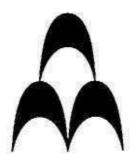
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SPECIFICATION FOR TYPE QF-12-2 TURBO-GENERATOR

Document Code: F30000-JT(e)

October. 2009

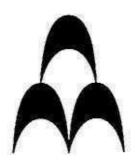
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October 2009

中国长江动力公司(集团)

CHINA CHANGJIANG ENERGY CORP.(GROUP)



QF-12-2 型汽轮发电机 技 术 条 件

SPECIFICATION FOR TYPE QF-12-2 TURBO-GENERATOR

文件代号 Document Code: F30000-JT(e)

2009年9月 Sept. 2009

产品型号及名称 Type / Description	QF-12-2 型汽轮发电机 TYPE QF-12-2 TURBO-GENERATOR
文 件 代 号 Document Code	F30000-JT(e)
文 件 名 称 Document Description	技术条件 SPECIFICATION
编制单位 Compiling Unit	发电机研究所 ELECTRICAL MACHINERY INSTITUTE
编 制 Compiled by	
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2009年9月 Sept. 2009

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This specification is applicable to Type QF-15-2 turbo generator, which is 3 phases 50Hz speed of 3000r/min.

The items that are not referred in this specification, to meet the regulation "GENERAL TECHNOLOGY REQUIREMENTS OF TURBO-GENENATOR" GB/T7064-2002.

2. Basic data

- 2.1 This type of generator is driven by steam turbine, rotating direction of generator is clockwise while being seen from turbo side to generator side.
- 2.2 Generator adopts one inlet and two outlet radial circulating ventilation system, hot air is cooled by air coolers.
- 2.3 Generator adopts pedestal spherical bearing, lubricating oil is supplied by turbo oil system.
- 2.4 Stator winding core and rotor winding adopts F class insulation.
- 2.5 Stator winding of generator is Y interconnection, outlet terminal number is 6, details in layout of turbo-generator drawing.
- 2.6 Rated operating data while air temperature is between +20∼+40°C:

Table 1

(4)	-	12
(1)	Туре	QF-15-2
(2)	Rated power	12000kW~15000kW
(3)	Rated power factor	0.8、0.85
(4)	Rated voltage	6300V、10500V
(5)	Insulation level	
(5)	/Operating lavel	F/B
(6)	Rated speed	3000r/min
(7)	Rated frequency	50Hz
(8)	Short ratio	≥0.45
(0)	Substransient	
(9)	reactance	≥0.1
0)	iency (Guranteen value)	≥97%

3. Technical requirements

3.1 Regular operating conditions of generator.

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- 3.1.1 Altitude is not to exceed 1000m.(If altitude ≥1000m, insulation system is to follow high altitude specification.)
- 3.1.2 Temperature of cooled air is not to exceed $+40^{\circ}$ C.
- 3.1.3 Humidity in generator while operating is not to exceed 50%.
- 3.2 Temperature detector
- 3.2.1 2 temperature elements are embedded in each phase of stator slots, and 2 temperature elements are embedded in each phase of stator core.
- 3.2.2 In order to measure the temperature of inlet/outlet wind, some bimetallic thermometers are equipped with for covers and stator supporter respectively. In order to measure the temperature of outlet oil of bearing, a bimetallic thermometer is equipped at bearing pedestal. View window is set on the outlet of oil, and telemetric temperature device of limiting signals are set on bearing bush.
- 3.3 Generator output power continuously while the voltage variation range is \pm 5% and frequency is \pm 2% at rated power factor.
- 3.4 Being seen from steam turbine to the generator,rotating direction of generator is clockwise,and mark U、V、W、U1、V1、W1 on terminal to show the phase sequence of stator voltage.
- 3.5 Stator winding of generator is Y interconnection, outlet terminal number is 6, details in layout of turbo-generator drawing.
- 3.6 Generator adopts method of exciting: coaxial DC. exciter、coaxial AC. exciter、static silicon controlled thyrsitor.
- 3.7 Insulation of generator.
- 3.7.1 Insulation of both stator and rotor adopts F class, which is a heat resisting material.
- 3.7.2 Insulation resistance
- 3.7.2.1 When the temperature of stator winding which has been dried is near operation temperature, the value of insulation resistance to ground and between phases which is measured by 2500V megohmmeter isn't less than the value calculated by the following formula:

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$$R = \frac{U}{(1000 + S_N / 100)} & R / R / R = \frac{U}{(1000 + S_N / 100)} & .1.3$$

R --- value of insulation resistance ($M\Omega$)

U --- Rated voltage of the generator winding (V)

SN --- Rated capacity of the generator (kVA)

R60"--- Value of insulation resistance while 60s

R15"--- Value of insulation resistance while 15s

Convert the value of insulation resistance while the measuring temperature lower than the working temperature.

