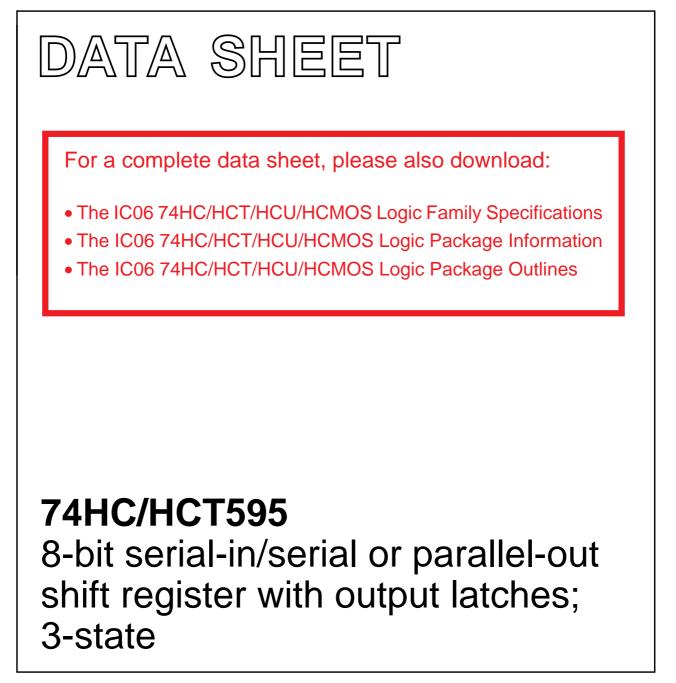
INTEGRATED CIRCUITS



Product specification Supersedes data of September 1993 File under Integrated Circuits, IC06 1998 Jun 04



FEATURES

- 8-bit serial input
- 8-bit serial or parallel output
- Storage register with 3-state outputs
- Shift register with direct clear
- 100 MHz (typ) shift out frequency
- Output capability:
 - parallel outputs; bus driver
 - serial output; standard
- I_{CC} category: MSI.

APPLICATIONS

- Serial-to-parallel data conversion
- Remote control holding register.

DESCRIPTION

The 74HC/HCT595 are high-speed Si-gate CMOS devices and are pin compatible with low power Schottky TTL (LSTTL). They are specified in compliance with JEDEC standard no. 7A.

The "595" is an 8-stage serial shift register with a storage register and 3-state outputs. The shift register and storage register have separate clocks.

Data is shifted on the positive-going transitions of the SH_{CP} input. The data in each register is transferred to the storage register on a positive-going transition of the ST_{CP} input. If both clocks are connected together, the shift register will always be one clock pulse ahead of the storage register.

The shift register has a serial input (D_S) and a serial standard output (Q_7) for cascading. It is also provided with asynchronous reset (active LOW) for all 8 shift register stages. The storage register has 8 parallel 3-state bus driver outputs. Data in the storage register appears at the output whenever the output enable input (OE) is LOW.

QUICK REFERENCE DATA

GND = 0 V; $T_{amb} = 25 \text{ °C}$; $t_r = t_f = 6 \text{ ns.}$

SYMBOL	PARAMETER	CONDITIONS	T۱		
STWIDUL	FARAMETER	CONDITIONS	НС	нст	
t _{PHL} /t _{PLH}	propagation delay	C _L = 15 pF; V _{CC} = 5 V			
	SH _{CP} to Q ₇ '		16	21	ns
	ST _{CP} to Q _n		17	20	ns
	\overline{MR} to Q_7 '		14	19	ns
f _{max}	maximum clock frequency SH _{CP} , ST _{CP}		100	57	MHz
CI	input capacitance		3.5	3.5	pF
C _{PD}	power dissipation capacitance per package	notes 1 and 2	115	130	pF

Notes

1. C_{PD} is used to determine the dynamic power dissipation (P_D in μ W):

 P_{D} = $C_{PD} \times V_{CC}{}^{2} \times f_{i} + \Sigma \; (C_{L} \times V_{CC}{}^{2} \times f_{o})$ where:

 f_i = input frequency in MHz

 $f_o = output frequency in MHz$

 $\Sigma(C_L \times V_{CC}{}^2 \times f_o)$ = sum of outputs

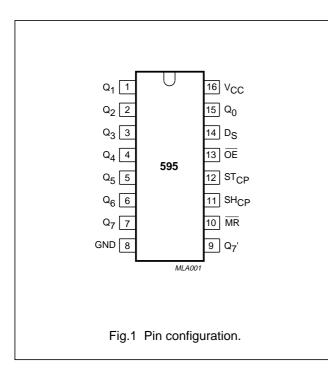
- C_L = output load capacitance in pF
- V_{CC} = supply voltage in V
- 2. For HC the condition is $V_I = GND$ to V_{CC} ; for HCT the condition is $V_I = GND$ to $V_{CC} 1.5$ V.

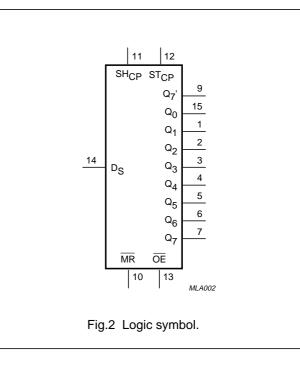
ORDERING INFORMATION

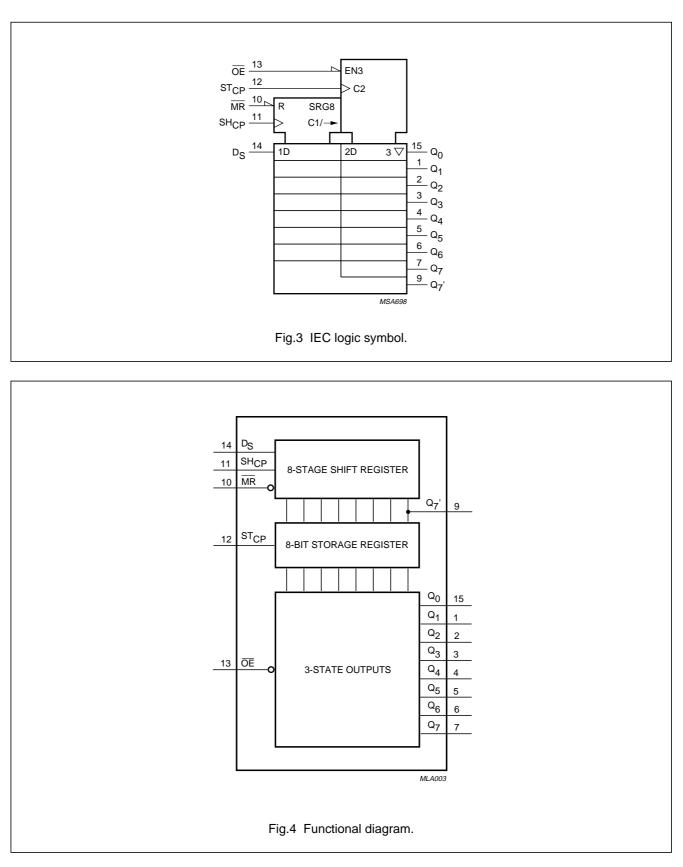
		PACKAGE								
I TPE NUMBER	NAME	DESCRIPTION	VERSION							
74HC595N	DIP16	plastic dual in-line package; 16 leads (300 mil); long body	SOT38-1							
74HC595D	SO16	plastic small outline package; 16 leads; body width 3.9 mm	SOT109-1							
74HC595DB	SSOP16	plastic shrink small outline package; 16 leads; body width 5.3 mm	SOT338-1							
74HC595PW	TSSOP16	plastic thin shrink small outline package; 16 leads; body width 4.4 mm	SOT403-1							
74HCT595N	DIP16	plastic dual in-line package; 16 leads (300 mil); long body	SOT38-1							
74HCT595D	SO16	plastic small outline package; 16 leads; body width 3.9 mm	SOT109-1							

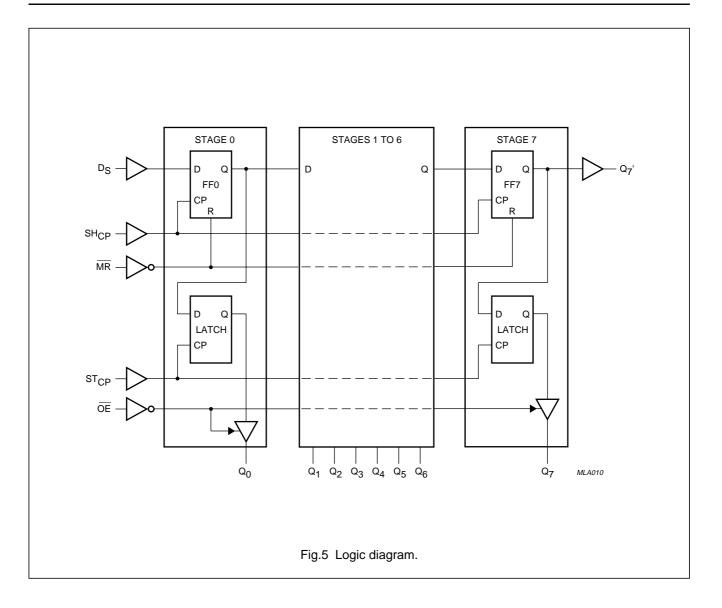
PINNING

SYMBOL	PIN	DESCRIPTION
Q ₀ to Q ₇	15, 1 to 7	parallel data output
GND	8	ground (0 V)
Q ₇ '	9	serial data output
MR	10	master reset (active LOW)
SH _{CP}	11	shift register clock input
ST _{CP}	12	storage register clock input
ŌĒ	13	output enable (active LOW)
D _S	14	serial data input
V _{CC}	16	positive supply voltage









74HC/HCT595

FUNCTION TABLE

	I	NPUTS			ουτι	PUTS	FUNCTON
SH _{CP}	ST _{CP}	ŌĒ	MR	Ds	Q ₇ '	Q _N	FUNCTION
Х	Х	L	L	Х	L	NC	a LOW level on $\overline{\text{MR}}$ only affects the shift registers
Х	\uparrow	L	L	Х	L	L	empty shift register loaded into storage register
X	Х	Н	L	Х	L	Z	shift register clear. Parallel outputs in high-impedance OFF-state
↑	х	L	Н	Н	Q ₆ '	NC	logic high level shifted into shift register stage 0. Contents of all shift register stages shifted through, e.g. previous state of stage 6 (internal Q_6 ') appears on the serial output (Q_7)
X	Ŷ	L	Н	Х	NC	Q _n '	contents of shift register stages (internal Q_n) are transferred to the storage register and parallel output stages
↑	Ŷ	L	Н	Х	Q ₆ '	Q _n '	contents of shift register shifted through. Previous contents of the shift register is transferred to the storage register and the parallel output stages.

