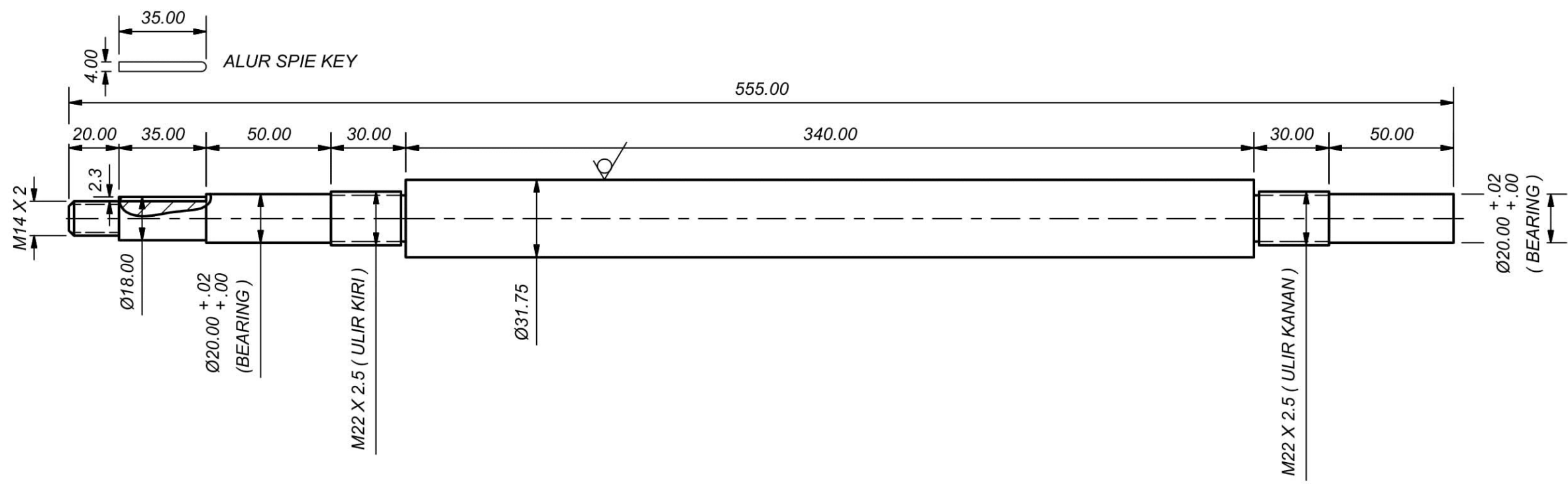
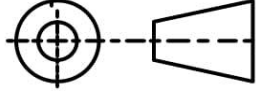


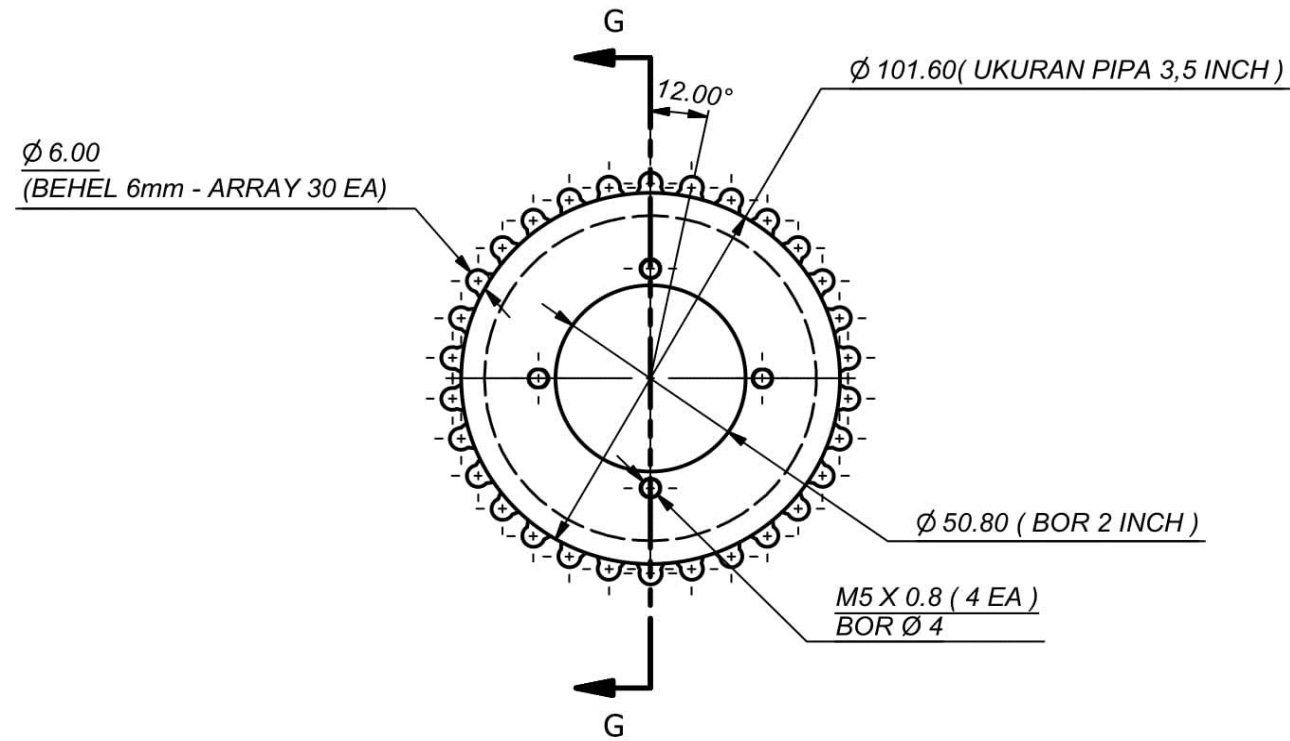
LAMPIRAN

NOTE :
ALL TOLERANCE 0.05
ALL CHAMFER 1 X 45°
FOR MANUAL TURNING
MACHINE

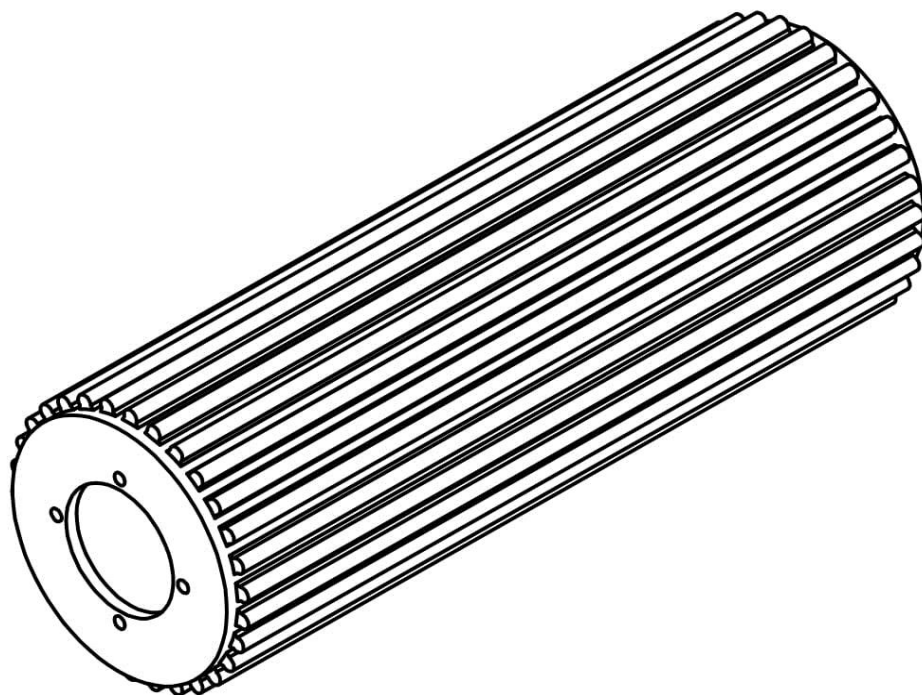
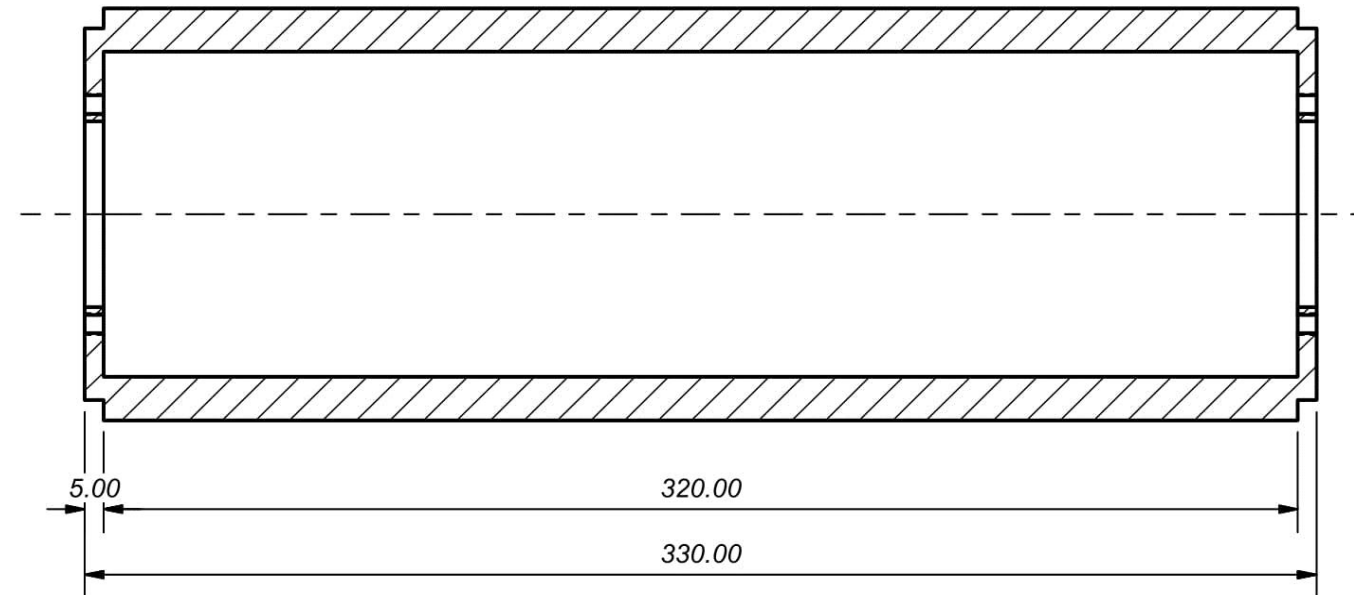


		1	SHAFT	3	Steel, Mild	ROUND BAR 31.75 X 600	DIBUAT
<u>Jumlah</u> Quantity			<u>Nama Bagian</u> Part Name	<u>No. Bag</u> Part No	<u>Bahan</u> Material	<u>Ukuran</u> Size	<u>Keterangan</u> Remark
III	II	I	Perubahan Revision				
			SHAFT			Skala Scale 1 : 2	Digambar Drawn 01/06/18 TEAM
						Diperiksa Checked	
			Politeknik Negeri Sriwijaya Jl. Srijaya Negara Bukit Besar Palembang Website : www.polsri.ac.id			DRAME INV PART AA No.002 - 003 /2018	