3.7.2.2 The value of insulation resistance of rotor winding of the generator in cool state (+20°C) which is measured by 1000V megohmmeter isn't less than 1M Ω . 3.7.2.3 The value of insulation resistance of embedded thermo-detecters in the generator stator in cool state which is measured by 250V megohmmeter isn't less than 1M Ω .

3.7.2.4 Insulation must be made among the bearing near exciter, floor plate and oil pipe. The value of insulation resistance measured by 1000V megohmmeter isn't less than $1M\Omega$.

3.7.3 Dielectric test

Before A.C. high voltage test, DC. high voltage test of stator winding is made in manufactory 3.5UN, last for 1min.

Power frequency test last for 1min, table 1.

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(e)

table 1

Item	Parts of generaotr	Testing voltage(effective value)
1	Stator winding	2UN+1000V
2	Exciter winding①	Rated exciting voltage lower than 500V and below: 10 times of rated exciting voltage, 1500V the minimum.
		Rated exciting voltage over 500V: Twice of rated exciting voltage +4000V
		Rated exciting voltage lower than 350V and below:
3		10 times of rated exciting voltage, 1500V the minimum. Rated exciting voltage over 350V:
		Twice of rated exciting voltage +2800V

Note: 1 Magnetic blow-out switch and rotor discharger which is connected to the exciting winding can withstand voltage value of exciting winding high voltage test.

3.8 Prevention of shaft current

Adopts a appropriate method to prevent harmful shaft current, grounding rotor shaft, make sure the insulation resistance value could be measured while the generator is working.

3.9 Over-speed test for the rotor must be made at the speed of 120% rated speed.

The test must be lasted for 2 min and doesn't cause any harmful deformation.

3.10 Critical speed

Operating the generator in frequency range of rule 3.3, it will not cause harmful vibration which affective the generator, make sure the design value avert ±10% of rated speed.

- 3.11 When the loads of three phases of generator are unsymmetric and the current of every phase isn't more than rated current (IN) and the ratio of
- negative-sequence current (I2) to rated current isn't more than 10%, the generator can continue to operate, When the unsymmetric troubles happen, the product of maximum (I2/In)2 and T (seconds) isn't more than 15.
- 3.12 The generator can withstand 1.5 times of rated current of stator, last for 30s scatheless.

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3.13 Supposing to restrict phase current not to exceed maximum value of three phase short circuit current, the generator can withstand any kind of terminal short circuit and not to cause harmful deformation by shut down inmediately while generator in the condition of rated load and 10.5 times of rated voltage.

3.14 Number of starts

No less than 10000 times mechanical starts in it's operating life.

- 3.15 Technical requirement of exciter details in SPECIFICATION FOR EXCITER.(While adopts exciter)
- 3.16 Do the test in no-load condition, stator voltage generated by rated exciting current, (not exceeding 130%), testing time is 1min for mutilcircuit winding and instantaneous for single turn winding.
- 3.17 Limit value of vibaration
- 3.17.1 Examining vibaration alone at rated speed of rotor in manufactory. Examining vibaration at no-load and rated condition in the line of shafting. The vibaration value of bearing pedestal is seen in table 2. While vibaration test value of rise-fall speed postcritical rotating speed in range A and overspeed in range C.

Limit vibration value of bearing pedestal(Unit: µ mpeak-peak value) Table 2

Dango		Rated spee	ed (r/min)	
Range	1500	1800	3000	3600
Α	50	42	25	21
В	128	107	64	53
С	324	270	162	135

Note:

- 1) Range A: Vibration value of equipment in this range is considered good and could be operated unlimited.
- 2 Range B: Vibration value of equipment in this range, the equipment could be operated continuously.
- ③ Range C: Vibration value of equipment in this range, start to alarm, arrange for repairing. The equipment could be running for a finite time, to be repaired until appropriate chance.
- A Range D: Vibration value of equipment exceeding this range, tripping inmediately.

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Note: in above Table 1~3:

Range A: the equipment is in good condition and may run without limit if the vibration value within this range.

Range B: the equipment may run over a long period of time if the vibration value within this range.

Range C: if the vibration value falls into this range, an alarm will be given, call attention to repair. In general, this machine may run in a limit period till repair in a proper time.

Range D: If the vibration value exceeds Range C, the machine will trip instantaneously.

