom	15
10	SNAPTEKMAS 3	10	13.00 – 16.00	M Husni Mubarak, M.Si./ Martinus Mujur, ST, MT	15
11	SNAPTEKMAS 4	10	13.00 – 16.00	Dr. Ade Silvia H, MT./ M. Sopian Soim, ST, MT	13



CLOSING SESSION

Event	Time	Room
<ul style="list-style-type: none">- Closing Ceremony- Announcement of:<ol style="list-style-type: none">1. Best Paper FIRST IC 20212. Best Paper SNAPTEKMAS 20213. Best Presenter FIRST IC 20214. Best Presenter SNAPTEKMAS 2021- Quiz Online	16.00– 17.00	Main Room

TRACK 3 (Social Science)

ROOM : 6
 TIME : Thursday, 21 October, 2021/ 13.00 - 16.30
 ARTICLES : 13
 MODERATOR : Doeslohal Djumrianti, S.E.MIS., Ph.D/ Dr. Marieska
 Lupikawati

NO	Time	ID	AUTHORS	TITLE	AFFILIATION
1	13.00-13.10	3847	Ayu Chotibah, Bainil Yulina, Desi Apriyanty, Evada Dewata, Pridson Mandiangan	THE INNOVATION OF SOUTH SUMATERA TRADITIONAL BATIK E-COMMERCE APPLICATIONS	State Polytechnic of Sriwijaya
2	13.10-13.20	3683	M. Thoyib, Riza Wahyudi, Firmansyah, Darul Amri	THE ANALYSIS OF COST QUALITY ON PRODUCTIVITY OF IRON RAILING PRODUCTS IN SMALL AND MEDIUM BUSINESS IN PALEMBANG	State Polytechnic of Sriwijaya
3	13.20-13.30	3757/3756	Nelly Masnila, Firmansyah, Jovan Febriantoko, Riana Mayasari, Jamaliah Said	Quality of Financial Reporting and Impact of GGG Implementation: Study on Local Government in Indonesia	State Polytechnic of Sriwijaya
4	13.30-13.40	3796	Evi Agustina Sari, Sri Gustiani, Yusri, Tiur Simanjuntak	An Error Analysis of English Sentence Construction in Writing Subject Made by the Students of the English Department at Sriwijaya State Polytechnics	State Polytechnic of Sriwijaya
5	13.40-13.50	3827	Edwin Frymaruwah, Farah Aida Ahmad Nadzri, Periansya, Evada Dewata	DISCLOSURE OF SUSTAINABLE PERFORMANCE IN HIGHER EDUCATION IN INDONESIA	State Polytechnic of Sriwijaya, UiTM
6	13.50-14.00	3976	Hendra Hadiwijaya Febrianty Rezanía Agramanisti Azdy	Improvement of LPKA Class 1 Palembang Electronic Dashboard with Field Performance Monitoring	Palcomtech Polytechnic, STMIK PalComTech
7	14.00-14.10	3853/4034	Neneng Miskiyah, Purwati, Yulia Pebrianti, Keti Purnamasari, Nyimas Miftahul Jannah,	OPTIMIZATION OF INCOME PARAMETERS OF SONGKET CRAFTSMEN ON KOPERASI SONGKET PALEMBANG	State Polytechnic of Sriwijaya

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Innovation of Rotary Furnace to Make Shell Charcoal into Briquette to Increase the Yield of Product

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ABSTRACT

The purpose of this study is to innovate the drum tools used in the manufacture of shell charcoal, the process takes 8 to 10 hours, and a lot of smoke that causes pollution, as well as charcoal results obtained only 40%, so the purpose of this study is to increase charcoal results and accelerate combustion time and improve the quality of shell charcoal produced. The Rotary Furnace in this result has specifications: Stainless material and steel Drum Length 130 cm, Diameter 50.0 cm, maximum feed capacity 20 kg, minimum 3 kg The shell has maximum temperature are 300 oC. The innovation of Rotary Furnace has the best operation condition process is at temperature 200oC, the highest yield of 68% with the lowest % loss of 23.4%, the number of fireballs is 20%, and the operating time for making charcoal into briquette are 15-30 minutes.