NOTE :
ALL TOLERANCE 0.05
ALL CHAMFER 1 X 45°

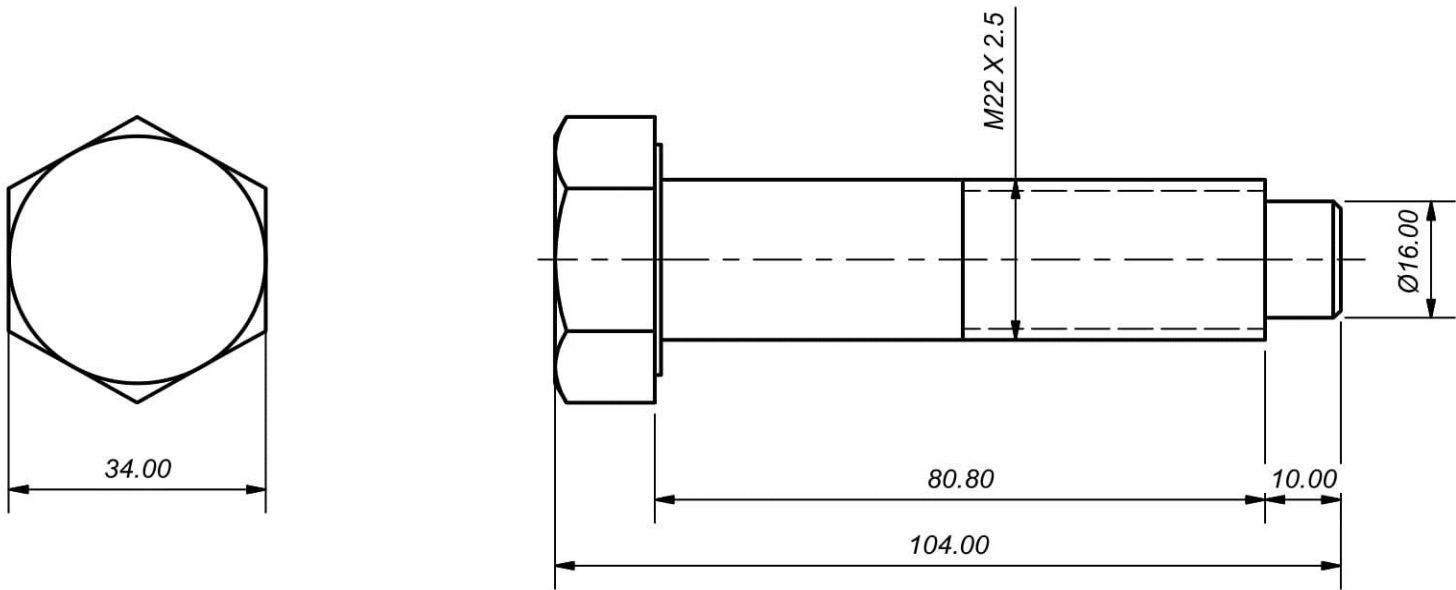


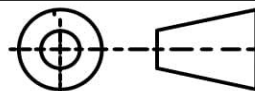
SECTION G-G
SCALE 1 : 2

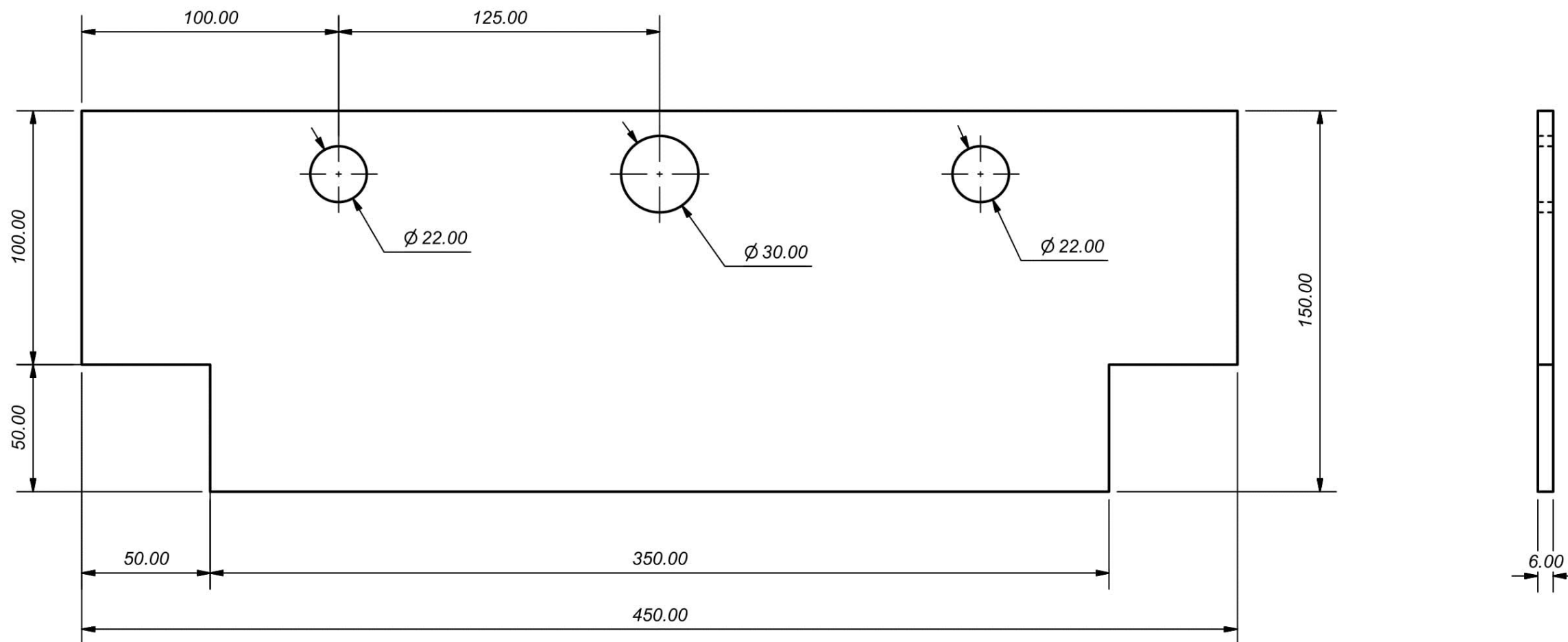


		1	ROLLER	1	Steel, Carbon	PIPA 3.5 INCH DAN BEHEL 6	DIBUAT
Jumlah Quantity			Nama Bagian Part Name	No. Bag Part No	Bahan Material	Ukuran Size	Keterangan Remark
III	II	I	Perubahan Revision				
ROLLER						Skala Scale 1 : 2	Digambar Drawn 01/06/18 TEAM
						Diperiksa Checked	
Politeknik Negeri Sriwijaya Jl. Srijaya Negara Bukit Besar Palembang Website : www.polsri.ac.id						DRAME INV ASSY AA No.002 - 001 /2018	

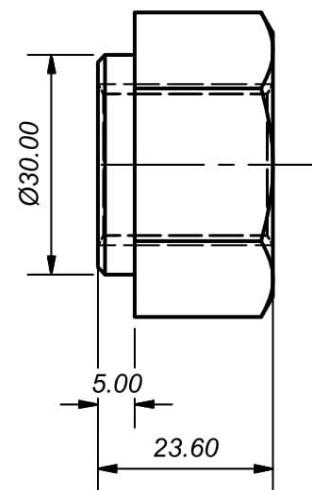
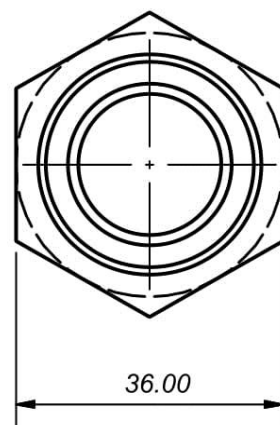
NOTE :
ALL TOLERANCE 0.05
ALL CHAMFER 1 X 45°

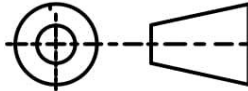


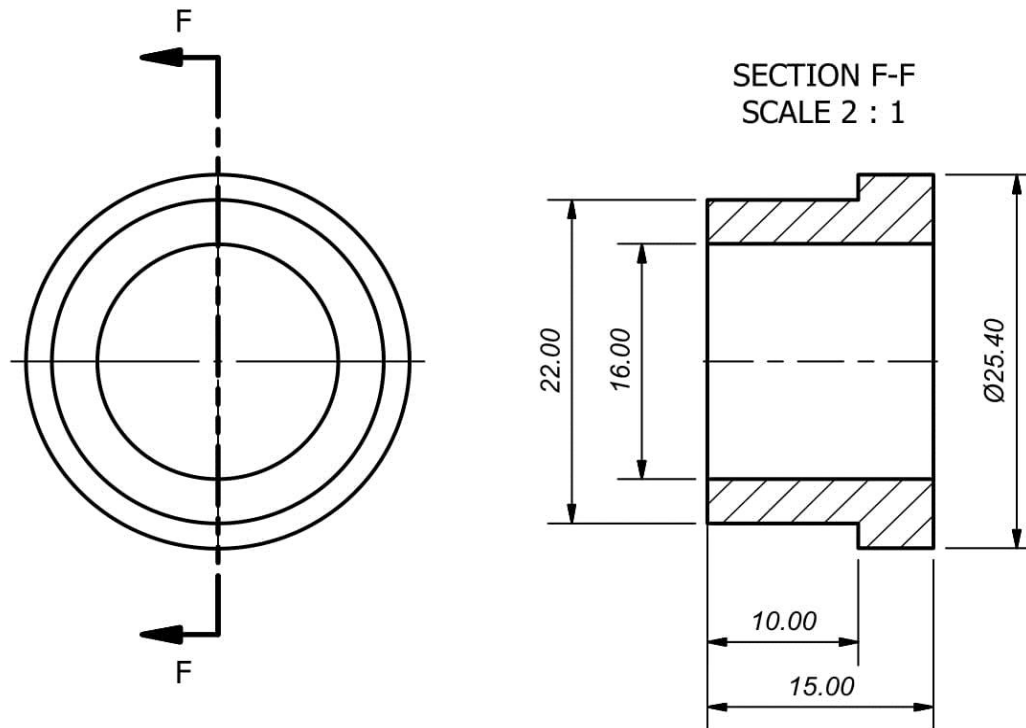
		1	ISO 4014 - M22 x 2.5 - 90	1	Stainless Steel, 440C	M22 X 2.5 - 90	Hexagon head bolt - Baut setel
Jumlah Quantity			Nama Bagian Part Name	No. Bag Part No	Bahan Material	Ukuran Size	Keterangan Remark
III	II	I	Perubahan Revision				
			M22 x 2.5 - 90 BAUT SETEL			Skala Scale 1 : 1	Digambar Drawn 01/06/18 Diperiksa Checked TEAM
			Politeknik Negeri Sriwijaya Jl. Srijaya Negara Bukit Besar Palembang Website : www.polsri.ac.id			DRAME INV ASSY AA No.005 /2018	

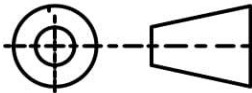


		1	PLATE 1	8	Steel, Carbon	6X450X150	DIBUAT
Jumlah Quantity			Nama Bagian Part Name	No. Bag Part No	Bahan Material	Ukuran Size	Keterangan Remark
III	II	I	Perubahan Revision				
			MUR M 22 X 2.5			Skala Scale 1 : 1	Digambar Drawn Diperiksa Checked
			Politeknik Negeri Sriwijaya Jl. Srijaya Negara Bukit Besar Palembang Website : www.polsri.ac.id			DRAME INV ASSY AA No.001 - 07 /2018	

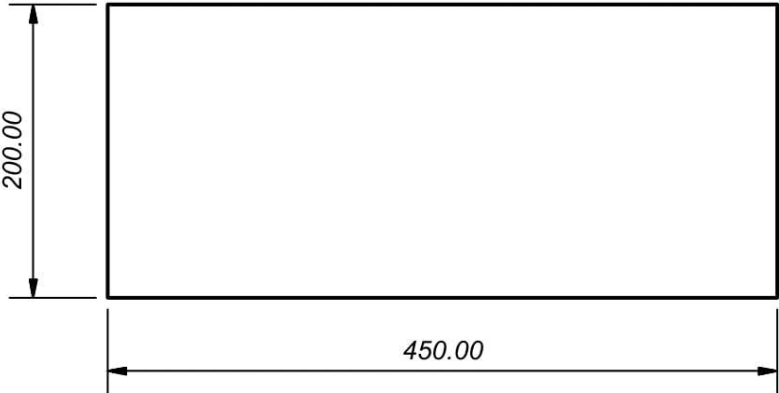


		1	ANSI B18.2.4.6M - M22 x 2.5	7	Steel, Mild		Heavy Hex Nut ≤ M16		
<u>Jumlah</u> Quantity			<u>Nama Bagian</u> Part Name	<u>No. Bag</u> Part No	<u>Bahan</u> Material	<u>Ukuran</u> Size	<u>Keterangan</u> Remark		
III	II	I	<u>Perubahan</u> Revision						
			MUR M 22 X 2.5			<u>Skala</u> Scale 1 : 1	<u>Digambar</u> Drawn	01/06/18	TEAM
						<u>Diperiksa</u> Checked			
						Politeknik Negeri Sriwijaya Jl. Srijaya Negara Bukit Besar Palembang Website : www.polsri.ac.id			DRAME INV ASSY AA No.001 - 07 /2018



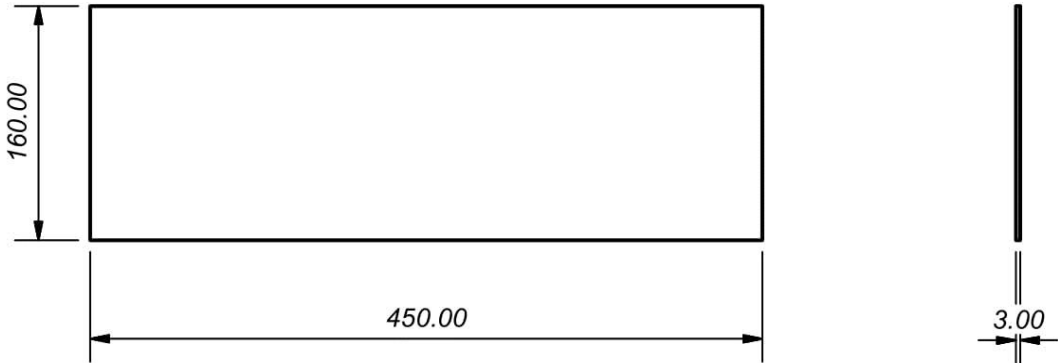
		2	BUSH	6	Steel, Mild	25.4 X 25	DIBUAT		
Jumlah Quantity			Nama Bagian Part Name	No. Bag Part No	Bahan Material	Ukuran Size	Keterangan Remark		
III	II	I	Perubahan Revision						
			GENERAL ASSEMBLY			Skala Scale 2 : 1	Digambar Drawn	01/06/18	TEAM
							Diperiksa Checked		
			Politeknik Negeri Sriwijaya Jl. Srijaya Negara Bukit Besar Palembang Website : www.polsri.ac.id			DRAME INV PART AA No.001 - 06 /2018			

