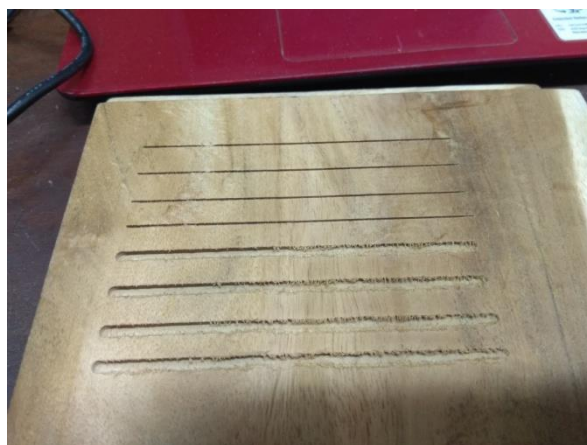


**LAMPIRAN**  
**HASIL PENGUJIAN**







## G – CODE PENGUJIAN

(Kotak Uji 4)	X-36.079 Y37.5 Z-1 I-0.354	X-37.265 Y35.231
(T1 D=3 CR=0 - ZMIN=-	J1.38	X-37.083 Y35.258
1.995 - flat end mill)	X-38.929 I-1.425	X-36.905 Y35.298
G90 G94	X-36.079 I1.425	X-36.73 Y35.354
G17	G1 X-36.049 Y38.123	X-36.56 Y35.423
G21	X-36.024 Y38.197	X-36.397 Y35.505
G28 G91 Z0	X-35.996 Y38.344	X-36.24 Y35.6
G90	X-35.998 Y38.494	X-36.092 Y35.708
(Adaptive3)	X-36.026 Y38.642	X-35.953 Y35.827
M9	X-36.075 Y38.784	X-35.823 Y35.957
T1 M6	X-36.142 Y38.918	X-35.705 Y36.097
S1000 M3	X-36.224 Y39.043	X-35.598 Y36.245
G54	X-36.32 Y39.159	X-35.496 Y36.415
M9	X-36.427 Y39.264	X-35.379 Y36.65
G0 X-37.151 Y36.12	X-36.543 Y39.359	X-35.218 Y37.051
Z5	X-36.668 Y39.442	X-35.128 Y37.341
Z2.505	X-36.8 Y39.514	X-35.073 Y37.589
G3 X-37.858 Y38.88 Z2.349	X-36.937 Y39.574	X-35.041 Y37.813
I-0.354 J1.38 F100	X-37.079 Y39.622	X-35.028 Y38.028
X-37.151 Y36.12 Z2.192	X-37.227 Y39.66	X-35.032 Y38.239
I0.354 J-1.38	X-37.38 Y39.686	X-35.053 Y38.441
X-37.858 Y38.88 Z2.036 I-	X-37.537 Y39.7	X-35.088 Y38.635
0.354 J1.38	X-37.698 Y39.701	X-35.138 Y38.822
X-37.151 Y36.12 Z1.88	X-37.861 Y39.689	X-35.204 Y39.007
I0.354 J-1.38	X-38.025 Y39.664	X-35.285 Y39.187
X-37.858 Y38.88 Z1.723 I-	X-38.188 Y39.625	X-35.38 Y39.36
0.354 J1.38	X-38.349 Y39.573	X-35.49 Y39.527
X-37.151 Y36.12 Z1.567	X-38.507 Y39.507	X-35.613 Y39.684
I0.354 J-1.38	X-38.66 Y39.428	X-35.75 Y39.833
X-37.858 Y38.88 Z1.411 I-	X-38.808 Y39.337	X-35.9 Y39.972
0.354 J1.38	X-38.949 Y39.233	X-36.063 Y40.1
X-37.151 Y36.12 Z1.254	X-39.081 Y39.117	X-36.238 Y40.217
I0.354 J-1.38	X-39.205 Y38.991	X-36.425 Y40.32
X-37.858 Y38.88 Z1.098 I-	X-39.319 Y38.855	X-36.623 Y40.41
0.354 J1.38	X-39.421 Y38.709	X-36.83 Y40.485
X-37.151 Y36.12 Z0.942	X-39.512 Y38.555	X-37.046 Y40.543
I0.354 J-1.38	X-39.591 Y38.394	X-37.269 Y40.585
X-37.858 Y38.88 Z0.785 I-	X-39.657 Y38.226	X-37.497 Y40.609
0.354 J1.38	X-39.709 Y38.053	X-37.728 Y40.614
X-37.151 Y36.12 Z0.629	X-39.747 Y37.877	X-37.962 Y40.601
I0.354 J-1.38	X-39.771 Y37.697	X-38.197 Y40.569
X-37.858 Y38.88 Z0.473 I-	X-39.78 Y37.516	X-38.43 Y40.517
0.354 J1.38	X-39.775 Y37.335	X-38.66 Y40.447
X-37.151 Y36.12 Z0.316	X-39.755 Y37.154	X-38.885 Y40.357
I0.354 J-1.38	X-39.721 Y36.975	X-39.104 Y40.249
X-37.858 Y38.88 Z0.16 I-	X-39.672 Y36.8	X-39.315 Y40.123
0.354 J1.38	X-39.61 Y36.629	X-39.517 Y39.98
X-37.151 Y36.12 Z0.004	X-39.534 Y36.463	X-39.707 Y39.82
I0.354 J-1.38	X-39.444 Y36.304	X-39.884 Y39.644
X-37.858 Y38.88 Z-0.153 I-	X-39.343 Y36.152	X-40.048 Y39.454
0.354 J1.38	X-39.229 Y36.009	X-40.197 Y39.251
X-37.151 Y36.12 Z-0.309	X-39.104 Y35.875	X-40.329 Y39.035
I0.354 J-1.38	X-38.969 Y35.752	X-40.444 Y38.809