- 3.17.2 Natural vibration frequency of stator winding overhang and frame should be avoid ±10% or more of fundamental frequency and frequency doubling.
- 3.18 Irregularity of voltage waveform
- 3.18.1 The line voltage waveform sine distortion rate should not exceed 5% when no load and at rated voltage and rated speed.
- 3.18.2 The telephone harmonic factor of the line voltage should not exceed 1.5% when no load and at rated voltage and rated speed.
- 3.19 When stator winding of the generator is in the cool state, the difference
- of D.C. resistance between every phase shouldn't be more than 1.5% minimum D.C. resistance value if the errors caused by lead-out wire length have been considered.
- 3.20 The water pipe for fire extinguishment be provided inside the air-cooled electrical machine and nearby the end of the stator winding according to requirements, the end head of the pipeline must be led out from the machine base.
- 3.21 Unless otherwise specified in the agreement, the water inlet temperature of the cooler be designed by 33°C, and the working pressure not be less than 0.17MPa, and the test pressure be two times of maximum working pressure for 15min.

If the water pressure of the cooler is controlled by the water source with pressure higher than working pressure of the cooler through valve or the pressure release device, the cooler should be designed by the pressure of the water source, the test water pressure shall be 1.5 times of the water source pressure, and the water source pressure value shall be provided by the user.

The cooler should be designed for that the electrical machine can run continuously with 2/3 of rated load at least if one cooler is sopped due to clearing, at this

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time, the temperature of the effective section in the electrical machine should not exceed the allowable value, and the temperature of the primary cooling air may be higher than design value.

- 3.22 Temperature rise and permissible value of generator
- 3.22.1 While the generator is running at the condition of 3.1 operating condition and data of table, the temperature permissible value is accord with table 4

Table 4

Components	Position and measuring method	Termperature limit value while cooling air is 40°C
Stator winding	Embeded thermometer method between layer in slots	85K
Rotor winding	Resistance	90K
Stator core	Embeded thermometer method	80K
Collecting ring	Thermometer method	80K
Core and other parts which are not connected with winding	Temperature rise of this co approach the value which damed insulating materia	e the winding and other

- 3.22.2 Temperature of outlet oil:≤65°C, bearing bush: ≤80°C.
- 3.23 Take-over test items are as follows
- 3.23.1 Test items and type test in manufactory
- *a. Measurement of insulation resistance values of windings, embedded

thermo-detecters and bearings to ground, and of insulation resistance between windings;

- *b. Measurement of D.C. resistance of rotor winding in cool state; *c. Test for loss calorimetric of stator core:
- *d. Test for rotor dynamic balance and over-speed; *e. Withstand voltage test for winding insulation;
- *f. Measurement of the A.C. impedance of exciting winding at different speed;
- g. Test for no-load characteristic;
- h. Test for short-circuit characteristic in steady state;

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- i. Measurement of the efficiency;
- j. Test for three phases are at the sudden short-circuits; (Details in 3.13)
- k. Measurement of distortion ratio of sine voltage waveform and phone harmonious factor:
 - I. Measurement of reactance and time constants;
 - m. Test of voltage raised up in short time of stator windings;
- n. Check of ordinary machine during non-excitation and measurement of bearing oil temperature and of bearing vibration;
 - o. Measurement of noise:
 - p. Temperature-rise tests for stator winding, core and rotor winding. (Made at site);
 - q. Over current in short time:
- r. Determination of adjusting ratios of rated exciting current and rated voltage(Made at side);
 - *s. Vibaration mearsuring of staotr core and frame.

The above items which marking with * are the approval tests.

- 3.23.2 After unpacking, purchaser, manufactory, installer check the cleaness before installation.
- 3.23.3 Take-over tests are as follows:
- a. Measurement of insulation resistance of stator winding, rotor winding, thermodetectors, bearings to ground and between the phases of stator winding;
- b. Measurement of D.C. resistance values of stator and rotor windings in cooling state:
 - c. Test for the no-load and short-circuit characteristics in steady state;
- d. Withstand voltage test of stator winding insulation, under the voltage that is equal to 80% of the value defined in table 1;
 - e. Test of voltage raised up in short time of stator and rotor windings;
 - f. Test of generator cooling system;
- g. Measurement of the voltage between two ends of shaft and of the voltage of axle to ground;

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- h. Mechanical check, measurement of oil temperature and of bearing vibration;
- i. Measuring of Excitation windings AC. Impedance in different speed. (Except brushless exciter);
- 3.24 Nameplate and product No.
- 3.24.1 The data of cooler nameplate must conform to the National Standard, GB/T7064-2002.
- 3.24.2 The product No. of the generator must be printed on the end surface of the rotor at the end of shaft coupling.
- 3.25 Packing storage
- 3.25.1 Packing