Keywords: *coconut shell, fire ball, Rotary Furnace, charcoal.*

1. INTRODUCTION

Many people are interested on the business in the field of charcoal production from coconut shell. This is also because it is encouraged by the many requests for activated charcoal shell, but the technology to process activated charcoal from this shell does not yet exist, this is what triggers researchers to develop process technology with the design of tools that can work efficiently and without any pollution caused. Introduction.

Currently the demand for activated charcoal or activated carbon from shells is increasing sharply and the import market will buy activated charcoal products at a fairly high price as well. So many people are interested and take a business interest in the field of charcoal production from this coconut shell. This is also because it is encouraged by the many requests for activated shell charcoal, technology to process activated charcoal from this shell triggered researchers to develop process technology by designing tools that can work efficiently and without any pollution caused. Currently, the demand for charcoal from coconut shells continues to increase until it reaches 100 tons more per month, especially the demand from Middle Eastern countries.

2. RESEARCH METHODOLOGY

2.1 Material and instruments

Instruments : Tanki, Compressor, motor electrical 1/2 HP, binder, stack gas, holder, and matc.



Figure 1 Old Technology are used for making charcoal in Small Industries



Figure 2 The Innovation Technology of Rotary Furnac for Making charcoal from coconut Shell was Studied



Figure 4. The Innovation Result of Rotary Furnace To Make Shell Charcoal Into Briquette

3. RESULT AND DISCUSSION

Drum Performance spinning with a fireball

In the first process starting from a charcoal fireball that has been lit outside the rotary drum dryer so that the process of authoring the coconut shell will begin the burning of the shell with the help of a fireball, this fireball can do the authoring of the shell with blow air from the compressor. The air from the compressor keeps the bait charcoal alive and can burn the shells around it. If the shell is done without using a fireball then the ignition process for combustion will take a long time because it waits until the shell fire is lit in the drum, and after the charcoal starts burning the drum is closed so that the shell does not burn out.



Figure 3. Fire ball.

The Innovation Technology were studied in these research Rotary drum for making charcoal from coconut shell.

3.1. Effect Of Temperature And Combustion Time On the % Yield Of Products

Temperature and time of authorship is a factor that is quite decisive in the process of making shell charcoal. The maximum temperature operating on a designed Rotary Dryer device can reach a maximum temperature of 300oC. But in the experiment was not done because during the process of authoring with the addition of fireball have the maximum temperature reached was only 230oC, so in this study the temperature of the tool was operated only up to 200oC. The authoring processing time on the Tool is set from 130, 150, 180 and 200oC.

But in the experiment was not done because during the process of authoring with the addition of a fireball the maximum temperature reached was only 230oC, so in this study the temperature of the tool was operated only up to 200oC. The time of processing time on the Tool is set from 130, 150, 180 and 200oC. But in the experiment was not done because during the process of authoring with the addition of a fireball the maximum temperature reached was only 230oC, so in this study the temperature of the tool was operated only up to 200oC. The Time of processing on the Stirred Tank is set from 130, 150, 180 and 200oC. The time of authorship is getting faster as the temperature increases. In the Graph it can be seen that the higher the temperature in the authoring process, the shorter the time needed and the % yield also increases.

In the temperature Process at 200oC and the time used for 15 minutes get the highest % yield of 68%, while the lowest % yield is 34% in operating conditions of 130oC for 60 minutes

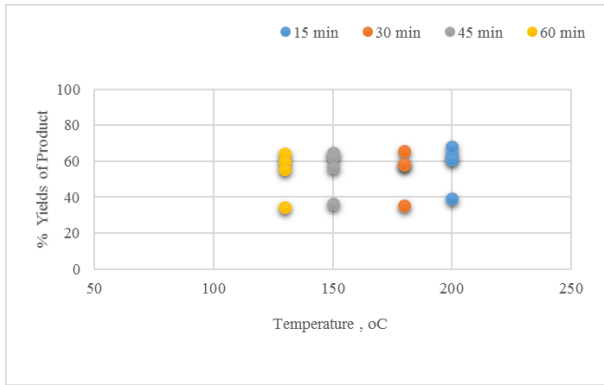


Figure 5. Effect of Temperature and Time of Operation on % Yield of charcoal products