X-37.858 Y38.88 Z-0.465 I-	X-38.824 Y35.64	X-40.54 Y38.574
0.354 J1.38	X-38.671 Y35.54	X-40.618 Y38.331
X-37.151 Y36.12 Z-0.622	X-38.51 Y35.453	X-40.676 Y38.082
I0.354 J-1.38	X-38.343 Y35.379	X-40.714 Y37.829
X-37.858 Y38.88 Z-0.778 I-	X-38.17 Y35.318	X-40.731 Y37.573
0.354 J1.38	X-37.993 Y35.272	X-40.728 Y37.315
X-37.151 Y36.12 Z-0.934	X-37.813 Y35.24	X-40.704 Y37.059
I0.354 J-1.38	X-37.631 Y35.222	X-40.66 Y36.805
	X-37.447 Y35.219	X-40.595 Y36.555

X-40.511 Y36.311	X-40.586 Y40.375	X-36.112 Y42.381
X-40.407 Y36.074	X-40.806 Y40.128	X-36.482 Y42.495
X-40.284 Y35.847	X-41.006 Y39.863	X-36.862 Y42.579
X-40.143 Y35.629	X-41.184 Y39.582	X-37.25 Y42.632
X-39.985 Y35.424	X-41.34 Y39.287	X-37.643 Y42.655
X-39.812 Y35.232	X-41.473 Y38.979	X-38.039 Y42.645
X-39.623 Y35.054	X-41.58 Y38.661	X-38.435 Y42.604
X-39.42 Y34.892	X-41.662 Y38.335	X-38.829 Y42.531
X-39.205 Y34.746	X-41.717 Y38.002	X-39.218 Y42.425
X-38.979 Y34.619	X-41.746 Y37.666	X-39.599 Y42.289
X-38.744 Y34.51	X-41.747 Y37.327	X-39.969 Y42.121
X-38.5 Y34.42	X-41.721 Y36.99	X-40.326 Y41.923
X-38.25 Y34.35	X-41.669 Y36.655	X-40.668 Y41.696
X-37.995 Y34.3	X-41.589 Y36.325	X-40.991 Y41.442
X-37.737 Y34.271	X-41.483 Y36.002	X-41.295 Y41.161
X-37.477 Y34.262	X-41.351 Y35.688	X-41.575 Y40.856
X-37.217 Y34.275	X-41.195 Y35.386	X-41.832 Y40.528
X-36.959 Y34.308	X-41.015 Y35.097	X-42.061 Y40.18
X-36.705 Y34.362	X-40.812 Y34.824	X-42.263 Y39.814
X-36.456 Y34.436	X-40.587 Y34.567	X-42.434 Y39.432
X-36.213 Y34.53	X-40.343 Y34.329	X-42.575 Y39.036
X-35.979 Y34.643	X-40.08 Y34.112	X-42.684 Y38.629
X-35.755 Y34.775	X-39.8 Y33.916	X-42.76 Y38.215
X-35.542 Y34.924	X-39.506 Y33.743	X-42.803 Y37.795
X-35.339 Y35.091	X-39.198 Y33.595	X-42.812 Y37.372
X-35.14 Y35.285	X-38.88 Y33.471	X-42.786 Y36.949
X-34.93 Y35.525	X-38.553 Y33.374	X-42.727 Y36.529
X-34.736 Y35.787	X-38.218 Y33.303	X-42.635 Y36.115
X-34.556 Y36.074	X-37.88 Y33.259	X-42.509 Y35.709
X-34.4 Y36.375	X-37.538 Y33.242	X-42.351 Y35.315
X-34.273 Y36.679	X-37.197 Y33.253	X-42.161 Y34.934
X-34.173 Y36.983	X-36.857 Y33.291	X-41.942 Y34.569
X-34.099 Y37.286	X-36.521 Y33.357	X-41.694 Y34.223
X-34.052 Y37.586	X-36.192 Y33.449	X-41.418 Y33.897
X-34.029 Y37.882	X-35.871 Y33.567	X-41.118 Y33.595
X-34.031 Y38.175	X-35.56 Y33.711	X-40.794 Y33.318
X-34.055 Y38.464	X-35.258 Y33.882	X-40.448 Y33.067
X-34.102 Y38.747	X-34.96 Y34.083	X-40.084 Y32.845
X-34.171 Y39.024	X-34.67 Y34.315	X-39.702 Y32.653
X-34.262 Y39.293	X-34.39 Y34.578	X-39.307 Y32.492
X-34.374 Y39.554	X-34.126 Y34.87	X-38.9 Y32.364
X-34.506 Y39.804	X-33.883 Y35.186	X-38.483 Y32.268
X-34.658 Y40.044	X-33.666 Y35.521	X-38.061 Y32.206
X-34.83 Y40.271	X-33.477 Y35.872	X-37.634 Y32.178