Generator must be packed and fixed well to prevent from sliding and being damaged during transportation. The package should be marked as follows:

- a. Description and type of product;
- b. Gross weight and net weight(kg or t);
- c. Name and address of manufacturer;
- d. Receiver and station of destination;
- e. Notices(such as "HANDLE WITH CARE", "KEEP DRY" and "TO BE PROTECTED FROM IMPACT").
- 3.25.2 Storage

The surface of the generator rotor should be painted with antirusting paint, the

lower storage temperature is 5° C. Take steps while temperature lower than 5° C. 3.26 The supply scope of a complete set of the generator details in "The Product Supplied List".



Mahasiswa berikut,

Jurusan/Program Studi Judul Laporan Akhir

Nama

NIM

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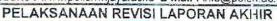
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SEFTO DEPERSEN

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Teknik Elektro / Teknik



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Ketua F enguji **),

(NoFiansah, S.T., M.T.) NIP 197011161995021001

Catatan:

Dosen penguji yang membenkan revisi saat ujian lapotan akhir
 Dosen penguji yang dirugaskan sebagai Ketua Penguji saat ujian LA,
Lembaran pelaksanaan revisi ini harus dilampirkan dalam Lapotan Akhir,



KEMENTERIAN RISET, TEKNOLOGI DAN PENDIDIKAN TINGGI POLITEKNIK NEGERI SRIWIJAYA

Jalan Srijaya Negara, Palembang 30139 Telp. 0711-353414 fax. 0711-355918





Pembimbing Laporan Akhir memberikan rekomendasi kepada,

Nama	1	Sefto Repersen
NIM	;	0613 3031 0168
Jurusan/Program Studi	;	TEKNIK ELEKTRO / TEKNIK LISTRIK
Judul Laporan Akhir	ţ	Analisa Perubahan Beban Terhadap Efisiensi Generator Unit 1 Banko Barot di Pitu PT Bukit Asam (Persero) Tok

Mahasiswa tersebut telah memenuhi persyaratan dan dapat mengikuti Ujian Laporan Akhir (LA) pada Tahun Akademik .. 2015 / 2016 ...

Pembimbing I,

(...Ir-Kasmir, M.T.

NID 196511101997031028

Palembang, 27 Juli 2016.
Pembimbing II,

(Anton Firmansyah, S.T., M.T.)



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KESEPAKATAN BIMBINGAN LAPORAN AKHIR (LA)





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: Teknik Listrik

Pihak Kedua

Nama

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NIP

19750924 200812 1001

Jurusan

: TEKNIK ELEKTO

Program Studi

Teknik Listrik

Pada hari ini Rahu tanggal 02-63-2016 telah sepakat untuk melakukan konsultasi bimbingan Laporan Akhir.

Konsultasi bimbingan sekurang-kurangnya 1 (satu) kali dalam satu minggu. Pelaksanaan bimbingan pada setiap hari Rahu pukul 14:00 , tempat di Politeknik Negeri Sriwijaya.

Demikianlah kesepakatan ini dibuat dengan penuh kesadaran guna kelancaran penyelesaian Laporan Akhir.

Pihak Pertama,

Palembang,

Pihak Kedua,

Mengetahui, Ketua Jurusan

NIP. 19621207 1991031001

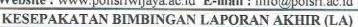


KEMENTERIAN RISTEK DAN PENDIDIKAN TINGGI POLITEKNIK NEGERI SRIWLJAYA

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Kami yang bertanda tangan di bawah ini,

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01/03/2016 telah sepakat untuk melakukan Pada hari ini ... Seldsa.... tanggal konsultasi bimbingan Laporan Akhir.

Konsultasi bimbingan sekurang-kurangnya 1 (satu) kali dalam satu minggu. Pelaksanaan bimbingan pada setiap hari Solvi, Roby pukul 90:7-0-13-00 tempat di Politeknik Negeri Sriwijaya.

Demikianlah kesepakatan ini dibuat dengan penuh kesadaran guna kelancaran penyelesaian Laporan Akhir.

Pihak Pertama.

NIM. 0613 30310168

Palembang,

Pihak Kedua,

Mengetahui, Ketua/Jurusan



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Judul Laporan Akhir

Analisa Pengaruh Beban Terhadap Efisiensi Generator

PLTU di PT Bukit Asam (PERSERO) TBK. Tanjung

Enim Sumatera Selatan

Pembimbing (1/ II *)

Ir Kasmir, M.T.