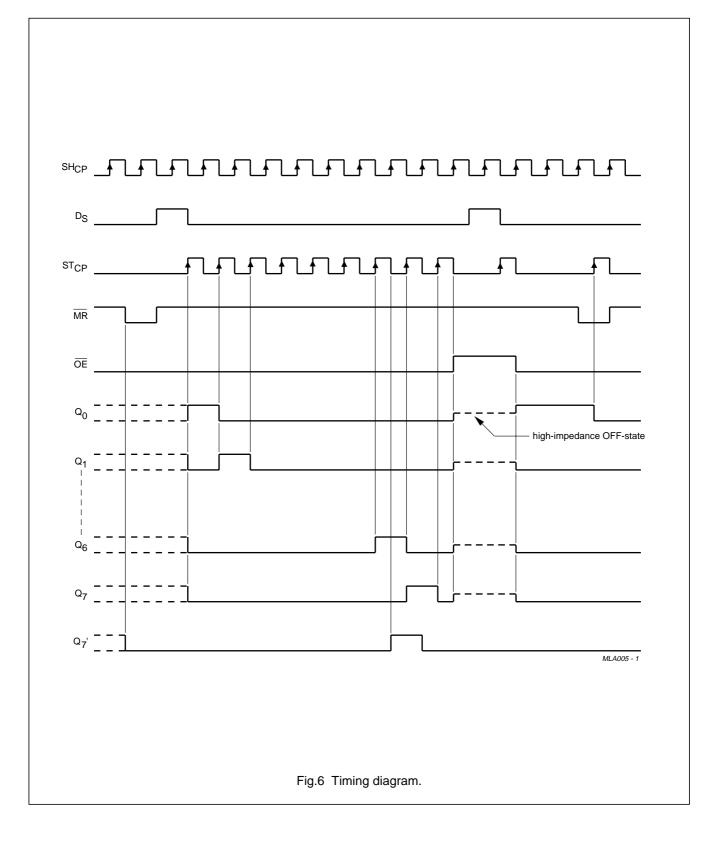
Notes

- 1. H = HIGH voltage level; L = LOW voltage level
 - ↑ = LOW-to-HIGH transition; \downarrow = HIGH-to-LOW transition

Z = high-impedance OFF-state; NC = no change

X = don't care.





DC CHARACTERISTICS FOR 74HC

For the DC characteristics see chapter "74HC/HCT/HCU/HCMOS Logic Family Specifications". Output capability: parallel outputs, bus driver, serial output, standard I_{CC} category: MSI.

AC CHARACTERISTICS FOR 74HC

 $GND = 0 \text{ V}; t_r = t_f = 6 \text{ ns}; C_L = 50 \text{ pF}.$

					T _{amb} (°C)					TEST CONDITION	
SYMBOL	PARAMETER		+25		-40	to +85	-40 te	-40 to +125		V _{cc}	
		min	typ	max	min	max	min	max		(V)	WAVEFORMS
t _{PHL} /t _{PLH}	propagation delay	_	52	160	_	200	-	240	ns	2.0	Fig.7
	SH _{CP} to Q ₇ '	_	19	32	_	40	-	48		4.5	
		_	15	27	_	34	-	41		6.0	
t _{PHL} /t _{PLH}	propagation delay	-	55	175	_	220	-	265	ns	2.0	Fig.8
	ST _{CP} to Q _n	_	20	35	_	44	-	53		4.5	
		-	16	30	_	37	-	45		6.0	
t _{PHL}	propagation delay	-	47	175	_	220	-	265	ns	2.0	Fig.10
	MR to Q ₇ '	_	17	35	_	44	-	53		4.5	
		_	14	30	_	37	-	45		6.0	
t _{PZH} /t _{PZL}	3-state output	-	47	150	_	190	-	225	ns	2.0	Fig.11
	enable time	_	17	30	-	38	-	45		4.5	
	OE to Q _n	_	14	26	_	33	-	38		6.0	
t _{PHZ} /t _{PLZ}	3-state output	-	41	150	_	190	-	225	ns	2.0	Fig.11
	disable time	-	15	30	-	38	-	45		4.5	
	OE to Q _n	-	12	26	_	33	-	38		6.0	
t _W	shift clock pulse	75	17	-	95	-	110	-	ns	2.0	Fig.7
	width HIGH or	15	6	-	19	-	22	-		4.5	
	LOW	13	5	-	16	-	19	-		6.0	
t _W	storage clock	75	11	-	95	-	110	-	ns	2.0	Fig.8
	pulse width HIGH	15	4	-	19	-	22	-		4.5	
	or LOW	13	3	-	16	-	19	_		6.0	
t _W	master reset	75	17	-	95	-	110	-	ns	2.0	Fig.10
	pulse width LOW	15	6.0	-	19	-	22	-		4.5	
		13	5.0	-	16	-	19	_		6.0	
t _{su}	set-up time D _S to	50	11	-	65	-	75	-	ns	2.0	Fig.9
	SH _{CP}	10	4.0	-	13	-	15	-		4.5	
		9.0	3.0	-	11	-	13	-		6.0	
t _{su}	set-up time SH _{CP}	75	22	-	95	-	110	-	ns	2.0	Fig.8
	to ST _{CP}	15	8	-	19	-	22	-		4.5	
		13	7	-	16	-	19	-		6.0	

			T _{amb} (°C)								TEST CONDITION	
SYMBOL	PARAMETER	+25			-40 to +85		-40 to +125		125 UNIT			
			typ	max	min	max	min	max		V _{CC} (V)	WAVEFORMS	
t _h	hold time D _S to	3	-6	-	3	-	3	_	ns	2.0	Fig.9	
	SH _{CP}	3	-2	_	3	_	3	_		4.5		
		3	-2	-	3	_	3	-		6.0		
t _{rem}	removal time MR	50	-19	-	65	-	75	_	ns	2.0	Fig.10	
	to SH _{CP}	10	-7	_	13	_	15	_		4.5		
		9	-6	_	11	-	13	_		6.0		
f _{max}	pulse frequency	9	30	-	4.8	-	4	-	MHz	2.0	Figs 7 and 8	
		30	91	-	24	_	20	-		4.5		
	SH _{CP} or ST _{CP}	35	108	_	28	_	24	-		6.0		

DC CHARACTERISTICS FOR 74HCT

For the DC characteristics see chapter "74HC/HCT/HCU/HCMOS Logic Family Specifications".

Output capability: parallel outputs, bus driver; serial output, standard I_{CC} category: MSI.

Note to HCT types

The value of additional quiescent supply current (ΔI_{CC}) for a unit load of 1 is given in the family specifications. To determine ΔI_{CC} per input, multiply this value by the unit load coefficient shown in the table below.

 $GND = 0 \text{ V}; t_r = t_f = 6 \text{ ns}; C_L = 50 \text{ pF}.$

INPUT	UNIT LOAD COEFFICIENT
D _S	0.25
MR	1.50
SH _{CP}	1.50
ST _{CP}	1.50
OE	1.50

74HC/HCT595

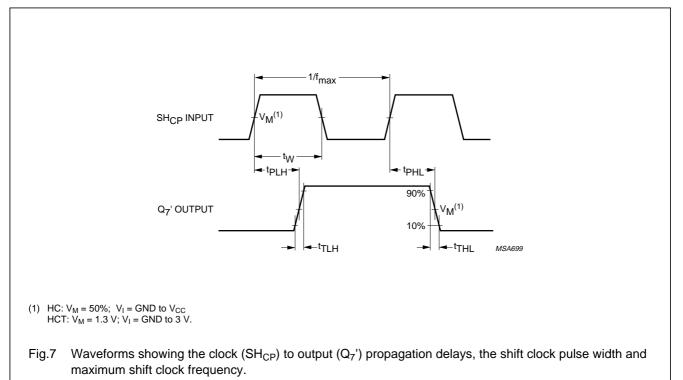
AC CHARACTERISTICS FOR 74HCT

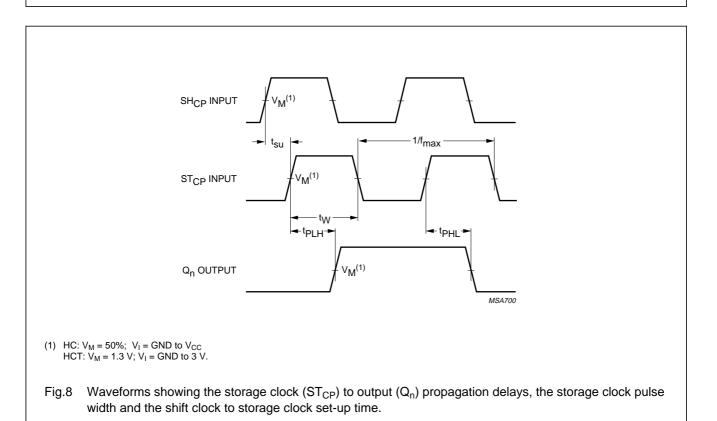
GND = 0 V; $t_r = t_f = 6 ns$; $C_L = 50 pF$.

				-	T _{amb} (°	C)			TEST CONDITIO		
SYMBOL	PARAMETER	+25			-40 to +85		-40 to +125			Vcc	WAVEFORMS
		min	typ	max	min	max	min	max		(V)	WAVEFORMS
t _{PHL} / t _{PLH}	propagation delay SH_{CP} to Q_7 '	-	25	42	-	53	-	63	ns	4.5	Fig.7
t _{PHL} / t _{PLH}	propagation delay ST_{CP} to Q_n	-	24	40	-	50	-	60	ns	4.5	Fig.8
t _{PHL}	propagation delay MR to Q ₇ '	-	23	40	-	50	-	60	ns	4.5	Fig.10
t _{PZH} / t _{PZL}	3-state output enable time \overline{OE} to Q_n	-	21	35	-	44	-	53	ns	4.5	Fig.11
t _{PHZ} / t _{PLZ}	3-state output disable time \overline{OE} to Q_n	-	18	30	_	38	-	45	ns	4.5	Fig.11
t _W	shift clock pulse width HIGH or LOW	16	6	-	20	-	24	-	ns	4.5	Fig.7
t _W	storage clock pulse width HIGH or LOW	16	5	-	20	-	24	-	ns	4.5	Fig.8
t _W	master reset pulse width LOW	20	8	-	25	-	30	-	ns	4.5	Fig.10
t _{su}	set-up time D _S to SH _{SP}	16	5	-	20	-	24	-	ns	4.5	Fig.9
t _{su}	set-up time SH _{CP} to ST _{CP}	16	8	-	20	-	24	-	ns	4.5	Fig.8
t _h	hold time D_S to SH_{CP}	3	-2	-	3	-	3	-	ns	4.5	Fig.9
t _{rem}	removal time MR to SH _{CP}	10	-7	-	13	-	15	-	ns	4.5	Fig.10
f _{max}	maximum clock pulse frequency SH _{CP} or ST _{CP}	30	52	-	24	_	20	_	MHz	4.5	Figs 7 and 8