3.2. The effect number of fireballs used on the % yield product and % loss.

The number of fireballs used as much as 10% to 30% of the weight of raw materials, in the use of 10% weight it turns out that the yield of the product obtained is very low even there is very little authoring. The use of large fireballs of 20% then the % yield obtained is also low because the % loss and ash levels produced are quite high. In this study the best was on the number of fireballs by 20% with the highest % yield of 68% and % Loss also low 23.4% at the operating temperature of 200 oC within 15 minutes. . The effect of the amount of fireball weight on the temperature and time of combustion indicates that the higher the temperature, the fireball can make up the shell quickly and the time it takes to write it faster.

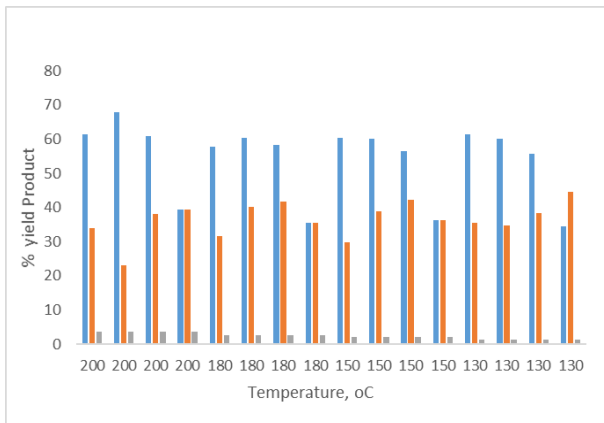


Figure 6 Effect of the number of fireballs are used on % yield of Product

3.3. Effect of temperature and the time process on % loss

Percent Shell loss is an unexpected result, because the more shells that do not become charcoal means the authoring process does not work, this will result in a low % yield.

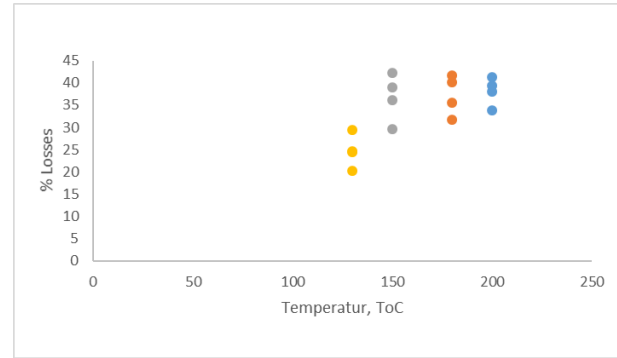


Figure 7 Effect of Temperature and time on the % Loss

In the process of authoring the shell using a rotary dryer tool with a fireball also occurs Some shells that do not become charcoal, the results shown in graph 5. is at a temperature of 150oC the largest amount of loss is 43% of the shell that does not burn, In this study, the influence of temperature and authorship time greatly affects the authorship process. If the time gets longer will also cause charcoal to ash, and high temperatures also affect the % Yield, in this study the best temperature is 200oC where the highest yield percentage is 68% and 5 losses are lowest 23.4% with fireballs as much as 20%, at 15 to 30 minutes

4. CONCLUSION

1. In these research on the Innovation of Rotary Furnace With Briquette for The Manufacture of Shell Charcoal, and using FireBall To Increase Percent Yield product.
2. The Operation Condition of Rotary Furnace are in Operating temperature = 200oC, The highest yield is 68%. the Lowest % Loss 23.4, by using 20% fireball, with Operating time 30 minutes.
3. The Innovation have been done, these research can be continued to the industry as a user and can be applied in the community.

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