No.	Tanggal	Uraian Bimbingan	Tanda Tangan Pembimbing
1.	70-02-2016	Propose LA Judie	Krik
2.	16-02-2016	ace Proposal / Juvul	Kena
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5.	12-05-2016	Cauper Bob 111 Jan Bob 10	APR
6.	16/06/2016	Boselt belenglupa Canyon Can Jut Bol V	Klik
7.	17/06/2016	Supplan data, untuk Capira. Sursa: Dolumen.	Kan



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Lembar: 1

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Judul Laporan Akhir

ANALISA PENGARUH BEBAN TERHADAP EFISIEMSI GENERATOR

PITU DI PT. BUKIT ASAM CPERSEPO) TBK TANDONG ENIM -

SUMATERA SELATAN.

Pembimbing I/II *)

ALTON FIRMANSYAH, S.T., M.T.

No.	Tanggal	Uraian Bimbingan	Tanda Tangan Pembimbing
1.	14/3/16	Perbairi Penulisan di Pahr belalcan	-37 8
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SINCRONE TURBIN-GENERATOR FORM INSPECTION CHECK LIST FOR DCS

No. Revisi 0 Halaman 1

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-05.6 6,55. 7.30-		78,40 6.57. 7.65. 3.54. 50.34. 1	20.52. 50.34. 42.36 20.53.	204.48 20.64.
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oct 00-609 code 05-60 36-061	OKH 20.00 HEBI CI-BI 89.4C 7 1.16	19.94 12.86 19.91	31-84 19:56 20:80	
	3 p-12 c2-68 18-32 18-52 18-81 1034	12-61 12-61	21.10	
01969 09 bet 00 865 5-0851 13- to 6 2561	26-62 3681 898 18636 26-66	0128 8421 2831 9051	8)15 16 1600 2516	
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Reported by shift!	d by shift II NUPYABI - 1	Reported by shift III:		
Operator group A/B/C/D		Operator group (A)BJC/D		
		R		BEST
Checked by:	Checked by:	Checked by:	I	But Energy Sarvis Terpedu
Supv. Grup:	Supv. Grup	Supv. Grup:		

No Revisi Halaman

3	Supv. Grup :	Checked by		Report	08.00	100	04,00	02.00	00.00		20.00	18.00	16.00	14.00	12.00		Range			08.00	06.00	04.00	02.00	-							-	Range		MIL	Tanggar.
	Srup :	od by		Reported by shift !- Operator gr	1903	1803	138.3	190 8	1251	1838	4.281	(36.5	6.50	6-961	195-3	134.1	2	вноти	SILFL	11.10	486.20	4 HT	8100 90	726 4	69680	40%	aitht	0081E	03 ost	21.60	767-00	0 - 1375	12		25.50
	Ę			gup	187	73	24. 36 201. F	_	25.7	2.26	3.56	98.10	240	24-50	24.42	24.43	0 433 A	(la	STEP OF HOLD ZONG	6.00			>	23	35.3	6.62		£5.9	6 2 3	6.8-9	£57	5,985 - 6,635	-	5	p), 9106.60.56
			L	ed by shift : Operator group A@X/D	203.9 \$99.60	1	-	22/3	2261		208-1	87E	2153	2 36	230-2	215.8	>	#36нв	AKD7	S V			72	0					6s	-20	7	6,635 VX	1 -		P), 91
					09.685	626.40	631.60	1.433	3.86	06.695	ob It withs	60320	09665	392-20	\$32.80	616.00	3	BHOTA	2000	7.00	4.66	8.65	8.26	9 29	312-42	58-E	09.t	7-39	999	7.44	16-t	0 - 12	-		96
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	Supv. Grup	ed by		Reported by shift II NAPY OF	21.12		21.48	1	24 25	bite	Bec	198c	3608	2616	23-08	13.42	0 - 147A	C BHC	- 0	ANT ACTION Y PALLEY									·			_			
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-	20	9		Ref	TA.	19.59	Ā	2	14.59	рin	14.28	14:31	5	5.1	18.06	72.50	>			PATAN	06.40	9.1F.F	3.63.6	766.9	712.90	CZAGO	or 168	83480	J&-30	800-00	20-16-6	0,95 0 - 1375			1
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					14.75	32.20	32.54	3/6	30.38	32.00	3000	क्राइ	300	36.88	P.D.G.Y	32.50	0 3	>, \$		-	+	_	1	+	1			_	3720		1	++	ş -	-	
																	N 61	> 2		-			12	6.05	41.05		28.05			SE 25			# m		
				Males for information.	32.10			31.48	3178	361€	26.16	35 00 360g 250gs	b8.12	-			5	> 3	100	_	_	9 6		68.0	0. 92							.8 s/d 0.9	(0,0)		
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				ion,	24.44	28.02	21,48	30.96	21.21	80.06	are.	3092	2962	9460	Dr. M	31.36	0-30,56 A	> 3	2	2		20.66	20.13	20.66				1	1	20-59	n-33	-		c	NSS I
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																					57.27	49.95	93 8	32.05	0.72	04.95	25.07	5.07	50.35	2445	FR AS	48 - 5	#	-	×