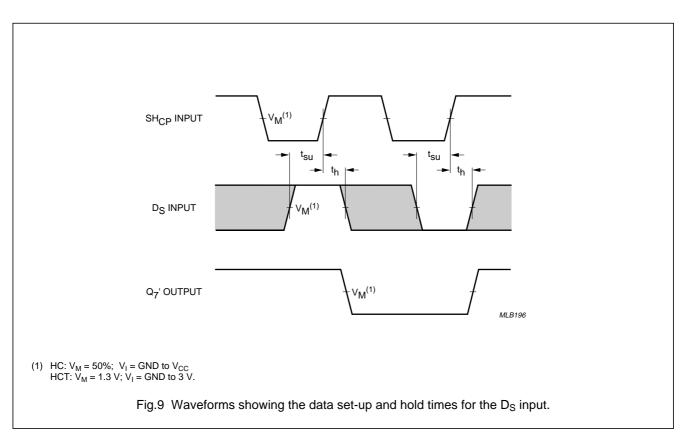
74HC/HCT595

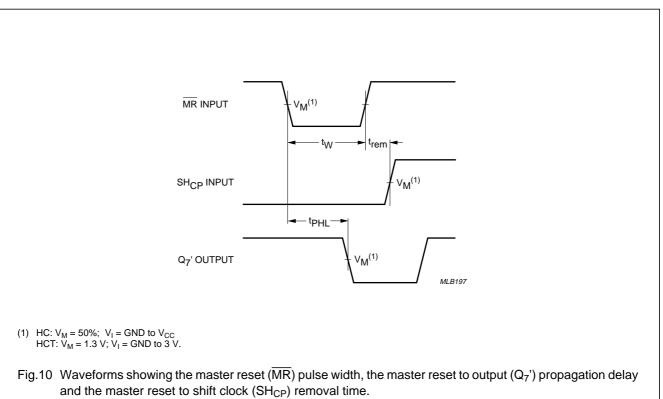
AC WAVEFORMS

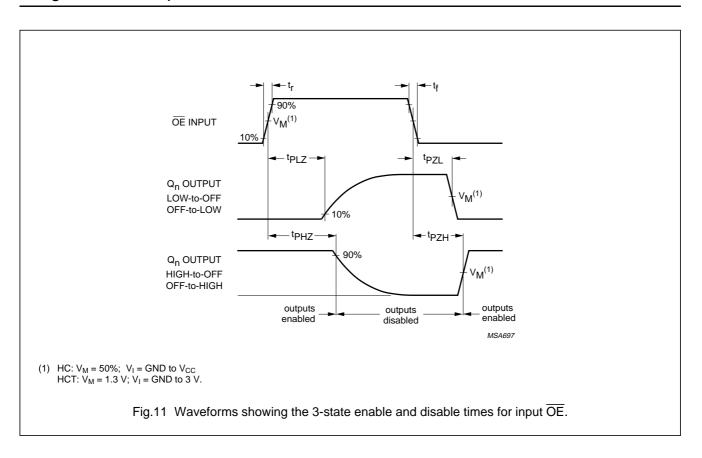




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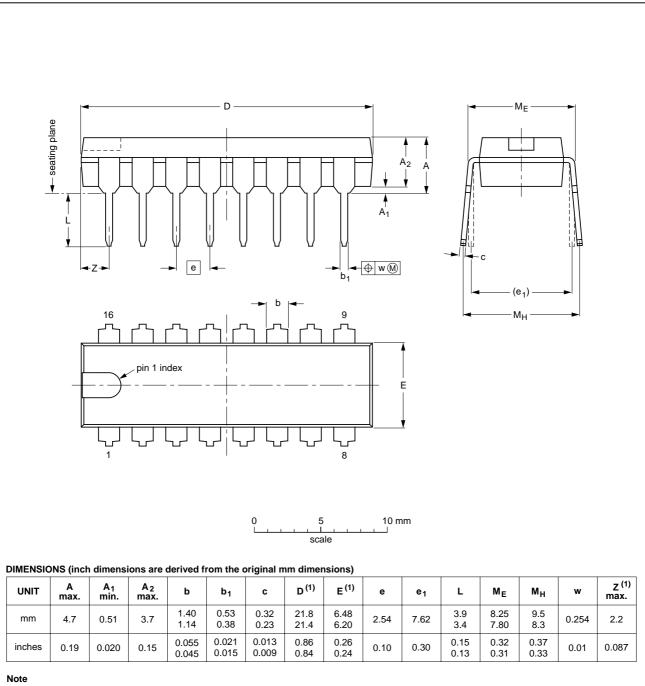






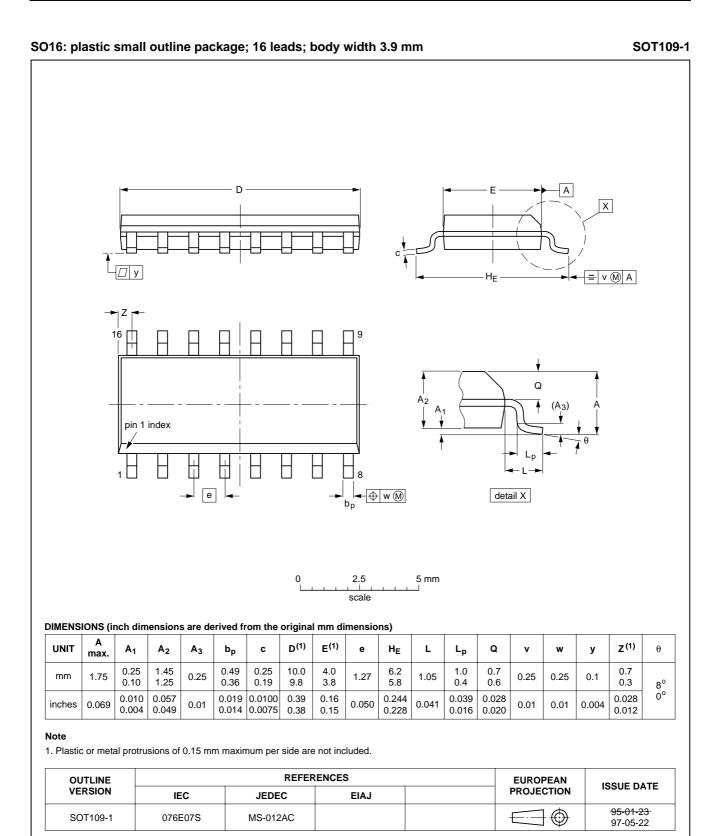
PACKAGE OUTLINES

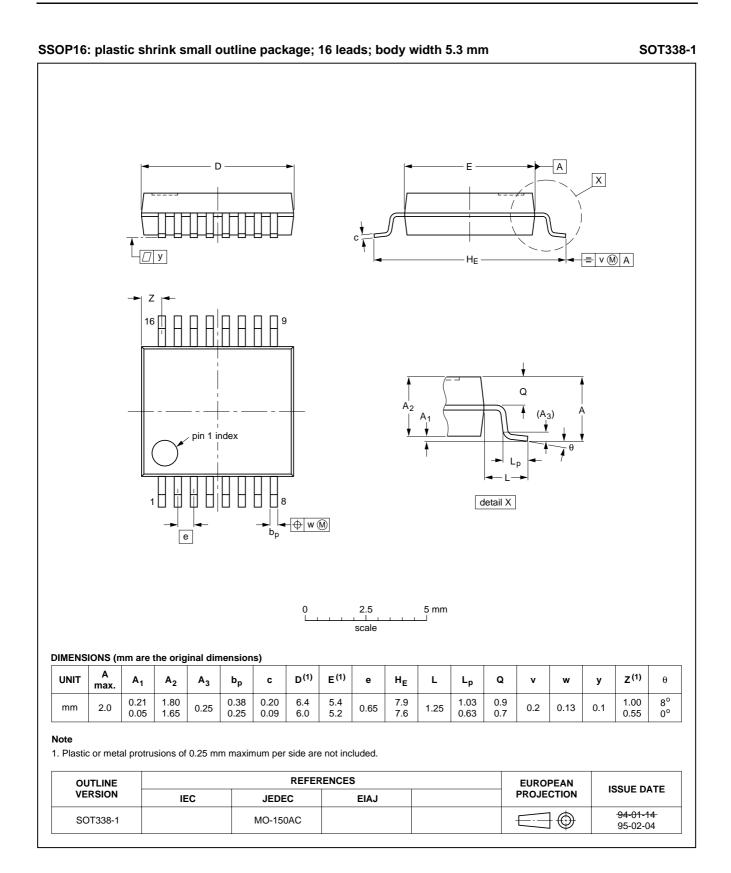
DIP16: plastic dual in-line package; 16 leads (300 mil); long body



OUTLINE		REFER	EUROPEAN				
VERSION	IEC	JEDEC	EIAJ		PROJECTION		
SOT38-1	050G09	MO-001AE				-92-10-02 95-01-19	

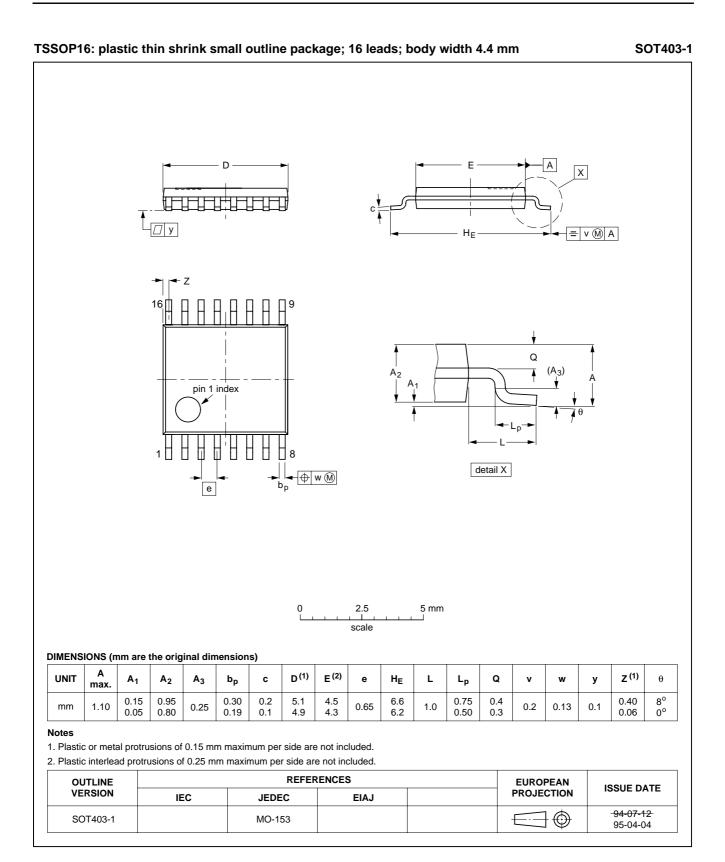
SOT38-1





Product specification

8-bit serial-in/serial or parallel-out shift register with output latches; 3-state



74HC/HCT595

SOLDERING

Introduction

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mounted components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mounted ICs, or for printed-circuits with high population densities. In these situations reflow soldering is often used.