NOTE :
ALL TOLERANCE 0.1



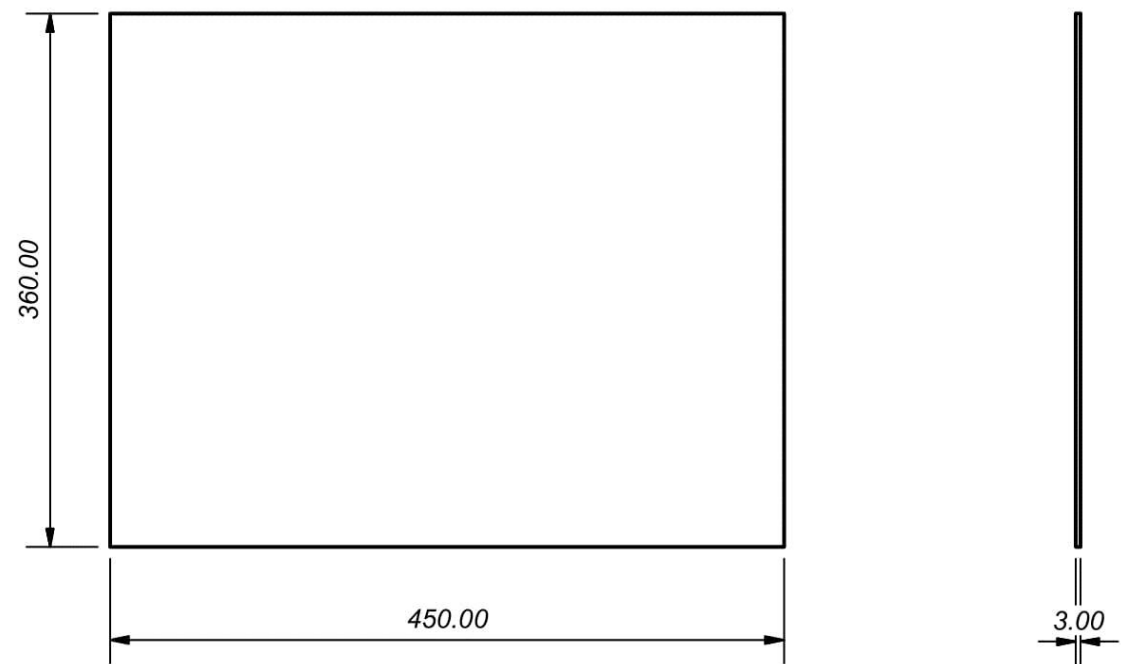
		1	PENUTUP RANGKA 3	5	Steel, Carbon	3X200X450	DIBUAT		
Jumlah Quantity			Nama Bagian Part Name	No. Bag Part No	Bahan Material	Ukuran Size	Keterangan Remark		
III	II	I	Perubahan Revision						
			PENUTUP RANGKA 3			Skala Scale 1 : 5	Digambar Drawn	01/06/18	TEAM
							Diperiksa Checked		
			Politeknik Negeri Sriwijaya Jl. Srijaya Negara Bukit Besar Palembang Website : www.polsri.ac.id			DRAME INV PARTAA No.001 - 05 /2018			

NOTE :
ALL TOLERANCE 0.1

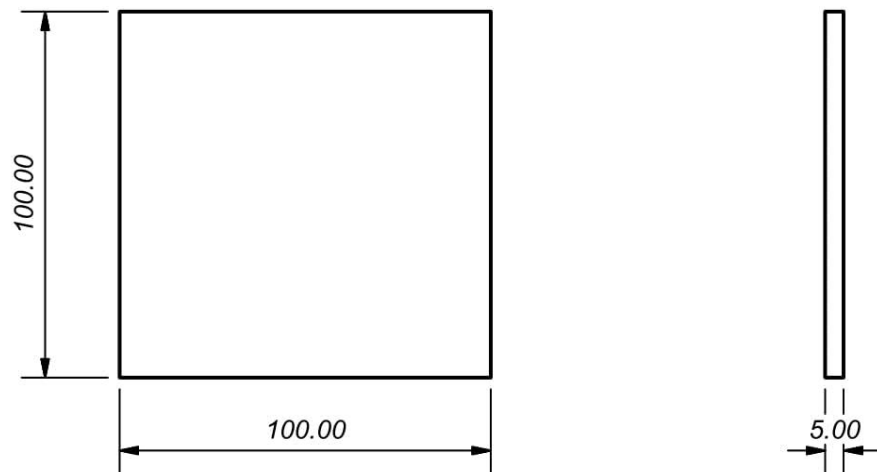


		1	PENUTUP RANGKA 2	4	Steel, Carbon	3X160X450	DIBUAT
Jumlah Quantity			Nama Bagian Part Name	No. Bag Part No	Bahan Material	Ukuran Size	Keterangan Remark
III	II	I	Perubahan Revision				
			PENUTUP RANGKA 2			Skala Scale 1 : 5	Digambar Drawn 01/06/18 TEAM
						Diperiksa Checked	
			Politeknik Negeri Sriwijaya Jl. Srijaya Negara Bukit Besar Palembang Website : www.polsri.ac.id			DRAME INV PARTAA No.001 - 04 /2018	

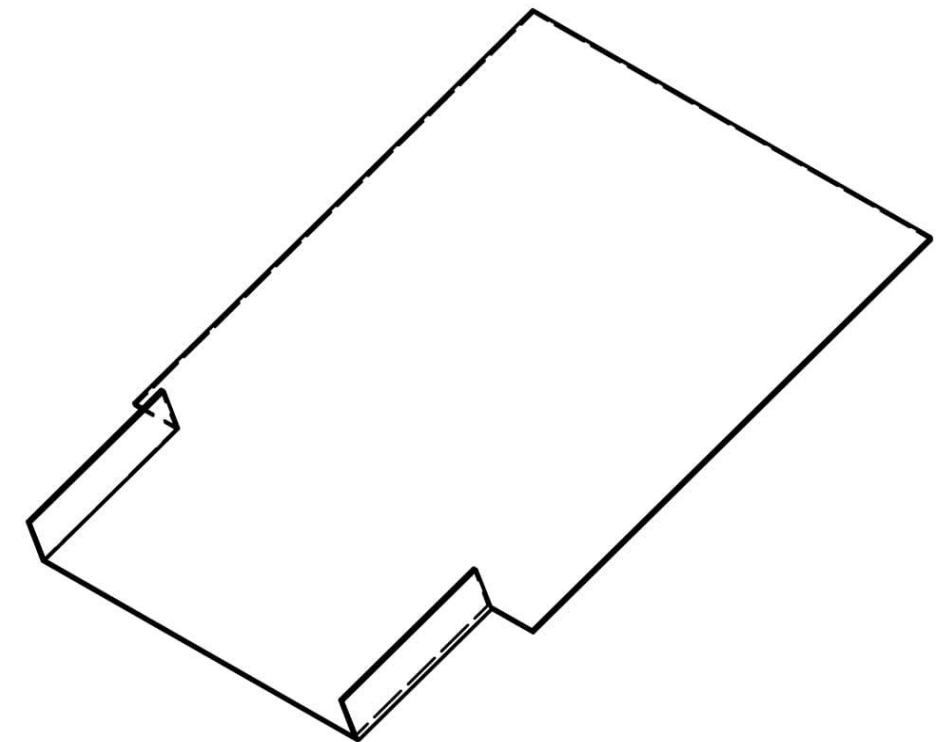
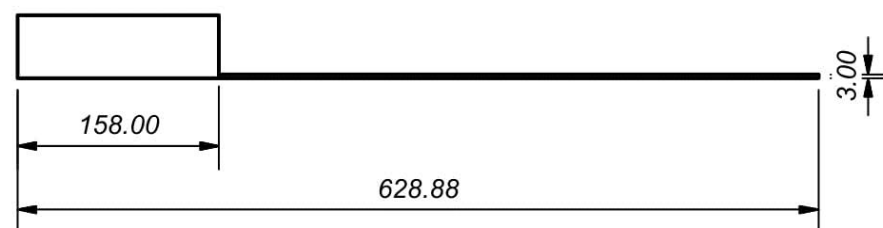
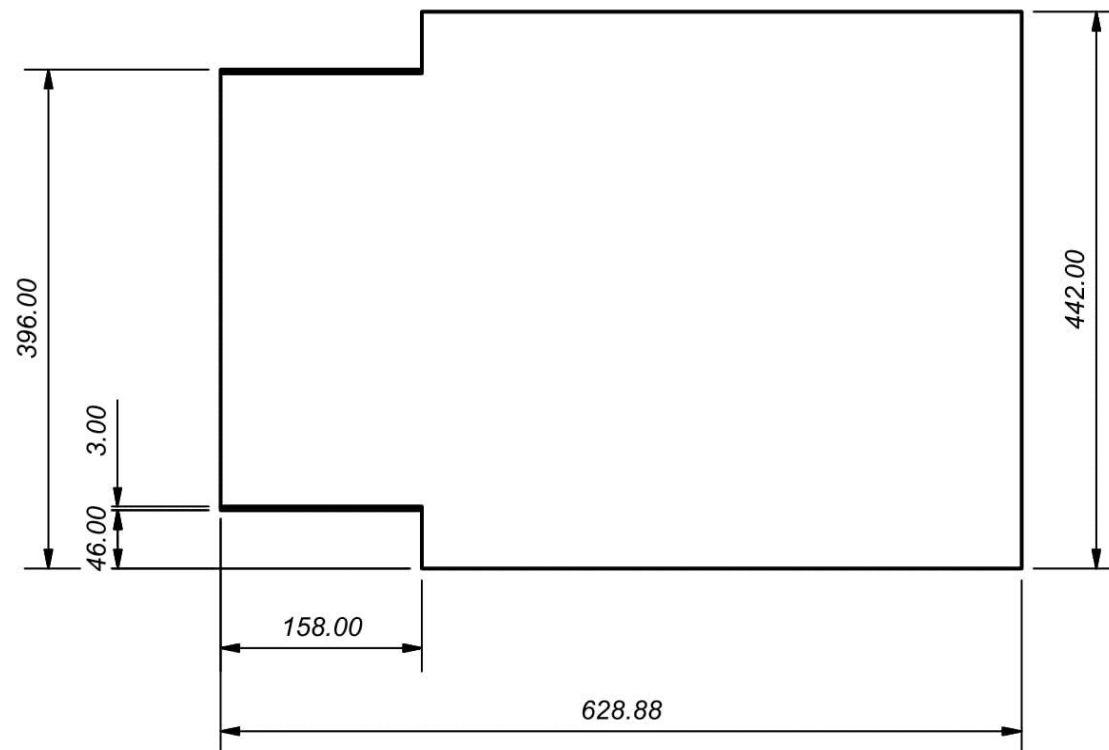
NOTE :
ALL TOLERANCE 0.1



		2	PENUTUP RANGKA	3	Steel, Carbon	3X450X360	DIBUAT
Jumlah Quantity			Nama Bagian Part Name	No. Bag Part No	Bahan Material	Ukuran Size	Keterangan Remark
III	II	I	Perubahan Revision				
			PENUTUP RANGKA			Skala Scale 1 : 5	Digambar Drawn 01/06/18 TEAM
							Diperiksa Checked
			Politeknik Negeri Sriwijaya Jl. Srijaya Negara Bukit Besar Palembang Website : www.polsri.ac.id			DRAME INV PARTAA No.001 - 03 /2018	