SINCRONE TURBIN-GENERATOR FORM INSPECTION CHECK LIST FOR DCS

No Revisi 0

Check Supv		Repor	08.00	06.00	04.00	02.00	00.00	22.00	20.00	18.00	16.00	14.00	12.00	10.00	Range		MEM	00.00	00 80	Acres 100		00.00	20.00	22.00	20.00	B 00	15.00	14.00	12.00	10.00	Range		Mari	Lange a
Checked by Supv. Grup:		Reported by shift to Operator gro		1849	(S)	8,00,8	1. PE	9-08	184.7	2-18	9-581	187.5	187.6	180.4	1	>	виоти	STEP	00 UZE	10/10 P	ch. The	actor.	obset in	268.46	Sec.	772.00	25-10	745.70	7/9.20		0-137S	=		26-0
Ę.	60	ed by shift I: Operator group @B/C/D		3-406 18-48	89-he	Lybe	Sa he	ž K	2760 280-2	24.22	2 Y-13	23.21	23.37	24.00	V EEV - 0.	_	и26на гзбив	119		6	6								6.53	- 4	5.585 6,615	-		Tanggat 26-03-2016
		@rB/C/0	10			अं ठेली हिर्ध	9.60			5 6.076	2 TO-1 6		246.5 6	236.7 5	,		₽.	-			~				18					-	-	1 12		ľ
			581.60	CASico	69.20 76-40	64 Po	-			GB-60	603-20	596.20	566.80	577.20		>	вноти	STEPU	_		9h.t		-	_	_			24.5	7. yy	7.45	0-12	-	1.11	
			75.20	47,	ON-36	改工	orbt	36-40	0c.st	28-80	38.80	15.20	76.40	74.40	0-1374 A	>	л2ОНВ	STEP UP TRAID 6,3 KV	36.20	A.KZ	۲. ۲. ب	3.95	3.83	رة ري	4	4.43	- F	407	3.53	3.57	6 · 0	٥	8817.55	
		3	670.40	92570	oreg	92400	8000	06:119	61930	30.46	رد. در	104.489	669.60	13.20		>	изоне м	_	50.17	80.08	50-33	30-39	86.05	C-6-68	38.44	20.00	9623	50.06	50.31	50.11	47.5 - 53 Hz	Η.	-	
												_			0 - 474 A	>	MIBH I	7007	_	_		_		- 1								4	4	
		20		(4)	~2		ىھ					10			>		W188 2	-	0.92	78.0	0-87	0.88	0.89	0 94	0.00	0.86	83	0.88	0.90		0,8 s/d 0,95 0	Cos ф		
Checked by	_	Reported by shift II: Operator g	40.12 2	ctes		Diole 2		12-09	111111		38.68	0.000	1	40.64	٥	>	CHBJ	AUXILIARY TRAFO 6,3 KV													0 - 1375	=	_	
Jp by	\subseteq	by shift II Operator group: A/8/C/Q	21.48 18.76 18.36	2308 R	BL-B1 OH-B1 L7-23	87 gorz	0181 2EK	81 84.46	81 96-be	-	1400 ld	23.08 18	22.72 10	21.92 18	147A	Α.	DHB 2 DH	TRAFO 6,										*	s		5,985 - 6,615	-	d.	
	- 52-	group A/I	F. B. 4.E.	क् ३१ दश	-BI Oh-	of B1 6087	40 1870	18-11-81	18:32 18:218	158 K-M	98-87 ARPI	18.60 18.16	18.32 18 58	18.24 18.52		» »	CHB E BHO	3 Kv				+					-				615 O-12	_		N39
	1	(S)	6	a	8	a	8	ä	80	•	-	6	8	2	0 - 32 A	>	#2	IO FAN													2 0-9	+	H21H8	GUMERATOR
	خ ا	An Southo	17.58 14.38	86 M 38 M	Of hill her	138K 1861	13-91	10.06	75 CT	13.62	1366	17.26	17.62	17.76		, . >	. #3														47,5	1	-	
	3	F F	14.38	M 28	-4. 6 0	14,60	lang	14.11	M-30	1946	88-hv	14.20	14.46	14.30	+	>	n n														\$3		-	