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our *"Data Handbook IC26; Integrated Circuit Packages"* (order code 9398 652 90011).

DIP

SOLDERING BY DIPPING OR BY WAVE

The maximum permissible temperature of the solder is 260 °C; solder at this temperature must not be in contact with the joint for more than 5 seconds. The total contact time of successive solder waves must not exceed 5 seconds.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature ($T_{stg max}$). If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

REPAIRING SOLDERED JOINTS

Apply a low voltage soldering iron (less than 24 V) to the lead(s) of the package, below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than $300 \,^{\circ}$ C it may remain in contact for up to 10 seconds. If the bit temperature is between 300 and 400 $^{\circ}$ C, contact may be up to 5 seconds.

SO, SSOP and TSSOP

REFLOW SOLDERING

Reflow soldering techniques are suitable for all SO, SSOP and TSSOP packages.

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement.

Several techniques exist for reflowing; for example, thermal conduction by heated belt. Dwell times vary between 50 and 300 seconds depending on heating method.

Typical reflow temperatures range from 215 to 250 °C. Preheating is necessary to dry the paste and evaporate the binding agent. Preheating duration: 45 minutes at 45 °C.

WAVE SOLDERING

Wave soldering can be used for all SO packages. Wave soldering is **not** recommended for SSOP and TSSOP packages, because of the likelihood of solder bridging due to closely-spaced leads and the possibility of incomplete solder penetration in multi-lead devices.

If wave soldering is used - and cannot be avoided for SSOP and TSSOP packages - the following conditions must be observed:

- A double-wave (a turbulent wave with high upward pressure followed by a smooth laminar wave) soldering technique should be used.
- The longitudinal axis of the package footprint must be parallel to the solder flow and must incorporate solder thieves at the downstream end.

Even with these conditions:

- Only consider wave soldering SSOP packages that have a body width of 4.4 mm, that is SSOP16 (SOT369-1) or SSOP20 (SOT266-1).
- Do not consider wave soldering TSSOP packages with 48 leads or more, that is TSSOP48 (SOT362-1) and TSSOP56 (SOT364-1).

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Maximum permissible solder temperature is 260 °C, and maximum duration of package immersion in solder is 10 seconds, if cooled to less than 150 °C within 6 seconds. Typical dwell time is 4 seconds at 250 °C.

A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

REPAIRING SOLDERED JOINTS

Fix the component by first soldering two diagonallyopposite end leads. Use only a low voltage soldering iron (less than 24 V) applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to 300 °C. When using a dedicated tool, all other leads can be soldered in one operation within 2 to 5 seconds between 270 and 320 °C.

DEFINITIONS

Data sheet status						
Objective specification	This data sheet contains target or goal specifications for product development.					
Preliminary specification	This data sheet contains preliminary data; supplementary data may be published later.					
Product specification	This data sheet contains final product specifications.					
Limiting values						
more of the limiting values of the device at these or at	accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or may cause permanent damage to the device. These are stress ratings only and operation any other conditions above those given in the Characteristics sections of the specification limiting values for extended periods may affect device reliability.					
Application information						
Where application information is given, it is advisory and does not form part of the specification.						

LIFE SUPPORT APPLICATIONS

These products are not designed for use in life support appliances, devices, or systems where malfunction of these products can reasonably be expected to result in personal injury. Philips customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Philips for any damages resulting from such improper use or sale.

This datasheet has been download from:

www.datasheetcatalog.com

Datasheets for electronics components.

pH Sensor (Order Code PH-BTA)



Our pH Sensor can be used for any lab or

demonstration that can be done with a traditional pH meter, including: acid-base titrations, monitoring pH in an aquarium, and investigating the water quality of streams and lakes.

Inventory of Items Included with the pH Sensor

- pH Sensor
- Electrode Storage bottle, containing pH 4/KCl solution

NOTE: Vernier products are designed for educational use. Our products are not designed nor recommended for any industrial, medical, or commercial process such as life support, patient diagnosis, control of a manufacturing process, or industrial testing of any kind.

Collecting Data with the pH Sensor

This sensor can be used with the following interfaces to collect data.

- Vernier LabQuest[®] 2 or original LabQuest as a standalone device or with a computer
- Vernier LabQuest Mini with a computer
- Vernier LabPro[®] with a computer or TI graphing calculator
- Vernier Go![®]Link
- Vernier EasyLink[®]
- Vernier SensorDAQ[®]
- CBL 2^{тм}
- TI-Nspire[™] Lab Cradle

Here is the general procedure to follow when using the pH Sensor:

- 1. Connect the pH Sensor to the interface.
- 2. Start the data-collection software.
- 3. The software will identify the pH Sensor and load a default data-collection setup. You are now ready to collect data.
- Important: Do not fully submerge the sensor. The handle is not waterproof.

Data-Collection Software

This sensor can be used with an interface and the following data-collection software.

- Logger *Pro* **3** This computer program is used with LabQuest 2, LabQuest, LabQuest Mini, LabPro, or Go! Link.
- Logger Lite This computer program is used with LabQuest 2, LabQuest, LabQuest Mini, LabPro, or Go! Link.
- LabQuest App This program is used when LabQuest 2 or LabQuest is used as a standalone device.

- DataQuestTM Software for TI-NspireTM This calculator application for the TI-NspireTM can be used with the EasyLink or TI-NspireTM Lab Cradle.
- EasyData App This calculator application for the TI-83 Plus and TI-84 Plus can be used with CBL 2, LabPro, and Vernier EasyLink. We recommend version 2.0 or newer, which can be downloaded from the Vernier web site, www.vernier.com/easy/easydata.html, and then transferred to the calculator. See the Vernier web site, www.vernier.com/calc/software/index.html for more information on the App and Program Transfer Guidebook.
- DataMate program Use DataMate with LabPro or CBL 2 and TI-73, TI-83, TI-84, TI-86, TI-89, and Voyage 200 calculators. See the LabPro and CBL 2[™] Guidebooks for instructions on transferring DataMate to the calculator.
- LabVIEWTM National Instruments LabVIEWTM software is a graphical programming language sold by National Instruments. It is used with SensorDAQ and can be used with a number of other Vernier interfaces. See www.vernier.com/labview for more information.

This sensor is equipped with circuitry that supports auto-ID. When used with LabQuest 2, LabQuest, LabQuest Mini, LabPro, Go! Link, SensorDAQ, TI-Nspire[™] Lab Cradle, EasyLink, or CBL 2[™], the data-collection software identifies the sensor and uses pre-defined parameters to configure an experiment appropriate to the recognized sensor.

How the pH Sensor Works

The pH amplifier inside the handle is a circuit which allows the standard combination pH electrode to be monitored by a lab interface. The cable from the pH amplifier ends in a BTA plug.

The pH Sensor will produce a voltage of approximately 1.75 volts in a pH 7 buffer. The voltage will increase by about 0.25 volts for every pH number decrease. The voltage will decrease by about 0.25 volts/pH number as the pH increases.

The Vernier gel-filled pH Sensor is designed to make measurements in the pH range of 0 to 14. The gel-filled reference half cell is sealed; it cannot be refilled.

Preparing for Use

To prepare the electrode to make pH measurements, follow this procedure:

- Remove the storage bottle from the electrode by first unscrewing the lid and then removing the bottle and lid. Thoroughly rinse the lower section of the probe, especially around the bulb-shaped tip, using distilled or deionized water.
- Connect the pH Sensor to your lab interface and run data-collection software. **Note:** Do not completely submerge the sensor. The handle is not waterproof.

When you are finished making measurements, rinse the electrode with distilled water. Slide the cap onto the electrode body, and then screw the cap onto the storage bottle so the tip of the electrode is immersed in the storage solution. When the probe is not being stored in the storage bottle, it can be stored for short periods of time (up to 24 hours) in pH 4 or pH 7 buffer solution.

It should never be stored in distilled water. It is a good idea to prepare a quantity of pH 4 buffer/KCl storage solution (see the section on Maintenance and Storage) and use it to replace lost solution.

Calibration

For many experiments, calibrating the pH Sensor is not required. We store a calibration equation on each pH sensor before shipping it, which is used as a default by our software.

For the most accurate measurements with this sensor, we recommend calibration. It is a simple process that takes only a few minutes.

Calibrating the pH Sensor Using Logger Pro 3

Before starting the calibration, obtain two buffer solutions and some distilled water for rinsing. pH 4 and pH 7 buffer solutions work well, but any two buffers will be suitable.

- 1. Connect the pH Sensor to your computer with a Vernier computer interface (LabPro, Go! Link, LabQuest Mini, LabQuest or LabQuest 2).
- 2. Choose Calibrate ► CH1: pH from the Experiment menu and then click Calibrate Now.
- 3. Remove the storage bottle from the pH Sensor, rinse the tip of the sensor with distilled water, and place the sensor in the first buffer solution so the tip is immersed.
- 4. Near the middle right of the calibration dialog box, you will see the potential output of the pH sensor, in volts. Type the pH of the buffer solution, in which the sensor rests, in the edit box. When the displayed voltage reading stabilizes, click Keep.
- 5. Rinse the pH sensor with distilled water and place it in the second buffer solution. The potential (voltage) will change. Type the pH of the second buffer solution in the second edit box. When the displayed voltage reading stabilizes, click Keep.
- 6. (Optional) If you wish to store the calibration on the sensor itself, click the Calibration Storage tab. If you wish to use the calibration only for the current experiment, skip to Step 10.
- 7. Click Set Sensor Calibration. Make sure the Default Page corresponds to your new calibration. Click Set.
- 8. Click Done. You will be prompted by the message, "Warning: You are about to change information in your sensor. Configuration data stored on the sensor will be lost. Pressing 'Write' will apply your changes to the sensor." Click Write.
- 9. Click Done to complete the calibration process.

You have now stored the calibration on the sensor itself. This new calibration will be used from now on, until you replace it by conducting another calibration or by reverting to the factory calibration.

You can set the pH sensor back to its factory calibration by following these steps:

- 1. Select Calibrate ▶ CH1: pH from the Experiment menu.
- 2. Click the Calibration Storage tab.
- 3. Click Set Sensor Factory Defaults.