X-35.02 Y40.485	X-33.317 Y36.235	X-37.207 Y32.185
X-35.229 Y40.684	X-33.189 Y36.606	X-36.782 Y32.226
X-35.454 Y40.867	X-33.091 Y36.982	X-36.361 Y32.301
X-35.695 Y41.033	X-33.025 Y37.362	X-35.946 Y32.409
X-35.951 Y41.181	X-32.989 Y37.742	X-35.539 Y32.552
X-36.22 Y41.308	X-32.985 Y38.121	X-35.141 Y32.728
X-36.501 Y41.415	X-33.01 Y38.496	X-34.752 Y32.939
X-36.792 Y41.499	X-33.065 Y38.866	X-34.376 Y33.184
X-37.092 Y41.56	X-33.15 Y39.228	X-34.013 Y33.465
X-37.398 Y41.597	X-33.262 Y39.581	X-33.668 Y33.779
X-37.708 Y41.609	X-33.403 Y39.924	X-33.345 Y34.125
X-38.021 Y41.597	X-33.57 Y40.254	X-33.048 Y34.498
X-38.334 Y41.559	X-33.764 Y40.569	X-32.781 Y34.896
X-38.644 Y41.496	X-33.982 Y40.869	X-32.547 Y35.314
X-38.951 Y41.407	X-34.225 Y41.151	X-32.347 Y35.748
X-39.251 Y41.294	X-34.491 Y41.414	X-32.184 Y36.195
X-39.543 Y41.156	X-34.778 Y41.656	X-32.057 Y36.652
X-39.825 Y40.994	X-35.086 Y41.875	X-31.968 Y37.115
X-40.094 Y40.809	X-35.412 Y42.07	X-31.917 Y37.58
X-40.348 Y40.602	X-35.755 Y42.239	X-31.904 Y38.046

X-31.928 Y38.509  
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X-32.585 Y40.695  
X-32.818 Y41.09  
X-33.082 Y41.465  
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X-33.699 Y42.148  
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X-43.038 Y34.258  
X-42.761 Y33.825  
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X-42.109 Y33.032  
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X-40 Y31.587  
X-39.889 Y31.545  
X-39.808 Y31.52  
X-39.726 Y31.505  
X-39.642 Y31.5  
X-36.228  
X-35.923 Y31.515  
X-35.636 Y31.553  
X-35.314 Y31.622  
X-34.957 Y31.729  
X-34.598 Y31.868  
  
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X-33.04 Y32.887  
X-32.664 Y33.253  
X-32.312 Y33.657  
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X-31.535 Y34.896  
X-31.509 Y35.004  
X-31.5 Y35.115  
Y39.914  
X-31.512 Y40.152  
X-31.545 Y40.406  
X-31.6 Y40.662  
X-31.69 Y40.964  
X-31.812 Y41.277  
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X-32.182 Y41.963  
X-32.438 Y42.328  
X-32.733 Y42.683  
X-33.066 Y43.024  
X-33.444 Y43.354  
X-33.456 Y43.363  
X-33.584 Y43.438  
X-33.725 Y43.484  
X-33.872 Y43.5  
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G1 X-33.949 Y42.775  
X-32.149 Y39.917  
X-32.054 Y39.765  
G3 X-31.5 Y39.914 I0.254 J0.16  
G1 Y41.758  
X-31.509 Y41.932  
X-31.531 Y42.1  
X-31.57 Y42.282  
X-31.629 Y42.481  
X-31.718 Y42.71  
X-31.832 Y42.945  
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X-32.212 Y43.408  
X-32.38 Y43.477  
X-32.559 Y43.5  
G3 X-32.815 Y43.061 I0.01 J-0.3  
G1 X-32.658 Y42.762  
X-32.138 Y41.767  
X-32.066 Y41.629  
G3 X-31.5 Y41.758 I0.266 J0.139  
G1 Y43.112  
X-31.507 Y43.252  
G3 X-32.093 Y43.136 I-0.288 J-0.086  