		- 2	_	5-	_	_	_		_			~	-	-	0 - 26,9 A	>	#2	NATAG	<u></u>	ىد	-\s	نده	6	8	Sec.	63	٧-	1.	Ţ	7.	0.8 5/4 0.95 0	(o) (b)		
Checked by Supv. Grup	~	Reported by shift III: Operator gr	M.70 17	म में	14.41	1921 12		14:49	195.1	1440	27 82-13	13.80 13	14.28 12	14.28 12		>	2		769.20	oilst	of off	OJ.S.	98989	803-608	08-68	838000	30.94	755.80	155.20	756.20	0 1375	+		
Q y		y shift III: perator gr	12.56	2 %	17.74	1282	1286	13.00	1098	03-03	49-61	12.64	NE -21	12.74		>		, sa	6.	6.	6	6.	6.	6	6	6	6-	6	6	6	5,985 - 6,615		۵	
		Operator group: A/8/C/0		124	11-	12	12	7	5	73	- G	12.	12	12	0-30A	>	H2 B	SATAN	6.52 8.	6.56 1-93	84-4 45-9	£ 85.9	13 65.9	6.58 8.	62-1 15-3	6.49 8.60	19.6 019	6.55 7.	6.57 7.	6.57 7.64	0	NA P		
		C/0	12.46	Z	12-63-11	12-77	12.38	12.90	15.52	Stel	13.56	12.68	12.72	12.82		A	EN EN	H	8.02 3.53		+3 4-34	7-92 9.01	6.93 3.88	8.58 3.8	3-12	0 4.0	8.79	7.36 4.55	7.75 3.95	9.13	0-12 0-9	_	- SHI	
			32.38	32K	37-12	3289	zkis	32.00	3000	MCE	35-46	31.98	32,50	32.28	0	Þ	n 2		-											T		# # =		
															0 - 35, 12 A	>	5	CW PUMP	50.18	30.05		\$39 0	38.05		49-00	80-03	-	50.06	50.32	50.12		ž z		
		Notes For Information:	31.74	d.15	1,00.78	31-96 2052	Bors	_	31.621	75	23.40 2	- 1	32.10	31.88		>	114		0.92	48.0			5 63.0	093	0.54	16.0	090	0.85	6.00	0.88	.8 s/d 0.9	Cos ф		
		Informat	21.18 2	68661	19-8-1	1500	2500	19-28	19.32 2	20.62	2036 2	100	_			Þ	#1	-	82.44 2	e so ts	119-88 20.43	163.89 30-49	2412 3		131.141 6	CE-IN	100 mg	-	51.96 2	48.60 2	ŏ	>	•	
		100	21.74	37.00	N-00	AI TC	21.4	98.00	20.00	25.00	74.16	20.14	21.40	20.92	0 30,56 A	>	#2 #	AWN4 MJ	20.34	ac.41 3	0.43 5	0/0	3 1596	50.00	₹ 56.0€	2623	20-29	20.34	20.46	20.44 5		×	E .	MSS I
								-	-		-	t	H		-	A	F4 E4		50.17	20.03	50.53		£8.00	19-96	A 6- 87	10.95	64.95	50.07	50.31	50.11	14	E .	±	
																		Keterangan	2.64 20.36	8.0		2.64	via hore	2-64	Mc	2,XX		2.64	3.36	3.12	ŏ	>	-	
	PAV																	an	20.36	169c	20.44	2000	D. O.	30.60	20-33	26.23	2031	20.34	20.48	20.45	1.0	2	ξ	MSS ?
E.																			50.18	50-0	50.32	20-30	26:03	19-34	49.88	10.03	4000	50.06	50.31	50.11	10	# #		
Ul Ehengy Sends Teg	BEST																			326				1755		255-81		5 Rb. 44	307.60	314.52	o	>	-	
ds Terpadu																			280.32 20.48	bs of ages	Jeogh Jost	Esine wide	630ctb266	toe mine	310c 5.876	St.00 18	186.64 24.43	44 50.47	bo 20.59	52 20 57		VX VX	c	NA
																				1 30:02			36.00 E	19-97	89-54	be.95 5	50.29		Т	7		E.	-	ANGGRIK
																			81.05	02.	3	85-05	36	66	8	4	9	50.06	50.32	50.11	48 52	r	- -	