Calibrating the pH Sensor Using a LabQuest or LabQuest 2

- 1. Connect the pH Sensor to your LabQuest. The pH reading will be displayed.
- 2. Choose Calibrate > CH1: pH from the Sensors menu and tap Calibrate Now.
- 3. Remove the storage bottle from the pH Sensor, rinse the tip of the sensor with distilled water, and place the sensor in the first buffer solution so the tip is immersed.
- 4. Enter the pH of the buffer solution as the known value for Reading 1. When the voltage reading stabilizes, tap Keep.
- 5. Rinse the pH sensor with distilled water and place it in the second buffer solution.
- 6. In the Reading 2 field, enter the pH of the second buffer solution. When the voltage reading stabilizes, tap Keep.
- 7. (Optional) If you wish to store the calibration on the sensor itself, tap the Storage tab at the top of the screen. If you wish to use the calibration only for the current experiment, skip to Step 9.
- 8. On the Storage page, tap Save Calibration to Sensor. A message will appear: "Saving this calibration to the sensor will result in it being the new Custom Calibration 1". Tap OK to proceed.
- 9. Tap OK to complete the calibration process.

After you store a calibration to the pH Sensor, this new calibration will be used automatically, regardless of the interface to which the pH Sensor is connected.

You can set the pH sensor back to its factory calibration by following these steps: 1. Choose Calibrate ▶ CH1: pH from the Sensors menu.

- 2. Tap the Storage tab.
- 2. Tap the Storage tab.
- 3. Tap Restore Sensor Factory Defaults.

pH Buffer Solutions

In order to calibrate a pH Sensor, or to confirm that a saved pH calibration is accurate, you should have a supply of pH buffer solutions that cover the range of pH values you will be measuring. We recommend buffer solutions of pH 4, 7, and 10.

- Vernier sells a pH buffer kit (order code PHB). The kit contains 4 tablets each of buffer pH 4, 7, and 10 and a small bottle of buffer preservative. Each tablet is added to 100 mL of distilled water to prepare respective pH buffer solutions.
- Flinn Scientific (www.flinnsci.com, Tel: 800-452-1261) sells a wide variety of buffer tablets and prepared buffer solutions.
- You can prepare your own buffer solutions using the following recipes:

pH 4.00	Add 2.0 mL of 0.1 M HCl to 1000 mL of 0.1 M potassium hydrogen phthalate.
pH 7.00	Add 582 mL of 0.1 M NaOH to 1000 mL of 0.1 M potassium dihydrogen phosphate.
pH 10.00	Add 214 mL of 0.1 M NaOH to 1000 mL of 0.05 M sodium bicarbonate.

Maintenance and Storage

Short-term storage (up to 24 hours): Place the electrode in pH 4 or pH 7 buffer solution.

Long-term storage (more than 24 hours): Store the electrode in a pH 4 buffer/KCl storage solution in the storage bottle. The pH Electrode is shipped in this solution. Vernier sells 500 mL bottles of pH Storage Solution (order code PH-SS), or you can prepare additional storage solution by adding 10 g of solid potassium chloride (KCl) to 100 mL of pH 4 buffer solution. Flinn Scientific (800-452-1261) sells a Buffer Solution Preservative (order code B0175) that can be added to this storage solution. By storing the electrode in this solution, the reference portion of the electrode is kept moist. Keeping the reference junction moist contributes to electrode longevity and retains electrode response time when the unit is placed back into service. If the electrode is inadvertently stored dry, immerse the unit in pH 4 buffer/KCl storage solution for a minimum of eight hours prior to service.

When testing a pH Sensor, it is best to measure a buffer solution because it is easier to determine if the sensor is reading correctly. Do not test your sensor by measuring distilled water. Distilled water can have a pH reading in the range of 5.5–7.0, due to varying amounts of dissolved carbon dioxide. Furthermore, due to a lack of ions, the pH values reported with the sensor in distilled water will be erratic.

If your pH Sensor is reading differently from the pH of a buffer solution (e.g., reads 6.7 in a buffer 7), you may simply need to calibrate the sensor.

If your readings are off by several pH values, the pH readings do not change when moved from one buffer solution to another different buffer, the sensor was stored dry, or the sensor's response seems slow, the problem may be more serious. A method called "shocking" can be used to revive pH electrodes. To shock your pH Sensor, perform the following:

- 1. Soak the pH Electrode for 4–8 hours in an HCl solution of 0.1 M–0.5 M.
- 2. Rinse off the electrode and soak the tip in pH 7 buffer for 30-60 minutes.
- 3. Rinse the electrode and test it with buffer solutions of known pH.

Occasionally, mold will grow in the pH 4 buffer/storage solution. Mold will not harm the electrode and can easily be removed using a mild detergent solution. Mold growth in the storage solution can be inhibited by adding a buffer preservative.

The pH sensor is designed to be used in aqueous solutions. The polycarbonate body of the sensor can be damaged by many organic solvents. In addition, do not use the sensor in solutions containing: perchlorates, silver ions, sulfide ions, biological samples with high concentrations of proteins, or Tris buffered solutions.¹ Do not use the sensor with hydrofluoric acid or in acid or base solutions with a concentration greater than 1.0 molar.

¹ Vernier offers a Tris-Compatible Flat pH Sensor which features a double junction electrode, so it can be used with proteins, sulfides, and Tris buffers. Order code FPH-BTA.

The electrode may be used to measure the pH of sodium hydroxide solutions with a concentration near 1.0 molar, but should not be left in this concentration of sodium hydroxide for periods longer than 5 minutes. Using or storing the electrode at very high temperatures ($>80^{\circ}$ C) or very low temperatures (near 0°C) can damage it beyond repair.

Specifications

Туре		Sealed, gel-filled, epoxy body, Ag/AgCl				
Response time		90% of final reading in 1 second in a buffer				
Temperature range		5 to 80°C (readings not compensated)				
Range		pH 0–14				
Resolution		•				
13-bit (SensorDAQ)		0.0025 pH units				
12-bit (LabPro, LabQuest,	LabQuest 2,	0.005 pH units				
TI-Nspire [™] Lab Cradle, I	LabQuest	-				
Mini, Go!Link, SBI, ULI	II)					
10-bit (CBL 2 ^{тм})		0.02 pH units				
Isopotential pH		pH 7 (point at which temperature has no effect)				
Stored calibration values						
	slope	-3.838				
	intercept	13.720				

pH Sensor Accessories

Item	Order Code
Electrode Storage Solution, 500 mL	PH-SS
Buffer Tablets	PHB
Storage Solution Bottles, pkg of 5	BTL

Warranty

Vernier warrants this product to be free from defects in materials and workmanship for a period of five years from the date of shipment to the customer. This warranty does not cover damage to the product caused by abuse or improper use. Additionally, the warranty does not cover accidental breakage of the glass bulb of the pH Sensor.



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Rev. 5/8/2013

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LCD-016N002B-CFH-ET



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ITEM

MECHANICAL DATA

Module Dimension

Viewing Area

Mounting Hole Character Size

Dot Size

Dot Pitch

STANDARD VALUE

80.0 x 36.0 x 13.2 (max.)

66.0 x 16.0

0.55 x 0.65

0.60 x 0.70

75.0 x 31.0

2.95 x 5.55

00000000000000

Vishay

16 x 2 Character LCD

 (\oplus)

<u>●、● ●、●、●</u>

 (\oplus)

UNIT

mm

FEATURES

- Type: Character
- Display format: 16 x 2 characters
- Built-in controller: ST 7066 (or equivalent)
- Duty cycle: 1/16
- 5 x 8 dots includes cursor
- + 5 V power supply
- LED can be driven by pin 1, pin 2, or A and K
- N.V. optional for + 3 V power supply
- Optional: Smaller character size (2.95 mm x 4.35 mm)
- Material categorization: For definitions of compliance please see <u>www.vishay.com/doc?99912</u>

ABSOLUTE MAXIMUM RATINGS									
ІТЕМ	SYMBOL	STAN	IDARD V	ALUE	UNIT				
	STINDUL	MIN.	TYP.	MAX.					
Power Supply	V_{DD} to V_{SS}	- 0.3	-	13	v				
Input Voltage	VI	V_{SS}	-	V_{DD}	v				

Note

[•] $V_{SS} = 0 V, V_{DD} = 5.0 V$

ELECTRICAL CHARACTERISTICS										
17514	SYMBOL	CONDITION	ST	ANDARD VAI	LUE	UNIT				
ITEM	STMBOL	CONDITION	MIN.	TYP.	MAX.					
Input Voltage	V _{DD}	V _{DD} = + 5 V	4.5	5.0	5.5	V				
Supply Current	I _{DD}	V _{DD} = + 5 V	1.0	1.2	1.5	mA				
Recommended LC Driving		- 20 °C	-	-	5.2					
	V_{DD} to V_0	0 °C	-	-	-					
Voltage for Normal Temperature		25 °C	-	3.7	-	V				
Version Module		50 °C	-	-	-					
		70 °C	3.1	-	-					
LED Forward Voltage	V _F	25 °C	-	4.2	4.6	V				
LED Forward Current - Array		25.00	-	100	-					
LED Forward Current - Edge	- I _F	25 °C	-	20	40	- mA				
EL Power Supply Current	I _{EL}	V _{EL} = 110 V _{AC} , 400 Hz	-	-	5.0	mA				

DISPLAY CHAR	DISPLAY CHARACTER ADDRESS CODE															
Display Position																
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
DD RAM Address	00	01	02	03	04	05	06	07	08	09	0A	0B	0C	0D	0E	0F
DD RAM Address	40	41	42	43	44	45	46	47	48	49	4A	4B	4C	4D	4E	4F

1

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Pb-free RoHS

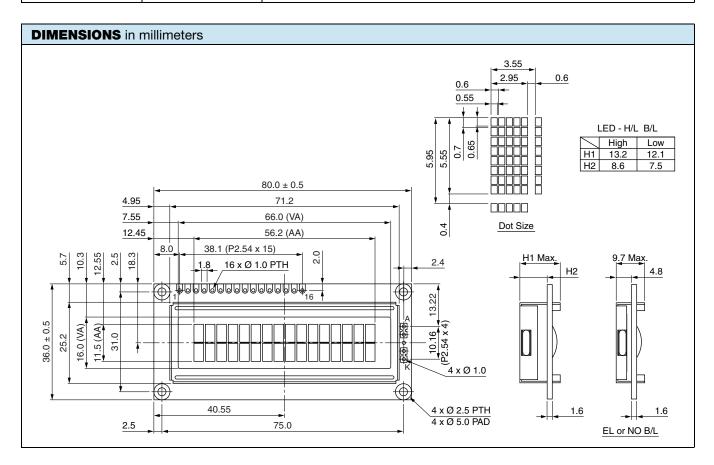
COMPLIANT

LCD-016N002B-CFH-ET



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INTERFACE PI	N FUNCTION	
PIN NO.	SYMBOL	FUNCTION
1	V _{SS}	Ground
2	V _{DD}	Supply voltage for logic
3	V ₀	Operating voltage for LCD
4	RS	H: Data/L: Instruction code
5	R/W	H: Read (MPU \rightarrow Module)/L: Write (MPU \rightarrow Module)
6	E	$H \rightarrow L$ chip enable signal
7	DB0	Data bus line
8	DB1	Data bus line
9	DB2	Data bus line
10	DB3	Data bus line
11	DB4	Data bus line
12	DB5	Data bus line
13	DB6	Data bus line
14	DB7	Data bus line
15	A	Supply power for LED+
16	R	Supply power for Red-
17	G	Supply power for Green-
18	В	Supply power for Blue-