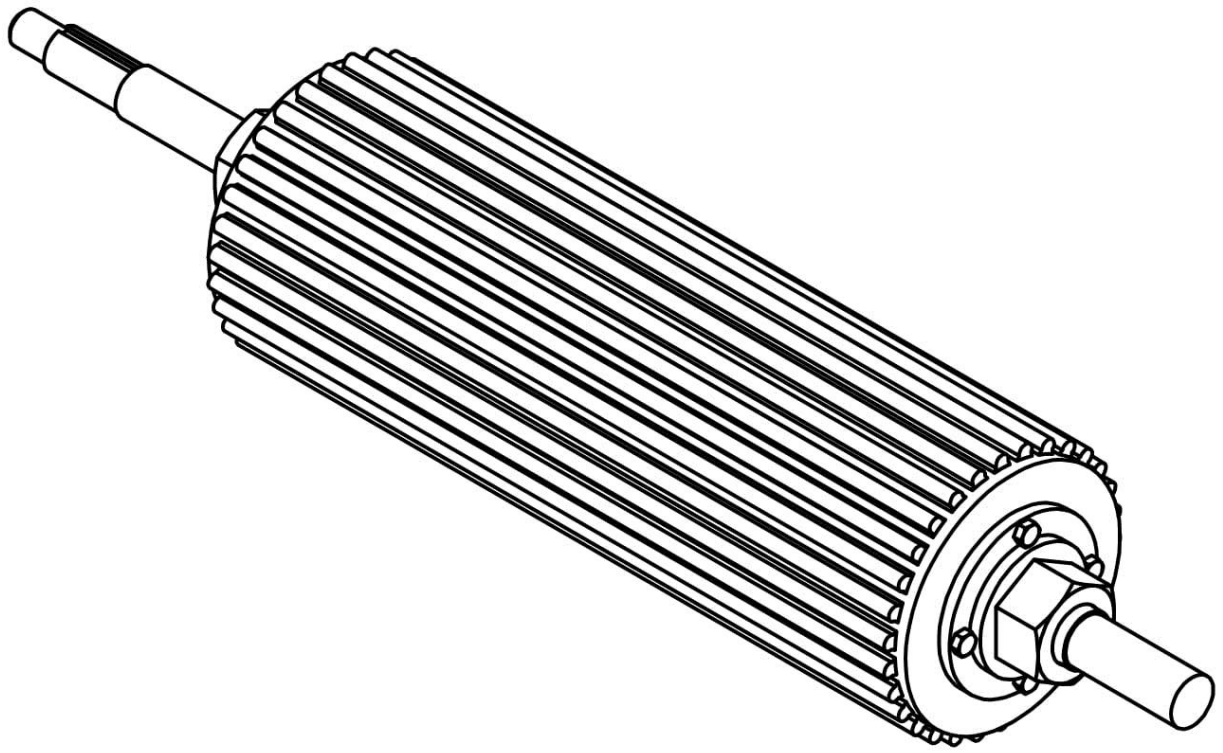
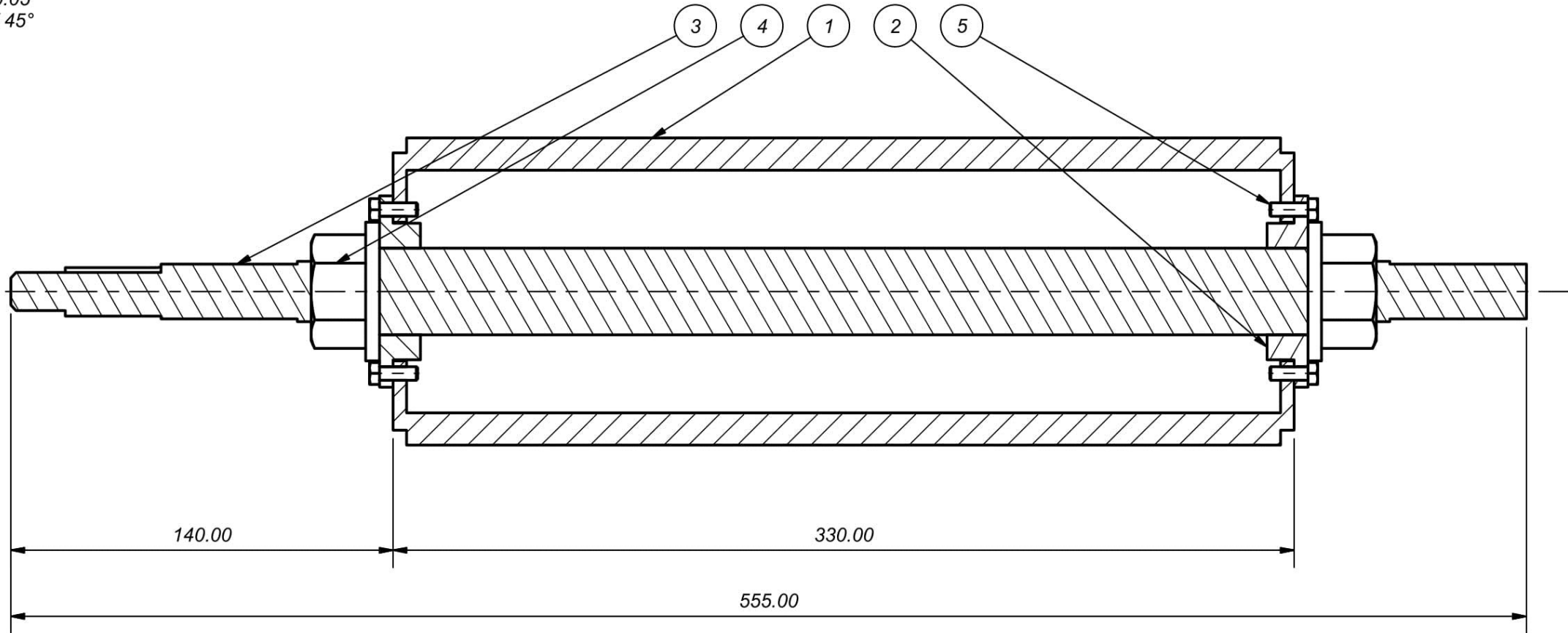


		6	KAKI RANGKA	18	Steel, Carbon	100X 100	DIBUAT
Jumlah Quantity			Nama Bagian Part Name	No. Bag Part No	Bahan Material	Ukuran Size	Keterangan Remark
III	II	I	Perubahan Revision				
			PENUTUP COVER			Skala Scale 1 : 2	Digambar Drawn 01/06/18 Diperiksa Checked TEAM
			Politeknik Negeri Sriwijaya Jl. Srijaya Negara Bukit Besar Palembang Website : www.polsri.ac.id			DRAME INV ASSY AA No.017 /2018	



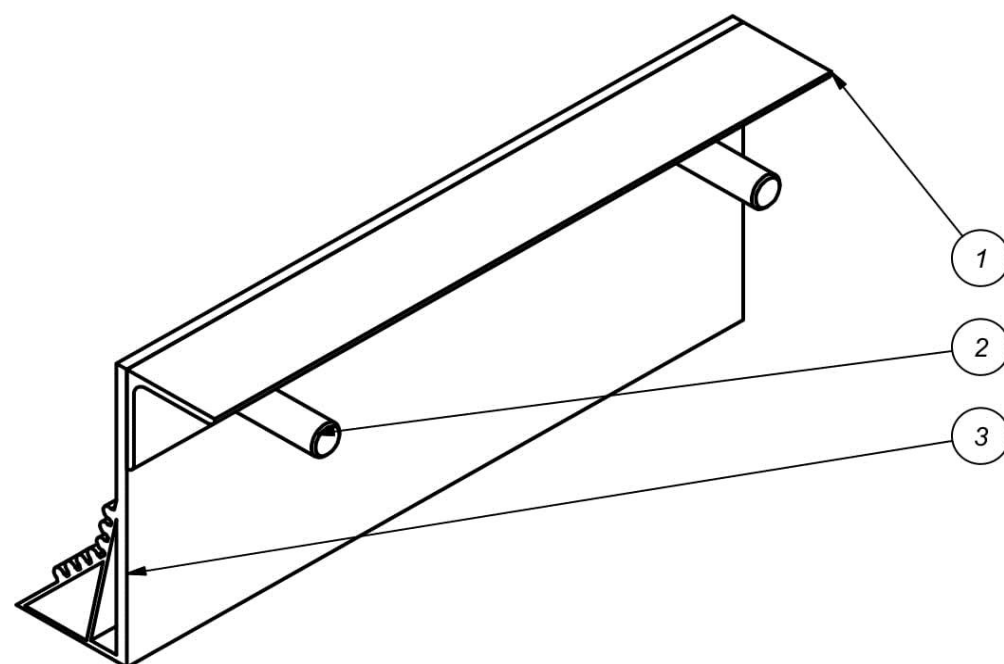
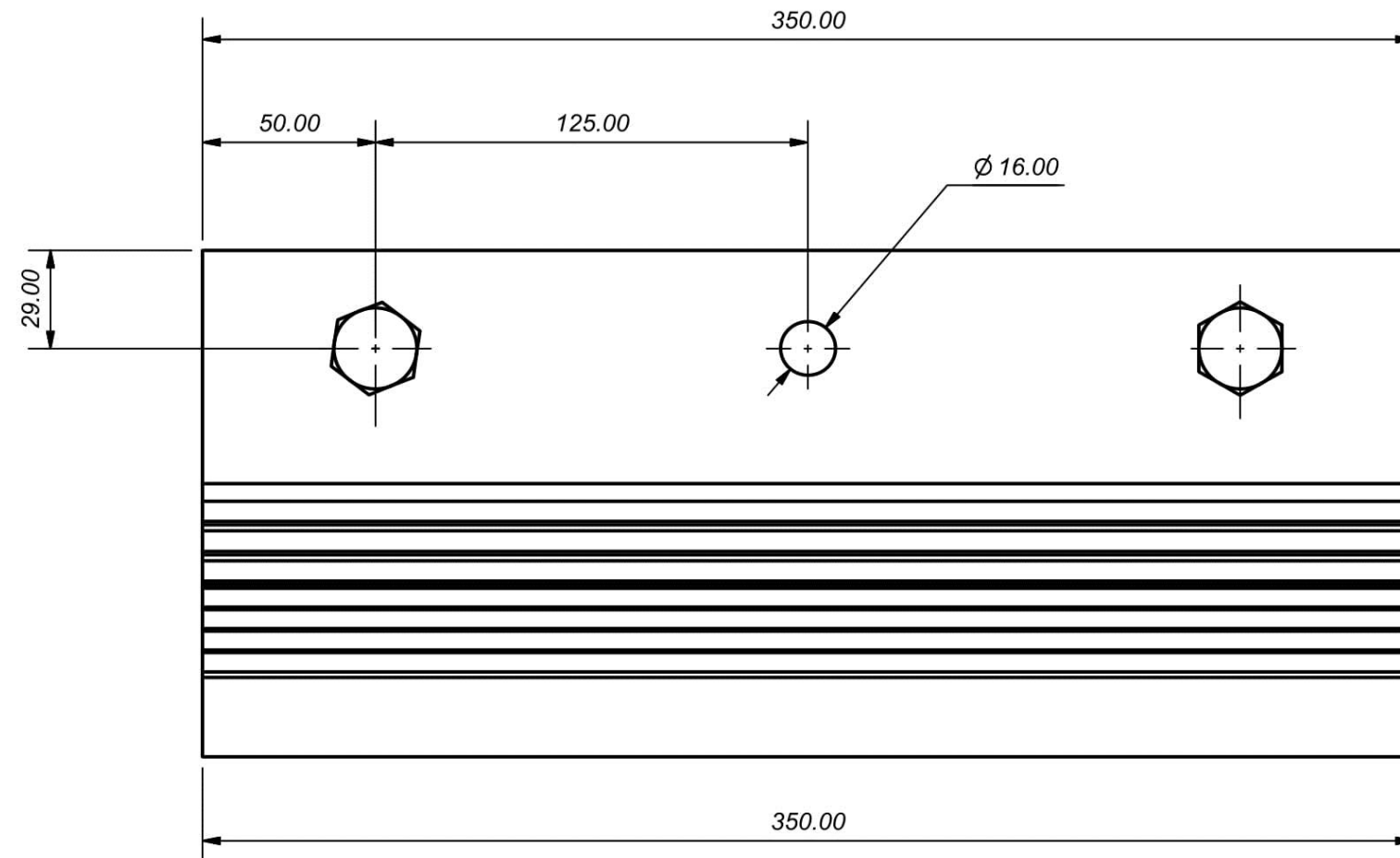
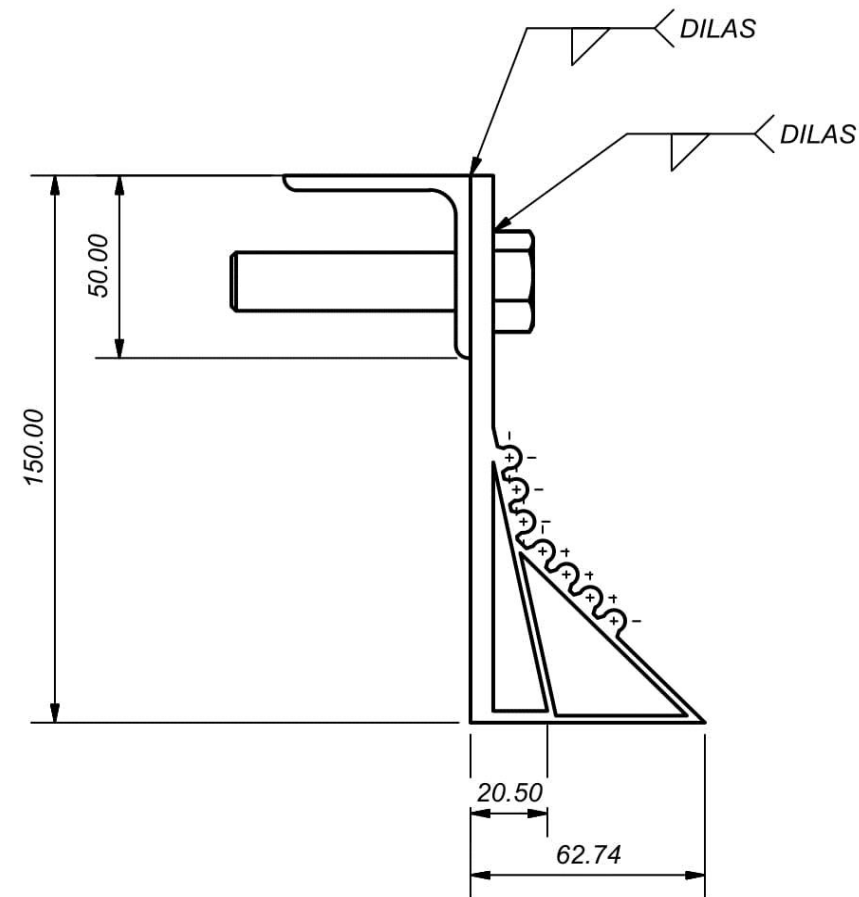
		1	HOPPER BAWAH	2	Stainless Steel AISI 304	3X630X450	DIBUAT
Jumlah Quantity			Nama Bagian Part Name	No. Bag Part No	Bahan Material	Ukuran Size	Keterangan Remark
III	II	I	Perubahan Revision				
			HOPPER BAWAH			Skala Scale 1 : 5	Digambar Drawn 01/06/18 TEAM Diperiksa Checked
			Politeknik Negeri Sriwijaya Jl. Srijaya Negara Bukit Besar Palembang Website : www.polsri.ac.id			DRAME INV PART AA No.001 - 01 /2018	