SINCRONE TURBIN-GENERATC FORM INSPECTION CHECK LIST FOR DCS

No Revis 0 Halaman 1

Supv. Grup :	Checked by:		Report	08.00				00.00	_	20,00	18.00	16.00	14.00	12.00		Range	Unit	25.8														Range		MIL		langgar
Grup :	ed by:		ed by sh Operate	100 May - 124,00	181.8	2681	6.481	4.1981	150-3	8.36	187-1	135.8	1925	1913	183.6	200	>	виоси	STEP	12.8b	944.70	920-06	09.1ht	eh-38t	3,754	as Get	0660k	39880	00°-090	762.40	744.40	SZE1 -0	-			
NP			Reported by shift: NUPYAN CO	ofter or he	₹0.4€	8066 76.56		74-64 221-3 399-6 V	03 645 4-315 18 to	29.90 230.	25.71 205.8	2.t. M 2018	2487 2013	24.19 210-9	25.13 201-3	>	»	#16H8 #26HE #36HB	1R1 d		6.49	6.57	6-56	45.3		6.93		6-48		6.47	6.49	8-6	ב אל	ic		27-03-2016
		~ /	() O	a the hetes	3 590.00	94.885	8 604.80	3 -6 8	3 CAS &	230.1 603.80	08 72E 8	al 800) 9			584.00		, ,	BHCITA		₩.	1.68	9.50	45.4	\$µ.ţ	3-68	9-40	7.13	29-4	7.41	7.65	7.71	5	M.	7		
			CONTR	73 60	216-3 590.00 75.20	36-76	25.20		0万米	36 30 i	00.8¢			书.20	00 85	0 - 1374 A	>	#2DHB	SILP UP IRAIO 6,3 IV	3.82	3.62	3.81	- H	3.89	ب ج	7.68	3.80	49.€	4.32	3.98	3.48	0 - 9	TEAL I	2 200	T GWB	
				oh.she	01.EF2	18.00	669.60	ch. 916	67690	oith	94840	60000	725.70	691.20	6484D		>	THEIM BHOEF			01.03	11 - 05	\$0-25	96.6h	(6.62	50-12	6005	20,00	50-32	50.31	90.26	J	H H			
																0 - 474 A	Α	н т мтвн э	BUZ CONNECTION	0,29.	0-90	0-89	0.88		6-93	68-0	9.0.88	0.00		0.89	0-9	0,8\$/40,95	Cos.d			
Supv. Grup	Checked by:		Reporte	·08 hc	39.13	32.84	75. ts	29-48	26.84	89.77	41.49	39.32	52.8A	40.48	50.72		Α	рнв 1									- 10					0	۰ ,	-		
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SINCRONE TURBIN-GENERATOI.	FORM INSPECTION CHECK LIST FOR DCS

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3/0E- 80-82 Fellowel															-		MSS 1	-		MSS 2	-	₹	ANGGREK	
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N-GENERATA	HECK LIST FOR DCS
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Langezi 29 - 03 - 2016.				SEN	GENERATOR										2	MSS 1	-	MSS 2			ANGGRER	
#3 FH8					#2 FHB					10.9	#3 FHB				2	-	=	2	н	12	3	I
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ky ky MW mVar Hz Hz		-	KV.	-	v mVar	¥	5	9		9	MW 0-12	mVar Hz	H2 H2	6'0 p/s 8'	A kV 0-290 19-21	Hz.	Hz A 52 0-330	19-21	48 52	0.204 19	19 21	48 - 52
ge 0 :1375 \$5,985-6,615 0 -12 0 -9 47,5-53.Hz	10	0-1375	5,985 - 6,615	51-0	-	472		0		6.55	£ (5	M	50.27	6.88	78,24 20.39	39 50-28	7 228	20.40	50.26	18,32 26,51		50.26
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6.50 346 3.40	160							\$ 50	650.30	651	3,16		05.05	06-0	9001 3082	62.05 CS.	13 3.60	3039	30.46	25-066	30.96 50	24.05
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BukitAsam	FORMUNSP	FORM INSPECTION CHECK LIST FOR DCS		1
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721-60 6-50 t-33 3-31 50-26	2	675 7.4 4.65 50.13	0.04 103.6 20.00 50.13 5.00	20-01 3996 20-15
6.43 7.53 4.98 50.13	4	6.43 7.99 3.10 50:31	0.33 148,00 20.08 50.36 3.60	20-11 50-35 228.B 20-22 50-36
T(S to 6.4)	33- R	6-43 7-15 3-07 50-36	0.92 166.2020.08 50.38 3.60	२०१२ ५०.३५ जियस २०.२८ ५०.३६
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1.30 1.90 1.90 1.90 0.30		6.54 7.81 3.99 50.29	0.89 187.60 20.35 50.29 3.60	20.36 50.30 193.60 20.49
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