X-31.699 Y43.176 I0.197 J0.02  
X-32.083 Y43.222 I-0.197 J-0.02  
X-31.855 Y42.828 I0.283 J-0.099  
  
X-31.5 Y43.112 I0.056 J0.295  
G1 Y43.176  
X-31.501 Y43.211  
X-31.506 Y43.247  
X-31.515 Y43.282  
X-31.529 Y43.317  
X-31.549 Y43.353  
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X-31.691 Y43.472  
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X-42.245 Y31.656  
X-42.111 Y31.571  
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X-41.805 Y31.5  
X-39.642  
G3 X-39.354 Y31.829 I-0.01 J0.3  
G1 X-39.398 Y32.279  
X-40.427 Y42.721  
X-40.477 Y43.23  
G3 X-40.765 Y43.5 I-0.299 J-0.029  
G1 X-42.325



X-42.475 Y43.493  
 X-42.623 Y43.469  
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 X-42.978 Y43.366  
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 G3 X-41.515 Y31.813 I-0.01  
 J0.3  
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 X-44.881 Y31.5  
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 J0.3  
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 X-43.304 Y42.719  
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 G3 X-43.601 Y43.5 I-0.3 J-  
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 G1 X-44.877  
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 X-45.184 Y43.473  
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 X-45.494 Y43.387  
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 X-45.846 Y43.223  
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 X-48.234 Y35.469  
 X-48.103 Y34.859  
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 X-47.503 Y33.089  
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 X-46.716 Y31.685  
 X-46.575 Y31.584  
 X-46.414 Y31.521  
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 X-44.881  
 G3 X-44.591 Y31.8 I-0.01  
 J0.3  
 G1 Y31.982  
 Y32.048 Z-0.992  
 Y32.112 Z-0.97  
 Y32.169 Z-0.935  
 Y32.216 Z-0.887  
 Y32.252 Z-0.83  
 Y32.274 Z-0.767  
 Y32.282 Z-0.7  
 G0 Z2.505  
 X-36.516  
 Z-0.7  
 G1 Z-1 F100  
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 G3 X-36.228 Y31.5 I0.3 J-  
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 G1 X-34.101  
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 X-33.777 Y31.533  
 X-33.566 Y31.581  
 X-33.351 Y31.649  
 X-33.099 Y31.752  
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 X-32.53 Y32.07  
 X-32.234 Y32.286  
 X-31.903 Y32.568  
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 J-0.01

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 Y43.2  
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 G1 Z1.5 F100  
 G3 X-38.126 Y38.782  
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X-37.698 Y39.701	X-35.285 Y39.187	X-34.93 Y35.525