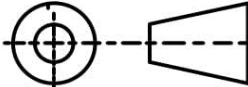
NOTE :
ALL TOLERANCE 0.05
ALL CHAMFER 1 X 45°

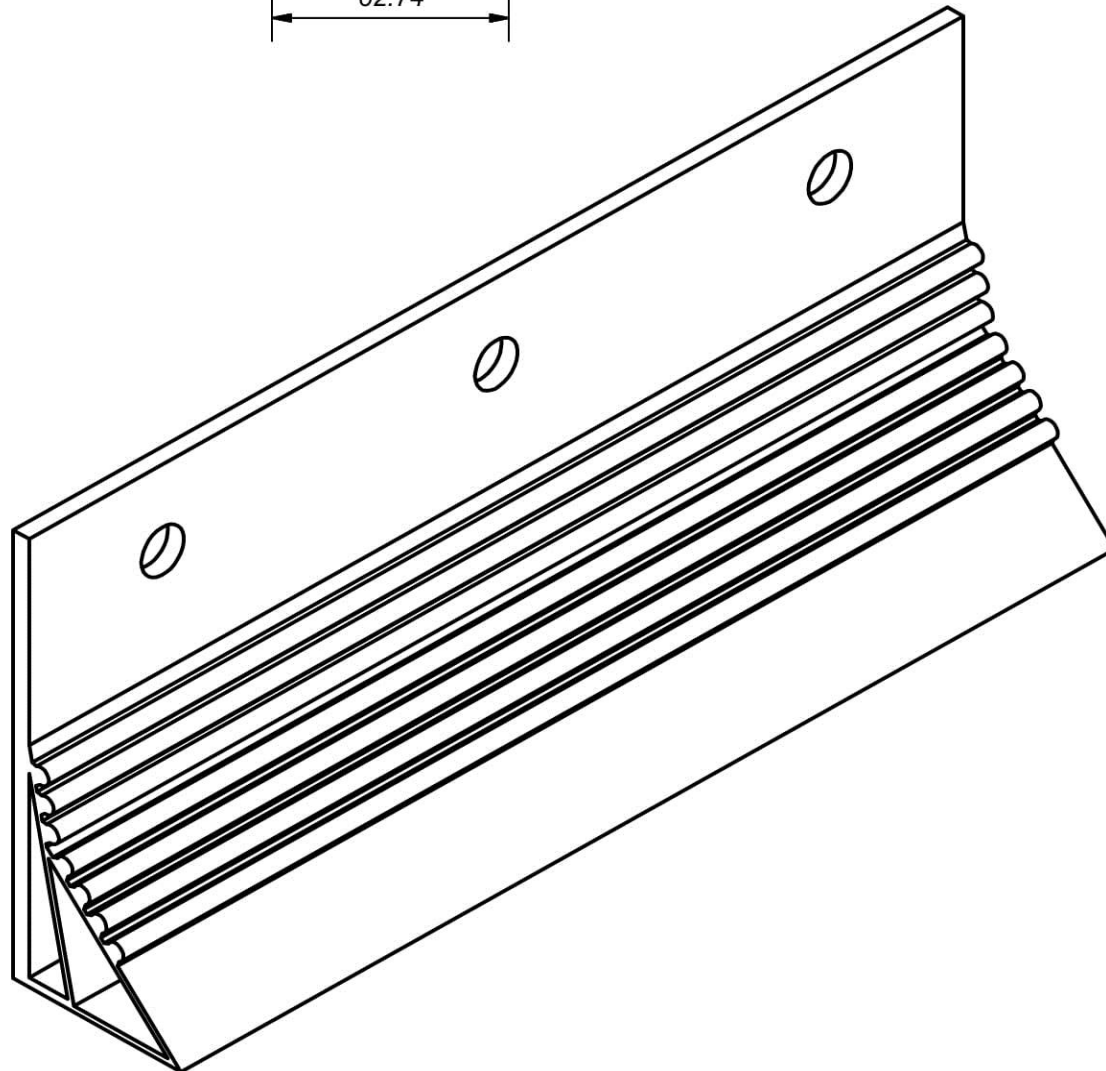
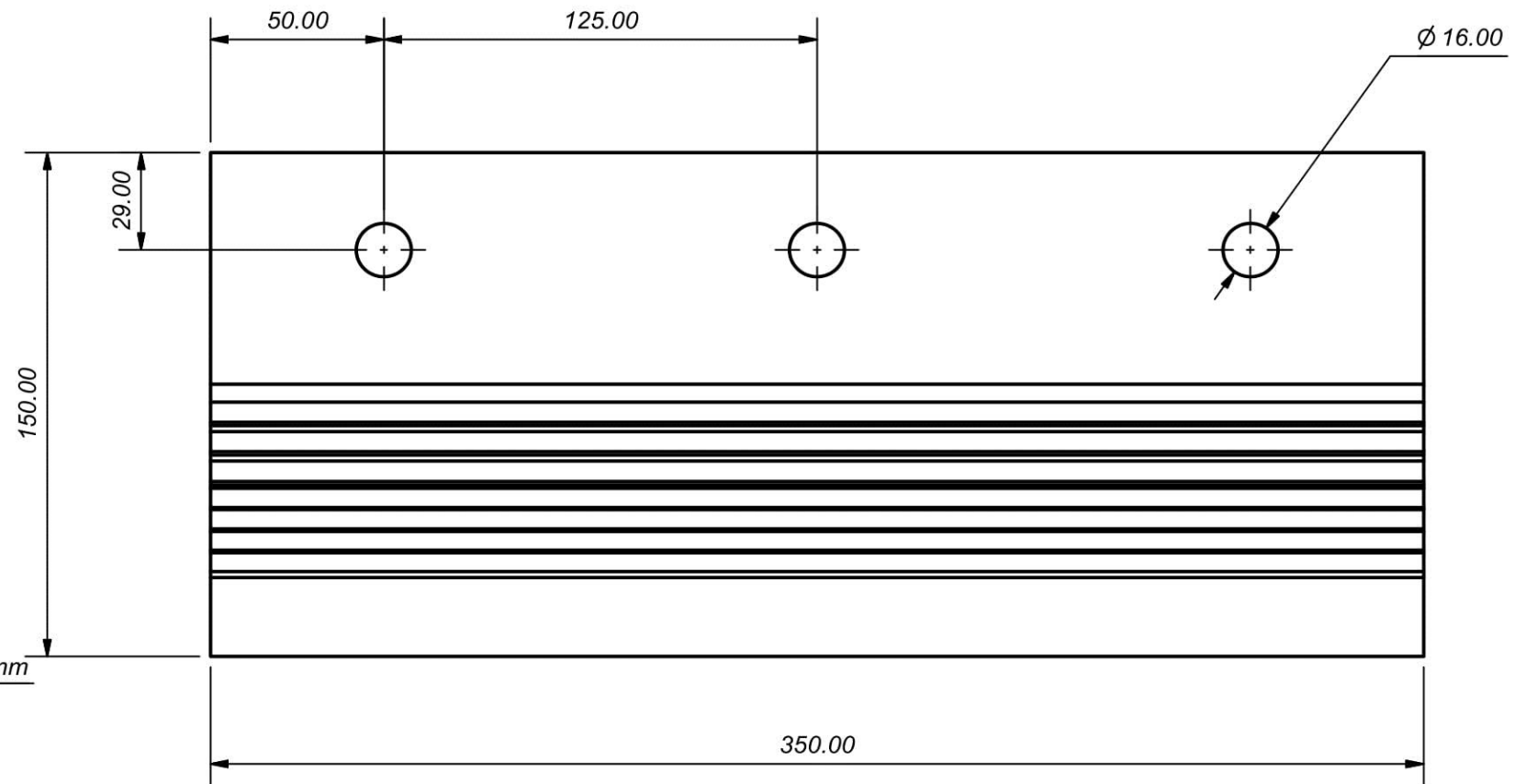


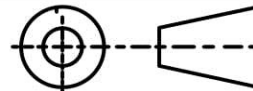
		8	ANSI B18.2.3.5M - M5 x 0,8 x 14	5	Steel, Mild	M5 X 0.8	Hex Bolt
		2	ANSI B 18.2.4.1 M - M22 x 2.5	4	Steel, Mild	M22 X 2.5	Hex Nut (MUR ULIR KIRI DAN KANAN)
		1	SHAFT	3	Steel, Mild	ROUND BAR 31.75 X 600	DIBUAT
		2	SLEEVE FLANGE	2	Steel, Mild	ROUND BAR 3.5" X 25	DIBUAT
		1	ROLLER	1	Steel, Carbon	PIPA 3.5 INCH DAN BEHEL 6	DIBUAT
Jumlah Quantity		Nama Bagian Part Name		No. Bag Part No	Bahan Material	Ukuran Size	Keterangan Remark
III	II	I	Perubahan Revision				
ASSEMBLY ROLLER						Skala Scale 1 : 2	Digambar Drawn 01/06/18 TEAM
						Diperiksa Checked	
Politeknik Negeri Sriwijaya Jl. Srijaya Negara Bukit Besar Palembang Website : www.polsri.ac.id						DRAME INV ASSY AA No.002 /2018	