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1.Module Classification Information

LCD	-016	δN	002	B	- <i>C</i>	F	H	<i>-ET</i>
1	2	3	4	5	6	\bigcirc	8	9
1.	Brand : Vis	hay Intertech						
2.	Horizontal F		characters					
3.			acter Type, H–	→Graph	ic Type			
4.		mat: 2 Line	S					
	Model serial							
6.	Backlight	N→Withou	•		→LED, An			
	Type :	B→EL, Blu	e green		→LED, Re			
		D→EL, Gre	een	0-	→LED, Or	ange		
		W→EL, WI	nite	G	→LED, Gr	een		
		F→CCFL, V	White	T-	→LED, Wł	nite		
		Y→LED, Y	ellow Green	C-	→LED, RC	B color		
7.	LCD	B→TN Ros	itive, Gay	Т	→FSTN N	egative		
	Mode :	N→TN Neg	gative,					
		G→STN Pc	sitive, Gray					
		Y→STN Pc	sitive, Yellow	Green				
		M→STN N	egative, Blue					
		F→FSTN P	ositive					
8.	LCD	A→Reflect	ve, N.T, 6:00	H	→Transflee	ctive, W.T	7,6:00	
	Polarize	D→Reflect	ve, N.T, 12:00	K	→Transflee	ctive, W.I	,12:00	
	Type/	G→Reflect	ve, W. T, 6:00	C-	→Transmis	sive, N.T	,6:00	
	Temperatur	J→Reflectiv	ve, W. T, 12:00	F-	→Transmis	sive, N.T.	,12:00	
	e range/ View	B→Transfle	ective, N.T,6:0	0 I-	Transmiss	sive, W. T	, 6:00	
	direction	E→Transfle	ctive, N.T.12:0	00 L-	→Transmis	sive, W.T	5,12:00	
9.		ET : Englisł	and Europear	n standa	rd font			
	Code	•	vith the ROHS			gulations		



2.Precautions in use of LCD Modules

- (1)Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2)Don't make extra holes on the printed circuit board, modify its shape or change the components of
 - LCD module.
- (3)Don't disassemble the LCM.
- (4)Don't operate it above the absolute maximum rating.
- (5)Don't drop, bend or twist LCM.
- (6)Soldering: only to the I/O terminals.
- (7)Storage: please storage in anti-static electricity container and clean environment.

Item	Dimension	Unit
Number of Characters	16 characters x 2 Lines	_
Module dimension	80.0 x 36.0 x 13.2(MAX)	mm
View area	66.0 x 16.0	mm
Active area	56.2 x 11.5	mm
Dot size	0.55 x 0.65	mm
Dot pitch	0.60 x 0.70	mm
Character size	2.95 x 5.55	mm
Character pitch	3.55 x 5.95	mm
LCD type	FSTN Positive, Transflective	I
Duty	1/16	
View direction	6 o'clock	
Backlight Type	LED, Triple-color	

3.General Specification



4.Absolute Maximum Ratings

Item	Symbol	Min	Тур	Max	Unit
Operating Temperature	T _{OP}	-20	_	+70	°C
Storage Temperature	T _{ST}	-30	—	+80	°C
Input Voltage	VI	V _{SS}	_	V _{DD}	V
Supply Voltage For Logic	V_{DD} - V_{SS}	-0.3	_	7	V
Supply Voltage For LCD	V_{DD} - V_0	-0.3	_	13	V

5.Electrical Characteristics

Item	Symbol	Condition	Min	Тур	Max	Unit
Supply Voltage For Logic	V_{DD} - V_{SS}	_	4.5	5.0	5.5	V
		Ta=-20°C	_	_	5.2	V
Supply Voltage For LCD	V_{DD} - V_0	Ta=25℃	_	3.7	—	V
		Ta=70°C	3.1	_	_	V
Input High Volt.	V _{IH}		0.7		V _{DD}	V
Input Low Volt.	V _{IL}	—	0	—	0.6	V
Output High Volt.	V _{OH}	_	3.9	_	V _{DD}	V
Output Low Volt.	V _{OL}	_	0	—	0.4	V
Supply Current	I _{DD}	V _{DD} =5V	1.0	1.2	1.5	mA

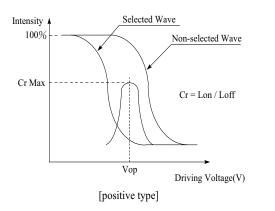


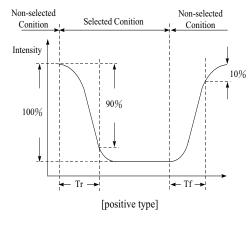
6.Optical Characteristics

Item	Symbol	Condition	Min	Тур	Max	Unit
View Angle	(V) θ	CR≧5	30	_	60	deg
view rungie	(H) φ	$CR \ge 5$	-45	_	45	deg
Contrast Ratio	CR	_	_	5	_	
Response Time	T rise	_	_	150	200	ms
	T fall	_	—	150	200	ms

Definition of Operation Voltage (Vop)

Definition of Response Time (Tr, Tf)



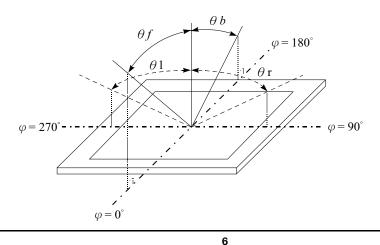


Conditions :

Operating Voltage : Vop Frame Frequency : 64 HZ

Viewing Angle(θ , ϕ): $0^{\circ}, 0^{\circ}$ Driving Waveform: 1/N duty, 1/a bias

Definition of viewing angle($CR \ge 2$)



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LCD-016N002B-CFH-ET



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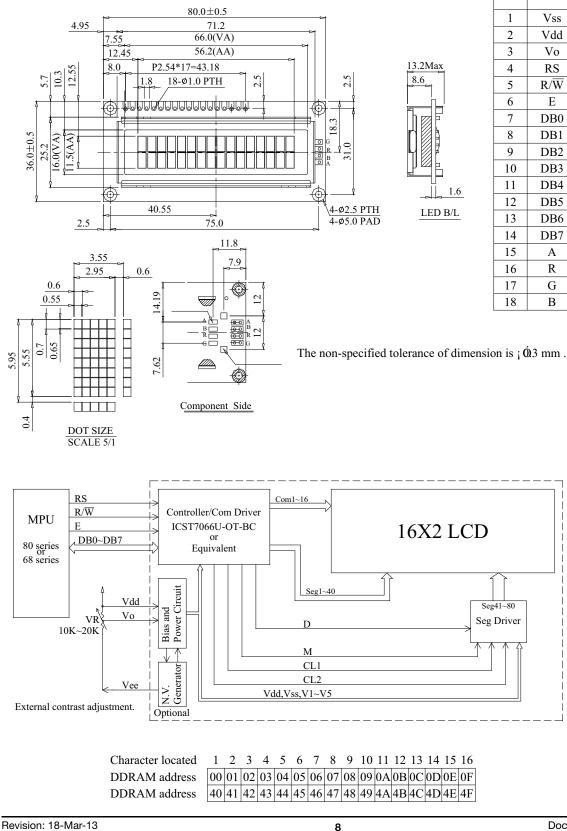
7.Interface Pin Function

Pin No.	Symbol	Level	Description
1	V _{SS}	0V	Ground
2	V_{DD}	5.0V	Supply Voltage for logic
3	VO	(Variable)	Operating voltage for LCD
4	RS	H/L	H: DATA, L: Instruction code
5	R/W	H/L	H: Read(MPU \rightarrow Module) L: Write(MPU \rightarrow Module)
6	Е	H,H→L	Chip enable signal
7	DB0	H/L	Data bus line
8	DB1	H/L	Data bus line
9	DB2	H/L	Data bus line
10	DB3	H/L	Data bus line
11	DB4	H/L	Data bus line
12	DB5	H/L	Data bus line
13	DB6	H/L	Data bus line
14	DB7	H/L	Data bus line
15	А	—	Supply power for LED +
16	R	—	Supply power for Red -
17	G		Supply power for Green -
18	В		Supply power for Blue -

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8.Contour Drawing & Block Diagram



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9.Function Description

The LCD display Module is built in a LSI controller, the controller has two 8-bit registers, an instruction register (IR) and a data register (DR).

The IR stores instruction codes, such as display clear and cursor shift, and address information for display data RAM (DDRAM) and character generator (CGRAM). The IR can only be written from the MPU. The DR temporarily stores data to be written or read from DDRAM or CGRAM. When address information is written into the IR, then data is stored into the DR from DDRAM or CGRAM. By the register selector (RS) signal, these two registers can be selected.

RS	R/W	Operation
0	0	IR write as an internal operation (display clear, etc.)
0	1	Read busy flag (DB7) and address counter (DB0 to DB7)
1	0	Write data to DDRAM or CGRAM (DR to DDRAM or CGRAM)
1	1	Read data from DDRAM or CGRAM (DDRAM or CGRAM to DR)

Busy Flag (BF)

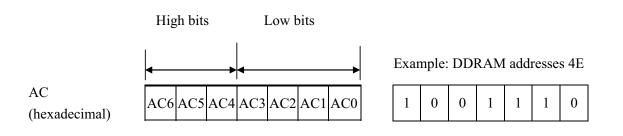
When the busy flag is 1, the controller LSI is in the internal operation mode, and the next instruction will not be accepted. When RS=0 and R/W=1, the busy flag is output to DB7. The next instruction must be written after ensuring that the busy flag is 0.

Address Counter (AC)

The address counter (AC) assigns addresses to both DDRAM and CGRAM

Display Data RAM (DDRAM)

This DDRAM is used to store the display data represented in 8-bit character codes. Its extended capacity is 80x8 bits or 80 characters. Below figure is the relationship between DDRAM addresses and positions on the liquid crystal display.