X-37.861 Y39.689	X-35.38 Y39.36	X-34.736 Y35.787
X-38.025 Y39.664	X-35.49 Y39.527	X-34.556 Y36.074
X-38.188 Y39.625	X-35.613 Y39.684	X-34.4 Y36.375
X-38.349 Y39.573	X-35.75 Y39.833	X-34.273 Y36.679
X-38.507 Y39.507	X-35.9 Y39.972	X-34.173 Y36.983
X-38.66 Y39.428	X-36.063 Y40.1	X-34.099 Y37.286
X-38.808 Y39.337	X-36.238 Y40.217	X-34.052 Y37.586
X-38.949 Y39.233	X-36.425 Y40.32	X-34.029 Y37.882
X-39.081 Y39.117	X-36.623 Y40.41	X-34.031 Y38.175
X-39.205 Y38.991	X-36.83 Y40.485	X-34.055 Y38.464
X-39.319 Y38.855	X-37.046 Y40.543	X-34.102 Y38.747
X-39.421 Y38.709	X-37.269 Y40.585	X-34.171 Y39.024
X-39.512 Y38.555	X-37.497 Y40.609	X-34.262 Y39.293
X-39.591 Y38.394	X-37.728 Y40.614	X-34.374 Y39.554
X-39.657 Y38.226	X-37.962 Y40.601	X-34.506 Y39.804
X-39.709 Y38.053	X-38.197 Y40.569	X-34.658 Y40.044
X-39.747 Y37.877	X-38.43 Y40.517	X-34.83 Y40.271
X-39.771 Y37.697	X-38.66 Y40.447	X-35.02 Y40.485
X-39.78 Y37.516	X-38.885 Y40.357	X-35.229 Y40.684
X-39.775 Y37.335	X-39.104 Y40.249	X-35.454 Y40.867
X-39.755 Y37.154	X-39.315 Y40.123	X-35.695 Y41.033
X-39.721 Y36.975	X-39.517 Y39.98	X-35.951 Y41.181
X-39.672 Y36.8	X-39.707 Y39.82	X-36.22 Y41.308
X-39.61 Y36.629	X-39.884 Y39.644	X-36.501 Y41.415
X-39.534 Y36.463	X-40.048 Y39.454	X-36.792 Y41.499
X-39.444 Y36.304	X-40.197 Y39.251	X-37.092 Y41.56
X-39.343 Y36.152	X-40.329 Y39.035	X-37.398 Y41.597
X-39.229 Y36.009	X-40.444 Y38.809	X-37.708 Y41.609
X-39.104 Y35.875	X-40.54 Y38.574	X-38.021 Y41.597
X-38.969 Y35.752	X-40.618 Y38.331	X-38.334 Y41.559
X-38.824 Y35.64	X-40.676 Y38.082	X-38.644 Y41.496
X-38.671 Y35.54	X-40.714 Y37.829	X-38.951 Y41.407
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X-38.17 Y35.318	X-40.704 Y37.059	X-39.825 Y40.994
X-37.993 Y35.272	X-40.66 Y36.805	X-40.094 Y40.809
X-37.813 Y35.24	X-40.595 Y36.555	X-40.348 Y40.602
X-37.631 Y35.222	X-40.511 Y36.311	X-40.586 Y40.375
X-37.447 Y35.219	X-40.407 Y36.074	X-40.806 Y40.128
X-37.265 Y35.231	X-40.284 Y35.847	X-41.006 Y39.863
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X-36.905 Y35.298	X-39.985 Y35.424	X-41.34 Y39.287
X-36.73 Y35.354	X-39.812 Y35.232	X-41.473 Y38.979
X-36.56 Y35.423	X-39.623 Y35.054	X-41.58 Y38.661
X-36.397 Y35.505	X-39.42 Y34.892	X-41.662 Y38.335
X-36.24 Y35.6	X-39.205 Y34.746	X-41.717 Y38.002
X-36.092 Y35.708	X-38.979 Y34.619	X-41.746 Y37.666
X-35.953 Y35.827	X-38.744 Y34.51	X-41.747 Y37.327
X-35.823 Y35.957	X-38.5 Y34.42	X-41.721 Y36.99
X-35.705 Y36.097	X-38.25 Y34.35	X-41.669 Y36.655
X-35.598 Y36.245	X-37.995 Y34.3	X-41.589 Y36.325
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X-35.218 Y37.051	X-37.217 Y34.275	X-41.195 Y35.386
X-35.128 Y37.341	X-36.959 Y34.308	X-41.015 Y35.097
X-35.073 Y37.589	X-36.705 Y34.362	X-40.812 Y34.824