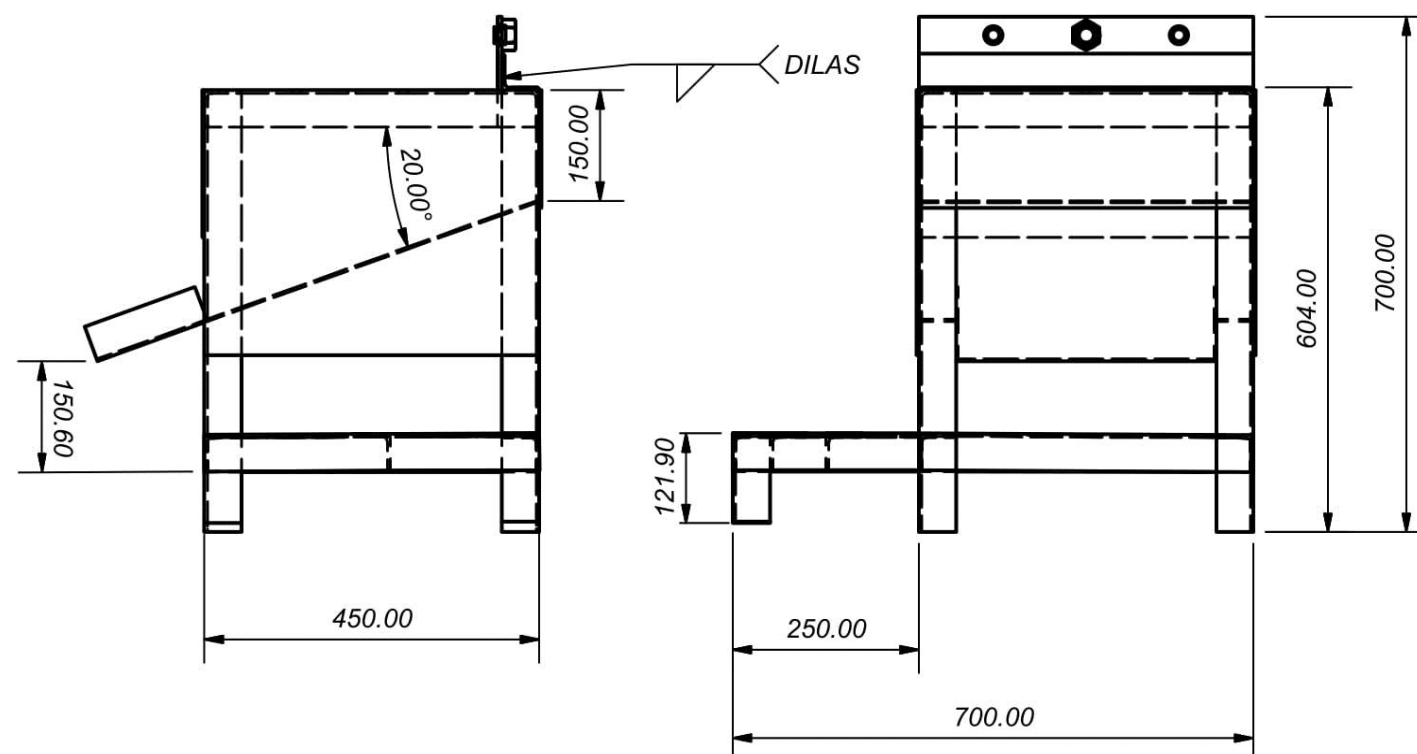
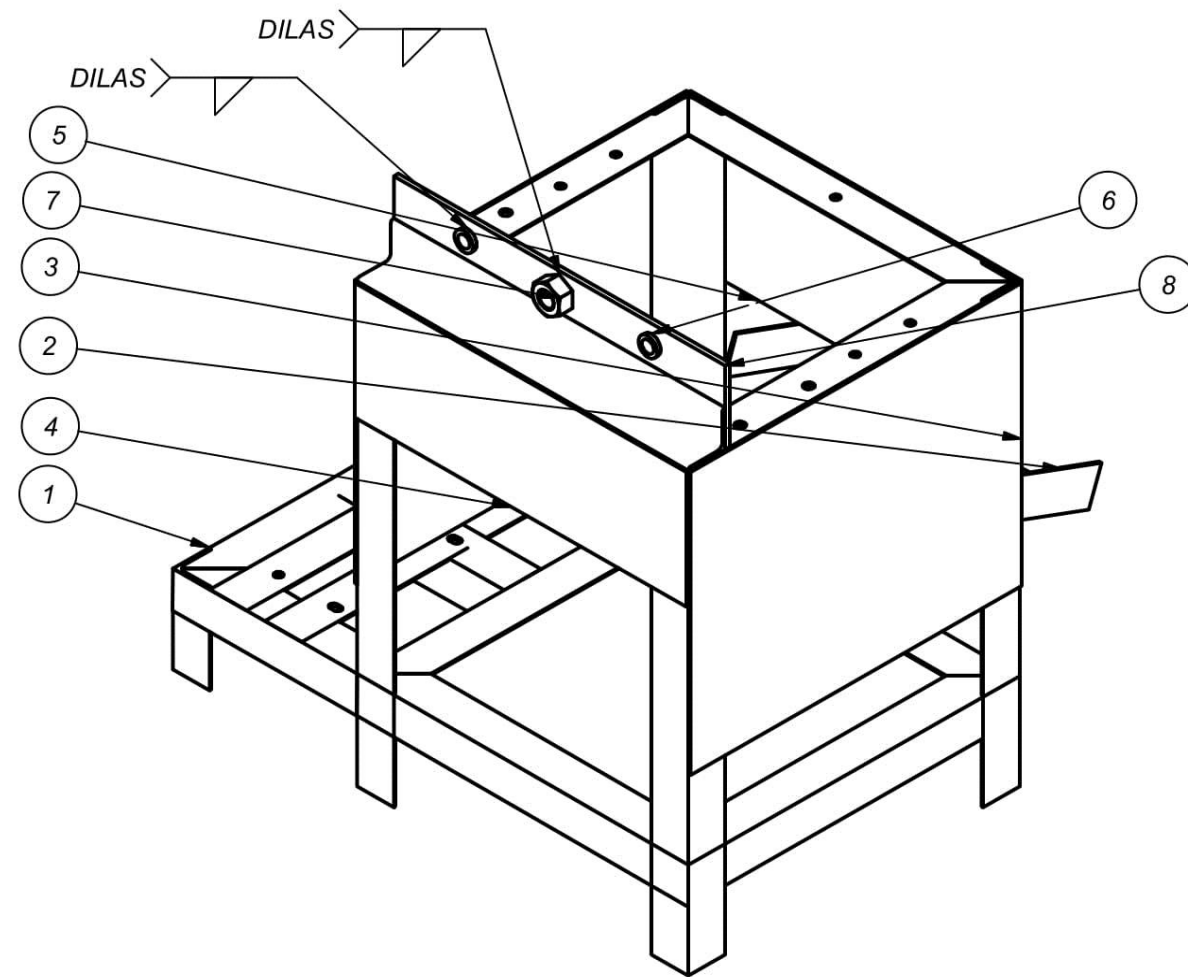
NOTE :
ALL TOLERANCE 0.05
ALL CHAMFER 1 X 45°

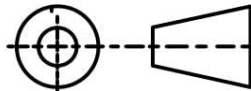


		1	PLATE 3	3	Steel, Carbon	PLAT 6mm , PLAT 2mm, BEHEL 6mm	DIBUAT			
		2	ANSI B18.2.3.5M - M16 x 2 x 70	2	Steel, Mild	M16 X 2	Hex Bolt			
		1	ISO 657-1 - L50x50x4-350	1	Steel, Mild	L50X50X4 - 350	Hot-rolled steel sections - Part 1: Equal-leg angles			
Jumlah Quantity			Nama Bagian Part Name	No. Bag Part No	Bahan Material	Ukuran Size	Keterangan Remark			
III	II	I	Perubahan Revision							
			PUSHER PLATE				Skala Scale 1 : 2	Digambar Drawn	01/06/18	TEAM
								Diperiksa Checked		
Politeknik Negeri Sriwijaya Jl. Srijaya Negara Bukit Besar Palembang Website : www.polsri.ac.id						DRAME INV ASSY AA No.004 /2018				

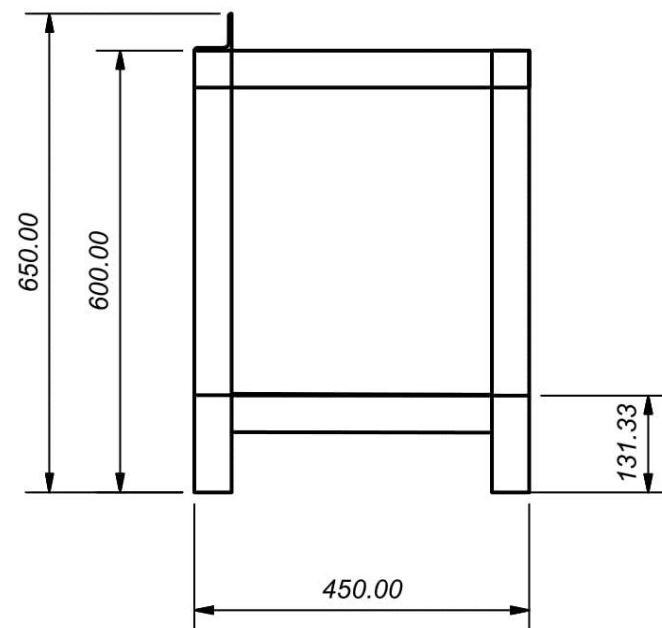
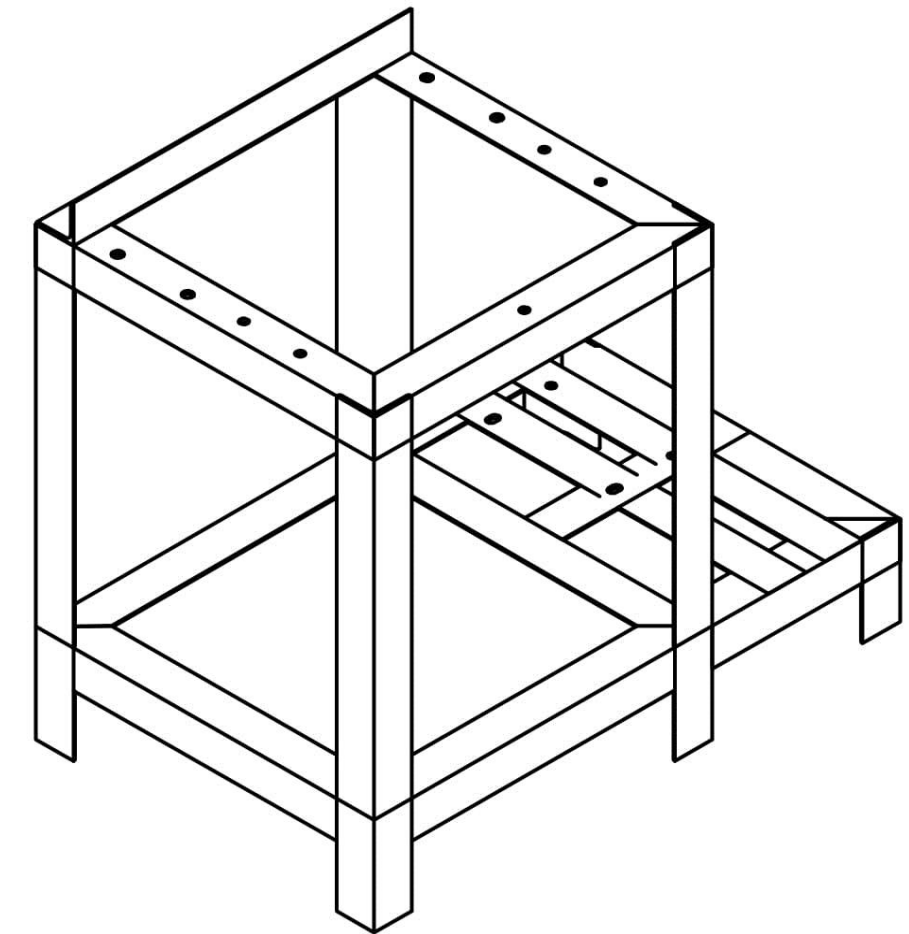
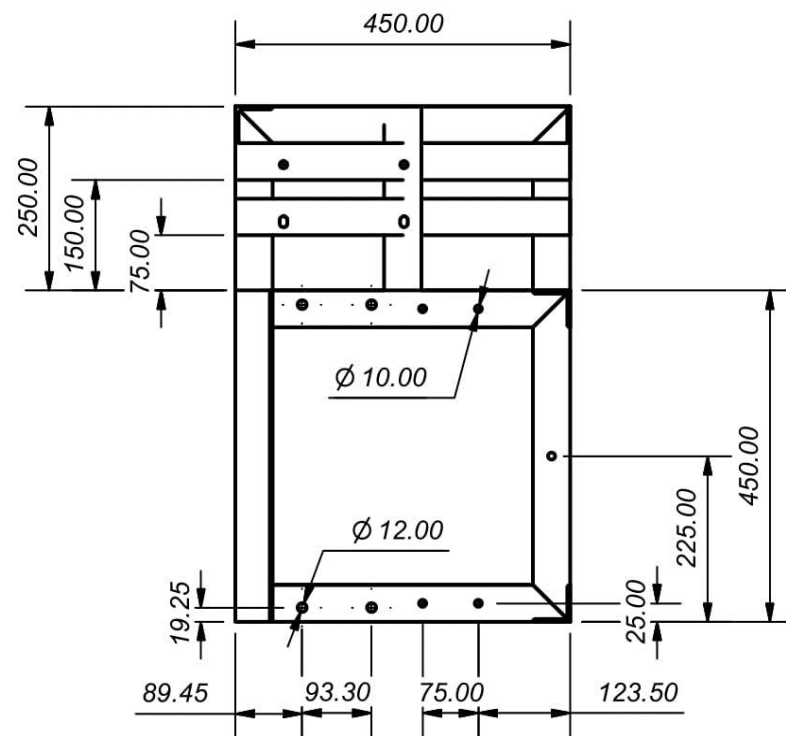
[illegible]

		1	PLATE 3	3	Steel, Carbon	PLAT 6mm, 2mm, BEHEL 6mm	DIBUAT			
<u>Jumlah</u> Quantity			<u>Nama Bagian</u> Part Name	<u>No. Bag</u> Part No	<u>Bahan</u> Material	<u>Ukuran</u> Size	<u>Keterangan</u> Remark			
III	II	I	<u>Perubahan</u> Revision							
			PLATE 3				<u>Skala</u> Scale	<u>Digambar</u> Drawn	01/06/18	TEAM
							1 : 2	<u>Diperiksa</u> Checked		
			Politeknik Negeri Sriwijaya Jl. Srijaya Negara Bukit Besar Palembang Website : www.polsri.ac.id				DRAME INV PART AA No.004 - 03 /2018			