Display position DDRAM address

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
00	01	02	03	04	05	06	07	08	09	0A	0B	0C	0D	0E	0F 4F
40	41	42	43	44	45	46	47	48	49	4A	4B	4C	4D	4E	4F

2-Line by 16-Character Display

Character Generator ROM (CGROM)

The CGROM generate 5×8 dot or 5×10 dot character patterns from 8-bit character codes. See Table 2.

Character Generator RAM (CGRAM)

In CGRAM, the user can rewrite character by program. For 5×8 dots, eight character patterns can be written, and for 5×10 dots, four character patterns can be written.

Write into DDRAM the character code at the addresses shown as the left column of table 1. To show the character patterns stored in CGRAM.



Relationship between CGRAM Addresses, Character Codes (DDRAM) and Character patterns

Table 1.

For 5 * 8 dot character patterns

Character Codes (DDRAM data)	CGRAM Address	Character Patterns (CGRAM data)	
7 6 5 4 3 2 1 0	5 4 3 2 1 0	7 6 5 4 3 2 1 0	
High Low	High Low	High Low	
0 0 0 0 * 0 0 0	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	* * * 0 0 0 * * * 0 0 0 * * * 0 0 0 * * * 0 0 0 * * * 0 0 0 * * * 0 0 0 * * * 0 0 0 * * * 0 0 0 * * * 0 0 0 * * * 0 0 0 * * * 0 0 0 * * * 0 0 0	Character pattern(1)
0 0 0 0 * 0 0 1	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	* * * 0 0 0 * * * 0 0 0 0 * * * 0 0 0 0 0 * * * 0 0 0 0 0 * * * 0 0 0 0 0 * * * 0 0 0 0 0 * * * 0 0 0 0 0 * * * 0 0 0 0 0	Character pattern(2)
		* * *	
0 0 0 0 * 1 1 1	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	* * *	

For 5 * 10 dot character patterns

Character Codes (DDRAM data)	CGRAM Address	Character Patterns (CGRAM data)	
7 6 5 4 3 2 1 0	5 4 3 2 1 0	7 6 5 4 3 2 1 0	
High Low	High Low	High Low	
0 0 0 0 * 0 0 0	$\left(\begin{array}{cccccccccccccccccccccccccccccccccccc$	* * * 0 0 0 0 * * * 0 0 0 0 * * * 0 0 0 0 * * * 0 0 0 0 * * * 0 0 0 0 * * * 0 0 0 0 * * * 0 0 0 0 * * * 0 0 0 0 * * * 0 0 0 0 * * * 0 0 0 0 * * * 0 0 0 0 * * * 0 0 0 0 * * * 0 0 0 0 * * * 0 0 0 0	Character pattern Cursor pattern
		* * * * * * *	
■ : " High "			



10.Character Generator ROM Pattern

Table.2

TI																
Upper 4 bit Lower 4 bit	LLLL	LLLH	LLHL	LLHH	LHLL	LHLH		LHHH	HLLL	HLLH	HLHL	нгнн	HHLL	ннгн	HHHL	нннн
LLLL	CG RAM (1)	**[**										-				··
LLLH	CG RAM (2)	*****) !	-221	•:::[.		," ,",",	* *	.,!	••]••	"" "	l.,)
LLHL	CG RAM (3)			·""; ·*:				Į				4	1.1			
LLHH	CG RAM (4)				ļ	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	I	•	•:::]	<u></u>	,, I	•	¹	٩Ŋ	¥	I, ,I
LHLL	CG RAM (5)			4		*****	·	••[**				•*	-Ę.I			Ġ.
LHLH	CG RAM (6)	I.	** ** •* * **		,][e	II	:::: •::::1	•, •			•*]*•	:::1		'III'
LHHL	CG RAM (7)			Ē	 	I.,I		۱ _{۰.} .۱		." <i>,</i> 		۱.,	•.[.•		E.] 11
LHHH	CG RAM (8)			1			•	I,ı,I	• :::/*	•. !		:::	•••••••••••••••••••••••••••••••••••••••	, [*] '	I.,	11]
HLLL	CG RAM (1)						ŀ"ı	[:::]						11 1	ŀ:	
HLLH	CG RAM (2)	·. 		۱) 		י, יי ן	1	'::: !		Ĭ,,,Î	1 1111	-;			<i>.</i> ".	-e-l
HLHL	CG RAM (3)	····	·	11 11	, 1 • , 1	****** *****	. Ì	•••• ••] []] .	
HLHH	CG RAM (4)			1) ;1	₽÷.,			, ²].	 ·**		-#:		•	1,.:*	:1
HHLL	CG RAM (5)	*****		•		••••			<i>.</i>	 *) 				
HHLH	CG RAM (6)	1 ⁻ 1_1	****			***	ľľI	** ! ¹					11	I. .I		
HHHL	CG RAM (7)		11			•• [•] • <i>•</i>	·**	***,*				•••				
нннн	CG RAM (8)			:"			1)		Ë			*****		11.	I. I	

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11.Instruction Table

Instruction		Instruction Code									Description	Execution time
Instruction	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Description	(fosc=270Khz)
Clear Display	0	0	0	0	0	0	0	0	0	1	Write "00H" to DDRAM and set DDRAM address to "00H" from AC	1.53ms
Return Home	0	0	0	0	0	0	0	0	1	_	Set DDRAM address to "00H" from AC and return cursor to its original position if shifted. The contents of DDRAM are not changed.	1.53ms
Entry Mode Set	0	0	0	0	0	0	0	1	I/D	SH	Assign cursor moving direction and enable the shift of entire display.	39 μ s
Display ON/OFF Control	0	0	0	0	0	0	1	D	С	В	Set display (D), cursor (C), and blinking of cursor (B) on/off control bit.	39 µ s
Cursor or Display Shift	0	0	0	0	0	1	S/C	R/L	_	_	Set cursor moving and display shift control bit, and the direction, without changing of DDRAM data.	39 μ s
Function Set	0	0	0	0	1	DL	N	F	_	_	Set interface data length (DL:8-bit/4-bit), numbers of display line (N:2-line/1-line)and, display font type (F:5x11 dots/5x8 dots)	39 µ s
Set CGRAM Address	0	0	0	1	AC5	AC4	AC3	AC2	AC1	AC0	Set CGRAM address in address counter.	39 μ s
Set DDRAM Address	0	0	1	AC6	AC5	AC4	AC3	AC2	AC1	AC0	Set DDRAM address in address counter.	39 µ s
Read Busy Flag and Address	0	1	BF	AC6	AC5	AC4	AC3	AC2	AC1	AC0	Whether during internal operation or not can be known by reading BF. The contents of address counter can also be read.	0 μ s
Write Data to RAM	1	0	D7	D6	D5	D4	D3	D2	D1	D0	Write data into internal RAM (DDRAM/CGRAM).	43 μ s
Read Data from RAM	1	1	D7	D6	D5	D4	D3	D2	D1	D0	Read data from internal RAM (DDRAM/CGRAM).	43 μ s

* "-": don't care

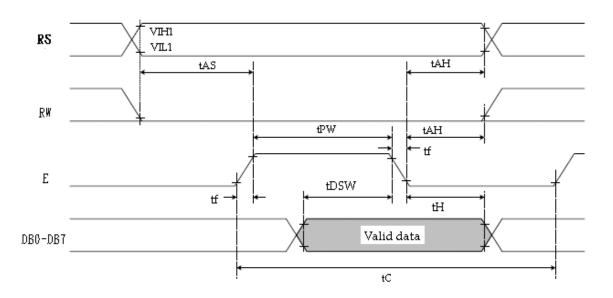


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12.<u>Timing Characteristics</u>

12.1 Write Operation

• Writing data from MPU



Ta=25°C, VDD=5.0∖

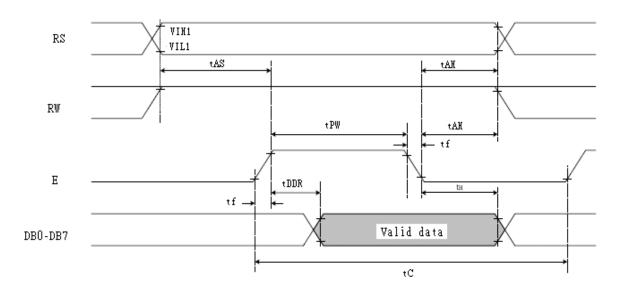
					••••••
Item	Symbol	Min	Тур	Max	Unit
Enable cycle time	T _C	1200	_		ns
Enable pulse width	T _{PW}	140	_	_	ns
Enable rise/fall time	T _R ,T _F		_	25	ns
Address set-up time (RS, R/W to E)	t _{AS}	0	_		ns
Address hold time	t _{AH}	10	_		ns
Data set-up time	t _{DSW}	40	_	_	ns
Data hold time	t _H	10	_	_	ns

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12.2 Read Operation

Reading data from ST7066U



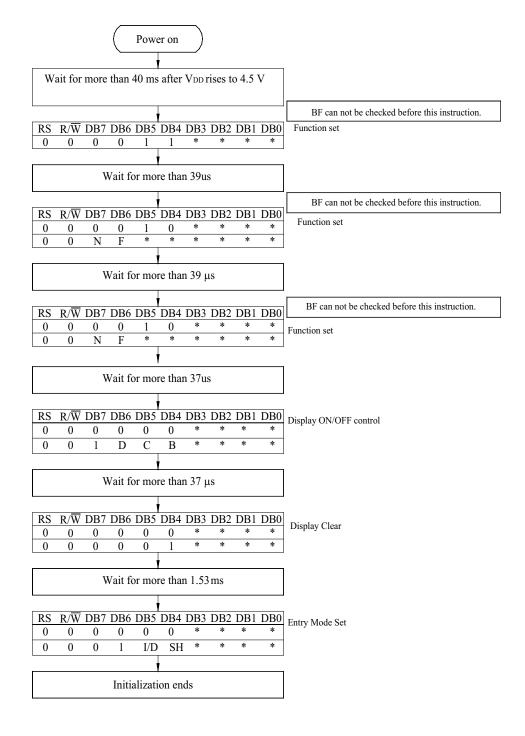
					Ta=25°C, VDD=5V
Item	Symbol	Min	Тур	Max	Unit
Enable cycle time	T _C	1200	_	_	ns
Enable pulse width (high level)	T _{PW}	140	_	_	ns
Enable rise/fall time	T_R, T_F	_	_	25	ns
Address set-up time (RS, R/W to E)	t _{AS}	0	_	_	ns
Address hold time	t _{AH}	10	_	_	ns
Data delay time	t _{DDR}		_	100	ns
Data hold time	t _H	10	_	_	ns