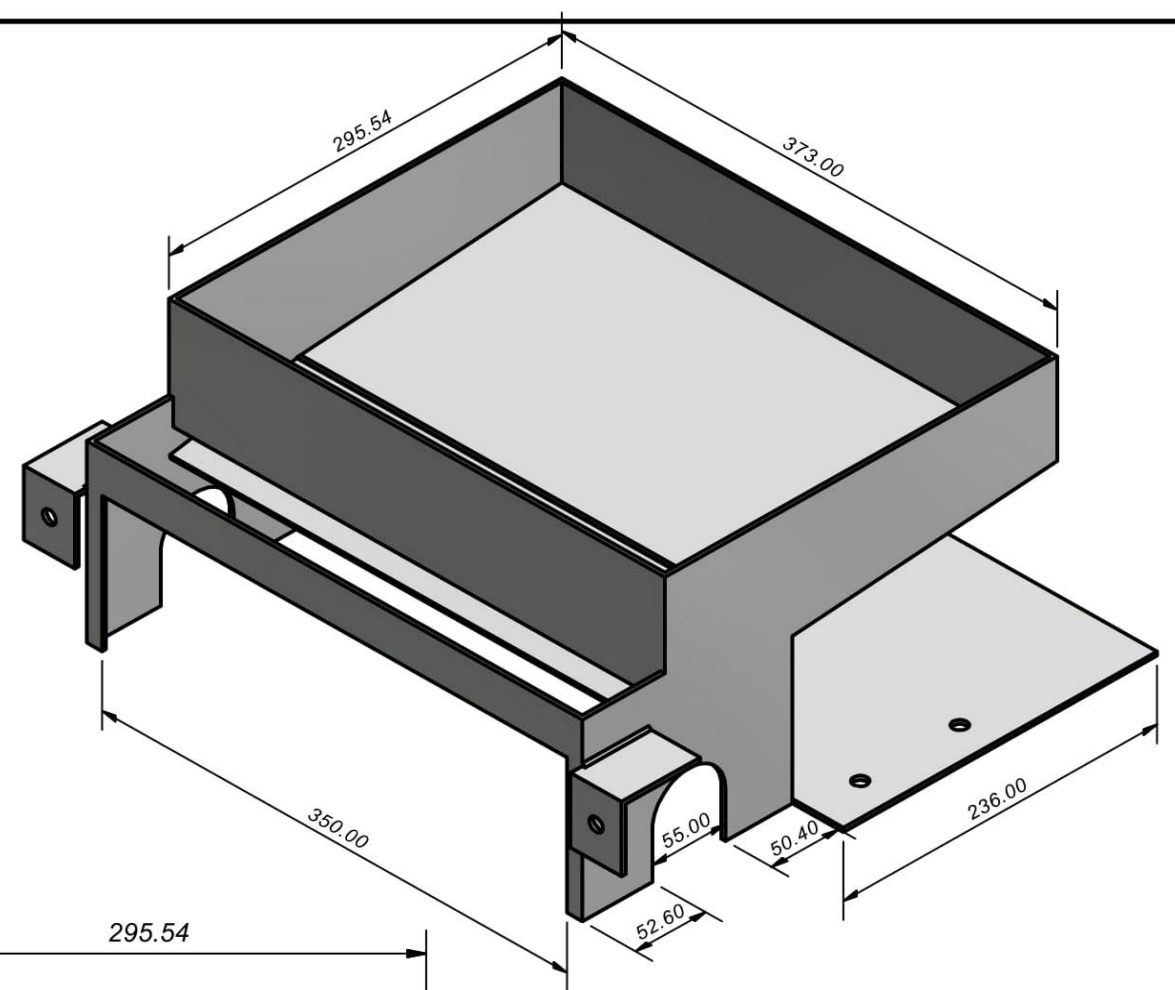
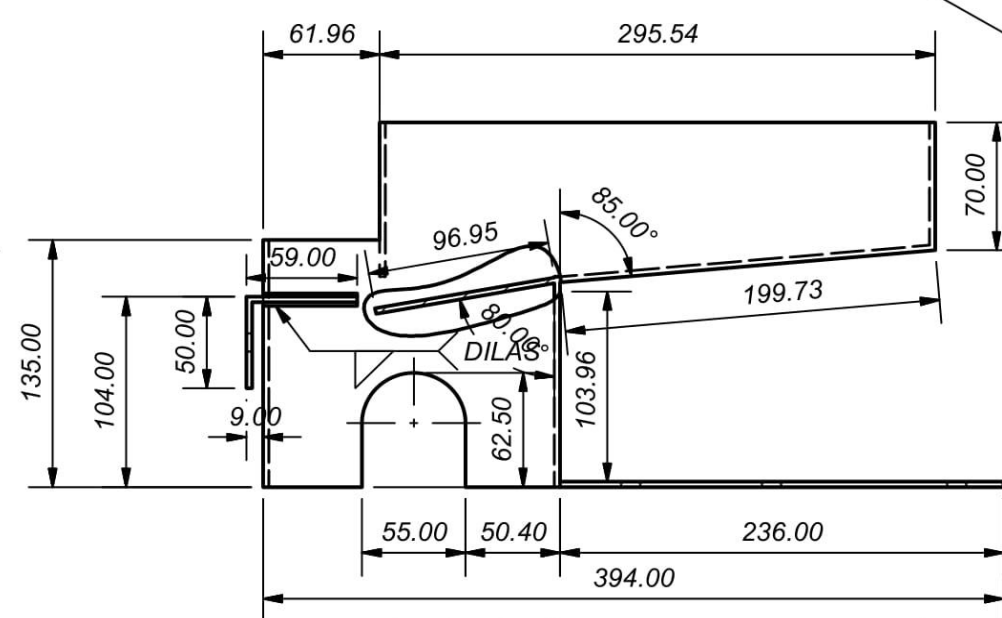
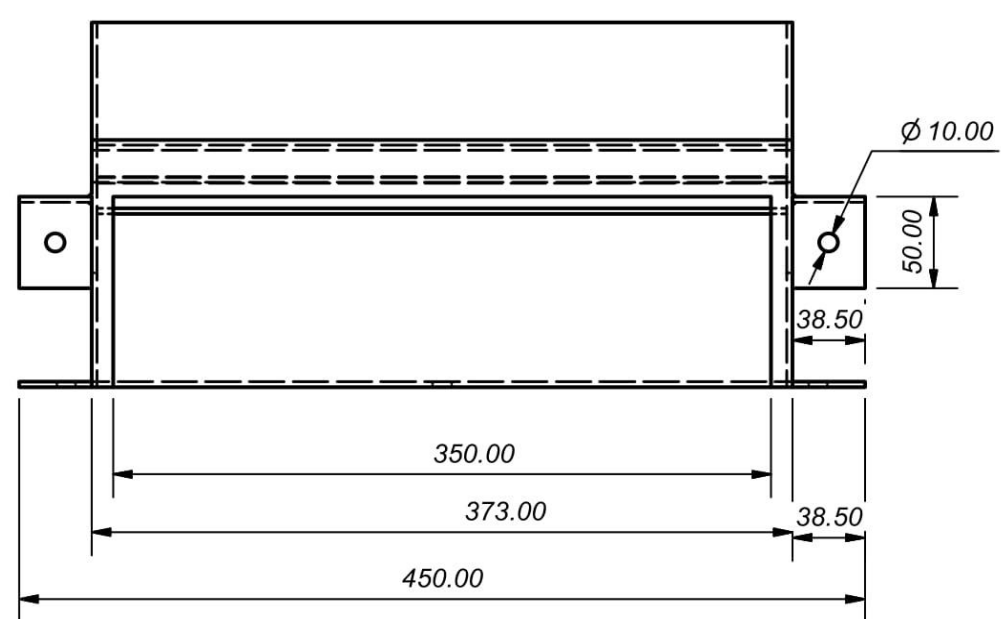
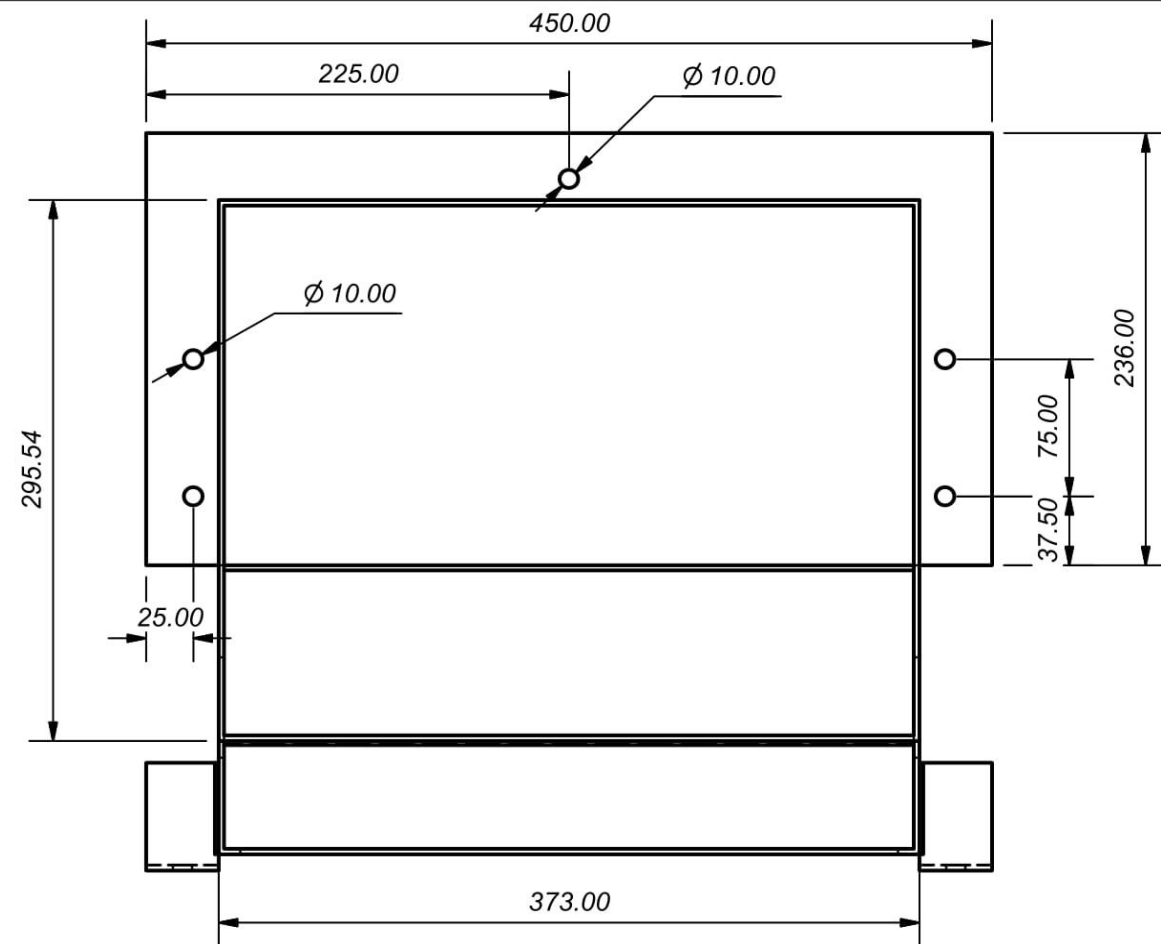


		1	PENUTUP RANGKA 3	5	Steel, Carbon				
		1	PENUTUP RANGKA 2	4	Steel, Carbon	3X160X450	DIBUAT		
		2	PENUTUP RANGKA	3	Steel, Carbon	3X450X360	DIBUAT		
		1	HOPPER BAWAH	2	Stainless Steel AISI 304	3X630X450	DIBUAT		
		2	BUSH	6	Steel, Mild	25.4 X 25	DIBUAT		
		1	ANSI B18.2.4.6M - M22 x 2.5	7	Steel, Mild	MUR M22 X 2.5	Heavy Hex Nut <= M16		
		1	PLATE 1	8	Steel, Carbon	6X150X450	DIBUAT		
		3	ISO 657-1 - L50x50x4-450	1	Steel, Carbon	6 METER	Hot-rolled steel sections - Part 1: Equal-leg angles		
Jumlah Quantity			Nama Bagian Part Name	No. Bag Part No	Bahan Material	Ukuran Size	Keterangan Remark		
III	II	I	Perubahan Revision						
			RANGKA			Skala Scale 1 : 5	Digambar Drawn	01/06/18	TEAM
							Diperiksa Checked		
			Politeknik Negeri Sriwijaya Jl. Srijaya Negara Bukit Besar Palembang Website : www.polsri.ac.id					DRAME INV ASSY AA No.001 /2018	