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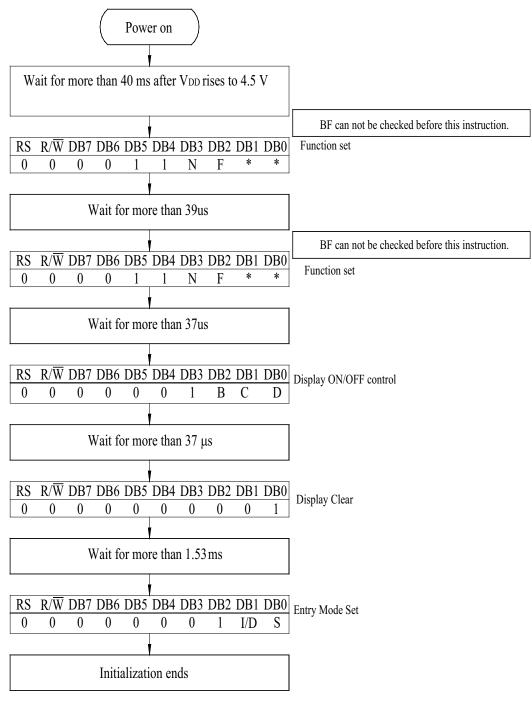
13.Initializing of LCM



4-Bit Ineterface



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8-Bit Ineterface



14.Reliability

Content of Reliability Test (wide temperature, -20°C~70°C)

	Environmental Test		
Test Item	Content of Test	Test Condition	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2
Low Temperature storage	Endurance test applying the high storage temperature for a long time.	-30°C 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70℃ 200hrs	
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1
High Temperature/ Humidity Operation	The module should be allowed to stand at 60 $^{\circ}$ C,90%RH max For 96hrs under no-load condition excluding the polarizer, Then taking it out and drying it at normal temperature.	60℃,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation -20°C 25°C 70°C 30_{1} cycle	-20°C /70°C 10 cycles	
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 1.5mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=800V,RS=1.5k Ω CS=100pF 1 time	

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal

Temperature and humidity after remove from the test chamber.

Note3: Vibration test will be conducted to the product itself without putting it in a container.



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15.Backlight Information

Specification

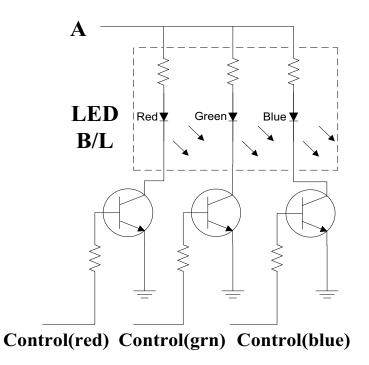
PARAMETER	SYM	BOL	MIN	ТҮР	MAX	UNIT	TEST CONDITION
Supply Current	ILED	R G B	20 25 25	24 30 30	28 34 34	mA	V=5.0V
Supply Voltage	1	V	4.9	5.0	5.1	V	—
Reverse Voltage	VR		—	7.0		V	—
Luminous Intensity	IV	R G B	32 140 22	40 180 28	_	CD/M ²	ILED(red)=24mA ILED(green)=30mA ILED(blue)=30mA
Wave Length	λ	R G B	620 515 465	625 520 470	630 525 475	nm	_
Life Time	R G B		80K 40K 40K	100K 50K 50K		Hr.	ILED≦15mA For each LED Lamp
Color				Re	d, Green,	, Blue	

Note:

- 1. The LED B/L of "*triple color*" is designed for voltage driving, user have to follow The drive voltage that can make driving current in safety range (current between minimum and maximum).
- 2. Owing to having 3 chips in one LED lamp, which caused many combinations of different wave length. This situation will caused wave length shifting while driving 2 colors or more in the same time.
- 3. The luminous intensity is measured on B/L surface only.



1 Backlight Drive Method



The driving circuit of suggestion is showed as above, owing to B/L being designed In parallel mode, so user can use transistor > FET or TRIC to control.



16. Inspection specification

NO	Item	Criterion	AQL					
01	Electrical Testing	 1.1 Missing vertical, horizontal segment, segment contrast defect. 1.2 Missing character, dot or icon. 1.3 Display malfunction. 1.4 No function or no display. 1.5 Current consumption exceeds product specifications. 1.6 LCD viewing angle defect. 1.7 Mixed product types. 1.8 Contrast defect. 						
02	Black or white spots on LCD (display only)	 2.1 White and black spots on display ≤0.25mm, no more than three white or black spots present. 2.2 Densely spaced: No more than two spots or lines within 3mm 						
03	LCD black spots, white spots,	3.1 Round type : As following drawing $\Phi = (x + y) / 2$ $\Phi \le 0.10$ Accept able Q TY $\Phi \le 0.10$ Accept no dense $0.10 < \Phi \le 0.20$ 2 $0.20 < \Phi \le 0.25$ 1 $0.25 < \Phi$ 0	2.5					
	contamination (non-display)	3.2 Line type : (As following drawing)Length Width Acceptable Q TY \longrightarrow L \longleftarrow W ≤ 0.02 Accept no denseL ≤ 3.0 $0.02 < W \leq 0.03$ L ≤ 2.5 $0.03 < W \leq 0.05$ $$ $0.05 < W$ As round type	2.5					
04	Polarizer bubbles	If bubbles are visible, judge using black spot specifications, not easy to find, must check in specify direction.Size Φ Acceptable Q TY $\Phi \leq 0.20$ Accept no dense $0.20 < \Phi \leq 0.50$ 3 $0.50 < \Phi \leq 1.00$ 2 $1.00 < \Phi$ 0Total Q TY3	2.5					

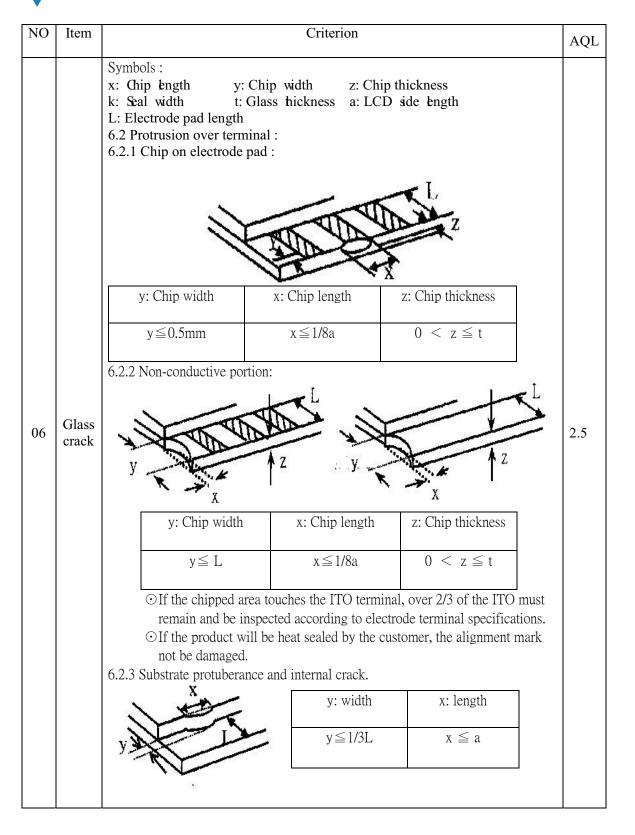
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NO	Item		Criterion		AQL
05	Scratches	Follow NO.3 LCD blac	ck spots, white spots, cont	amination	
06	Chipped glass	Symbols Define: x: Chip Ength y k: Seal width t: L: Electrode pad length 6.1 General glass chip 6.1.1 Chip on panel sur $\boxed{ z: Chip thickness} $ $\boxed{ z \le 1/2t} $ $1/2t < z \le 2t $ \bigcirc If there are 2 or more 6.1.2 Corner crack:	: Chip width z: Chip Glass thickness a: LCI : face and crack between p y: Chip width Not over viewing area Not exceed 1/3k chips, x is total length of e	b thickness D side length anels: x: Chip length $x \le 1/8a$ $x \le 1/8a$ ach chip.	2.5
		z: Chip thickness $Z \leq 1/2t$	y: Chip width Not over viewing area	x: Chip length $x \le 1/8a$	
		$\frac{2 \leq 1/2t}{1/2t < z \leq 2t}$	Not exceed 1/3k	$x \le 1/8a$	
			chips, x is the total length		
			empo, a lo une totti tengui	or each emp.	

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NO	Item	Criterion	AQL
07	Cracked glass	The LCD with extensive crack is not acceptable.	2.5
08	Backlight elements	 8.1 Illumination source flickers when lit. 8.2 Spots or scratched that appear when lit must be judged. Using LCD spot, lines and contamination standards. 8.3 Backlight doesn' t light or color wrong. 	0.65 2.5 0.65
09	Bezel	9.1 Bezel may not have rust, be deformed or have fingerprints, stains or other contamination.9.2 Bezel must comply with job specifications.	2.5 0.65
10	PCB \ COB	 10.1 COB seal may not have pinholes larger than 0.2mm or contamination. 10.2 COB seal surface may not have pinholes through to the IC. 10.3 The height of the COB should not exceed the height indicated in the assembly diagram. 10.4 There may not be more than 2mm of sealant outside the seal area on the PCB. And there should be no more than three places. 10.5 No oxidation or contamination PCB terminals. 10.6 Parts on PCB must be the same as on the production characteristic chart. There should be no wrong parts, missing parts or excess parts. 10.7 The jumper on the PCB should conform to the product characteristic chart. 10.8 If solder gets on bezel tab pads, LED pad, zebra pad or screw hold pad, make sure it is smoothed down. 10.9 The Scraping testing standard for Copper Coating of PCB 	2.5 2.5 0.65 2.5 2.5 0.65 0.65 2.5 2.5
11	Soldering	 11.1 No un-melted solder paste may be present on the PCB. 11.2 No cold solder joints, missing solder connections, oxidation or icicle. 11.3 No residue or solder balls on PCB. 11.4 No short circuits in components on PCB. 	2.5 2.5 2.5 0.65



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NO	Item	Criterion	AQL
12	General appearance	 12.1 No oxidation, contamination, curves or, bends on interface Pin (OLB) of TCP. 12.2 No cracks on interface pin (OLB) of TCP. 12.3 No contamination, solder residue or solder balls on product. 12.4 The IC on the TCP may not be damaged, circuits. 12.5 The uppermost edge of the protective strip on the interface pin must be present or look as if it causes the interface pin to sever. 12.6 The residual rosin or tin oil of soldering (component or chip component) is not burned into brown or black color. 12.7 Sealant on top of the ITO circuit has not hardened. 12.8 Pin type must match type in specification sheet. 12.9 LCD pin loose or missing pins. 12.10 Product packaging must the same as specified on packaging specification sheet. 12.11 Product dimension and structure must conform to product specification sheet. 	 2.5 0.65 2.5 2.5 2.5 2.5 0.65 0.65 0.65 0.65



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