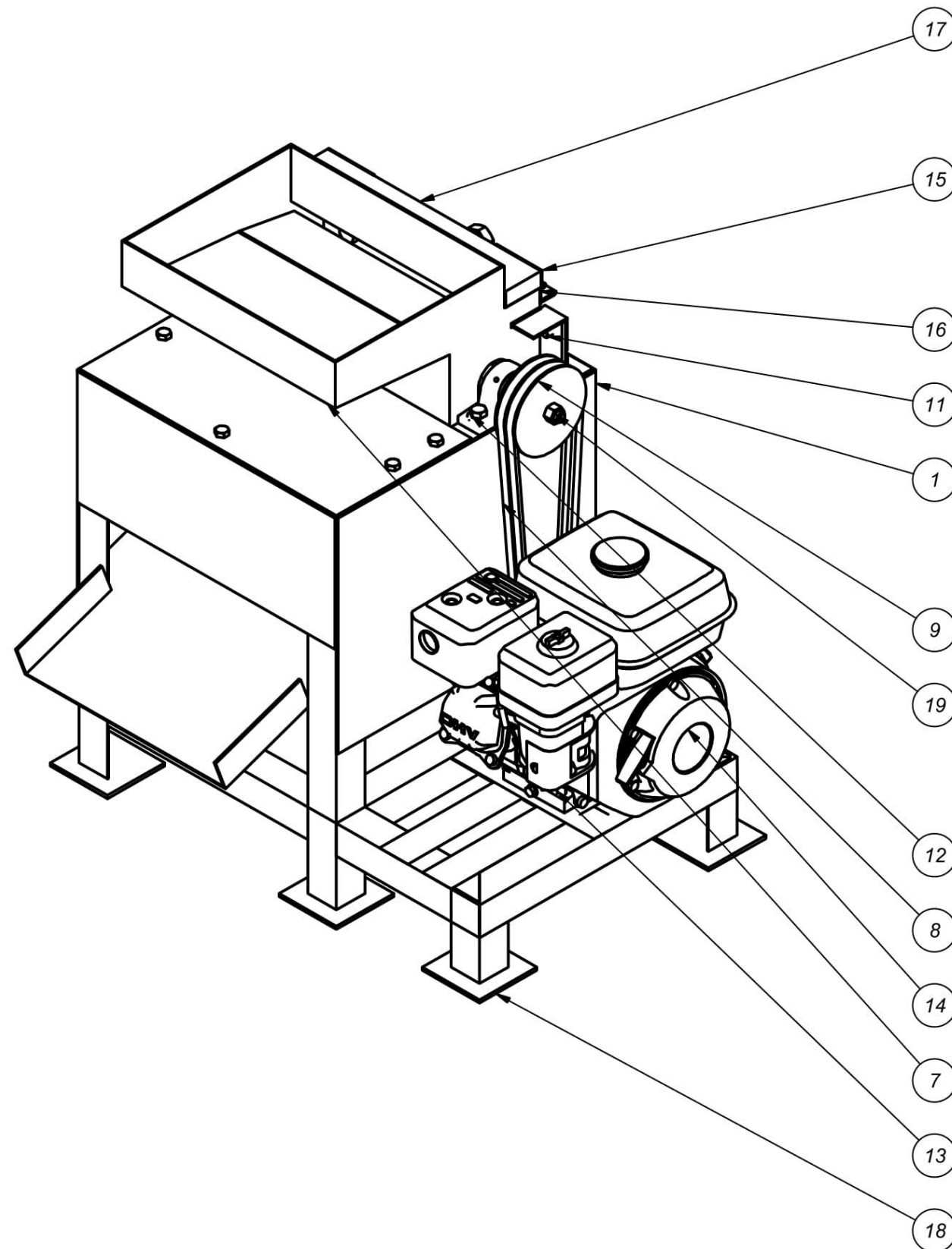
NOTE :
ALL TOLERANCE 0.1



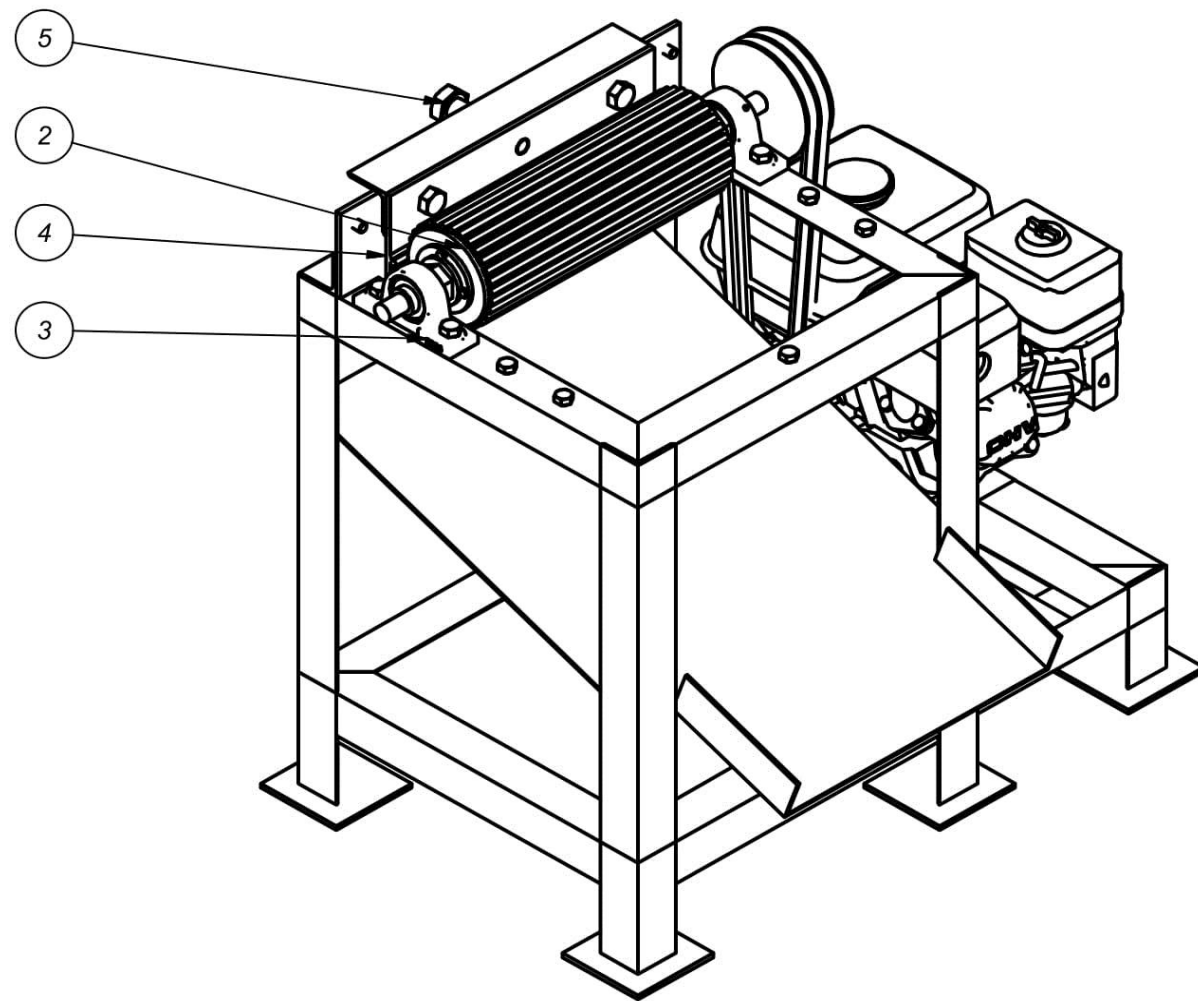
		3	RANGKA L 50 X 50	1	Steel, Carbon	ISO 657-1 - L50x50x4-6000	Hot-rolled steel sections - Part 1: Equal-leg angles
Jumlah Quantity	Nama Bagian Part Name		No. Bag Part No	Bahan Material	Ukuran Size	Keterangan Remark	
III	II	I	Perubahan Revision				
RANGKA L					Skala Scale 1 : 10	Digambar Drawn	01/06/18 TEAM
Politeknik Negeri Sriwijaya Jl. Srijaya Negara Bukit Besar Palembang Website : www.polsri.ac.id					Diperiksa Checked		
					DRAME INV PARTAA No.001 - 01 /2018		

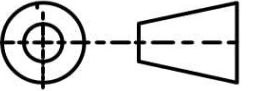


1	COVER PLATE	7	Stainless Steel 304	1500 x 1500 x 3	DIBUAT
Jumlah Quantity	Nama Bagian Part Name	No. Bag Part No	Bahan Material	Ukuran Size	Keterangan Remark
III	II	I	Perubahan Revision		
COVER PLATE				Skala Scale 1 : 5	Digambar Drawn 01/06/18 TEAM
Politeknik Negeri Sriwijaya Jl. Srijaya Negara Bukit Besar Palembang Website : www.polsri.ac.id				Diperiksa Checked	
				DRAME INV ASSY AA No.007 /2018	



		1	ANSI B 18.2.4.1 M - M14 x 2	19	Steel, Mild	M14 X 2	Hex Nut untuk pulley
		6	KAKI RANGKA	18	Steel, Carbon	100 X 100	DIBUAT
		1	PENUTUP COVER	17	Wood (Maple)	400 x 65	DIBUAT
		2	ENGSEL 1	16	Stainless Steel	STD	DIBELI
		2	ENGSEL 2	15	Stainless Steel	STD	DIBELI
		1	MOTOR BENSIN 5.5 HP	14	Generic	5.5 HP	DIBELI
		4	ANSI B18.2.3.5M - M10 x 1,5 x 40	13	Steel, Mild	M10 X 1,5	Hex Bolt untuk motor
		4	ANSI B18.2.3.5M - M12 x 1,75 x 30	12	Steel, Mild	M12 X1,75	Hex Bolt untuk pillow block
		7	ANSI B18.2.3.5M - M10 x 1,5 x 20	11	Steel, Mild	M10 X 1,5	Hex Bolt
		1	Grooved Pulley2 atas	10	Steel	OD 118	DIBELI
		1	Grooved Pulley1 bawah	9	Steel	OD 64	DIBELI
		2	V-Belt	8	Rubber	A 32	seri A 32
		1	COVER PLATE	7	Stainless Steel AISI 304	1500 x 1500 x 3	DIBUAT
		2	ANSI B 18.2.4.1 M - M16 x 2	6	Steel, Mild	M16 X 2	Hex Nut
		1	ISO 4014 - M22 x 90	5	Stainless Steel, 440C	M22 x 2.5 x 90	Hexagon head bolt untuk setel pusher plate
		1	PUSHER PLATE	4	Various		DIBUAT
		2	PILLOW BLOCK UCP 204	3	cast iron	inside diameter 20	DIBELI
		1	ASSEMBLY ROLLER	2	Various		DIBUAT
		1	RANGKA	1	Carbon steel	L 50x50x4	DIBUAT
Jumlah Quantity		Nama Bagian Part Name		No. Bag Part No	Bahan Material	Ukuran Size	Keterangan Remark
III	II	I	Perubahan Revision				
GENERAL ASSEMBLY						Skala Scale 1 : 5	Digambar Drawn 01/06/18 TEAM
						Diperiksa Checked	
Politeknik Negeri Sriwijaya Jl. Srijaya Negara Bukit Besar Palembang Website : www.polsri.ac.id						DRAME INV ASSY AA No.001 /2018	



		1	ANSI B 18.2.4.1 M - M14 x 2	19	Steel, Mild	M14 X 2	Hex Nut untuk pulley
		6	KAKI RANGKA	18	Steel, Carbon	100 X 100	DIBUAT
		1	PENUTUP COVER	17	Wood (Maple)	400 x 65	DIBUAT
		2	ENGSEL 1	16	Stainless Steel	STD	DIBELI
		2	ENGSEL 2	15	Stainless Steel	STD	DIBELI
		1	MOTOR BENSIN 5.5 HP	14	Generic	5.5 HP	DIBELI
		4	ANSI B18.2.3.5M - M10 x 1,5 x 40	13	Steel, Mild	M10 X 1,5	Hex Bolt untuk motor
		4	ANSI B18.2.3.5M - M12 x 1,75 x 30	12	Steel, Mild	M12 X1,75	Hex Bolt untuk pillow block
		7	ANSI B18.2.3.5M - M10 x 1,5 x 20	11	Steel, Mild	M10 X 1,5	Hex Bolt
		1	Grooved Pulley2 atas	10	Steel	OD 118	DIBELI
		1	Grooved Pulley1 bawah	9	Steel	OD 64	DIBELI
		2	V-Belt	8	Rubber	A 32	seri A 32
		1	COVER PLATE	7	Stainless Steel AISI 304	1500 x 1500 x 3	DIBUAT
		2	ANSI B 18.2.4.1 M - M16 x 2	6	Steel, Mild	M16 X 2	Hex Nut
		1	ISO 4014 - M22 x 90	5	Stainless Steel, 440C	M22 x 2.5 x 90	Hexagon head bolt untuk setel pusher plate
		1	PUSHER PLATE	4	Various		DIBUAT
		2	PILLOW BLOCK UCP 204	3	cast iron	inside diameter 20	DIBELI
		1	ASSEMBLY ROLLER	2	Various		DIBUAT
		1	RANGKA	1	Carbon steel	L 50x50x4	DIBUAT
Jumlah Quantity		Nama Bagian Part Name		No. Bag Part No	Bahan Material	Ukuran Size	Keterangan Remark
III	II	I	Perubahan Revision				
GENERAL ASSEMBLY						Skala Scale 1 : 5	Digambar Drawn 01/06/18 TEAM Diperiksa Checked
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