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X-35.028 Y38.028	X-36.213 Y34.53	X-40.343 Y34.329
X-35.032 Y38.239	X-35.979 Y34.643	X-40.08 Y34.112
X-35.053 Y38.441	X-35.755 Y34.775	X-39.8 Y33.916
X-35.088 Y38.635	X-35.542 Y34.924	X-39.506 Y33.743

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X-37.88 Y33.259	X-42.509 Y35.709	X-41.862 Y42.106
X-37.538 Y33.242	X-42.351 Y35.315	X-42.208 Y41.768
X-37.197 Y33.253	X-42.161 Y34.934	X-42.53 Y41.399
X-36.857 Y33.291	X-41.942 Y34.569	X-42.825 Y41.001
X-36.521 Y33.357	X-41.694 Y34.223	X-43.088 Y40.578
X-36.192 Y33.449	X-41.418 Y33.897	X-43.317 Y40.133
X-35.871 Y33.567	X-41.118 Y33.595	X-43.511 Y39.669
X-35.56 Y33.711	X-40.794 Y33.318	X-43.668 Y39.189
X-35.258 Y33.882	X-40.448 Y33.067	X-43.786 Y38.696
X-34.96 Y34.083	X-40.084 Y32.845	X-43.865 Y38.194
X-34.67 Y34.315	X-39.702 Y32.653	X-43.903 Y37.687
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X-34.126 Y34.87	X-38.9 Y32.364	X-43.856 Y36.668
X-33.883 Y35.186	X-38.483 Y32.268	X-43.771 Y36.164
X-33.666 Y35.521	X-38.061 Y32.206	X-43.646 Y35.667
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X-33.317 Y36.235	X-37.207 Y32.185	X-43.278 Y34.711
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X-33.091 Y36.982	X-36.361 Y32.301	X-42.761 Y33.825
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X-32.985 Y38.121	X-35.141 Y32.728	X-41.736 Y32.677
X-33.01 Y38.496	X-34.752 Y32.939	X-41.337 Y32.353
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X-33.15 Y39.228	X-34.013 Y33.465	X-40.466 Y31.806
X-33.262 Y39.581	X-33.668 Y33.779	X-40 Y31.587
X-33.403 Y39.924	X-33.345 Y34.125	X-39.889 Y31.545
X-33.57 Y40.254	X-33.048 Y34.498	X-39.808 Y31.52
X-33.764 Y40.569	X-32.781 Y34.896	X-39.726 Y31.505
X-33.982 Y40.869	X-32.547 Y35.314	X-39.642 Y31.5
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X-34.491 Y41.414	X-32.184 Y36.195	X-35.923 Y31.515
X-34.778 Y41.656	X-32.057 Y36.652	X-35.636 Y31.553
X-35.086 Y41.875	X-31.968 Y37.115	X-35.314 Y31.622
X-35.412 Y42.07	X-31.917 Y37.58	X-34.957 Y31.729
X-35.755 Y42.239	X-31.904 Y38.046	X-34.598 Y31.868
X-36.112 Y42.381	X-31.928 Y38.509	X-34.221 Y32.051
X-36.482 Y42.495	X-31.988 Y38.967	X-33.828 Y32.283
X-36.862 Y42.579	X-32.085 Y39.417	X-33.43 Y32.562
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X-38.829 Y42.531	X-33.082 Y41.465	X-31.699 Y34.56
X-39.218 Y42.425	X-33.376 Y41.818	X-31.578 Y34.794
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X-40.991 Y41.442	X-35.235 Y43.188	X-31.512 Y40.152
X-41.295 Y41.161	X-35.67 Y43.369	X-31.545 Y40.406
X-41.575 Y40.856	X-35.968 Y43.466	X-31.6 Y40.662
X-41.832 Y40.528	X-36.039 Y43.485	X-31.69 Y40.964
X-42.061 Y40.18	X-36.111 Y43.496	X-31.812 Y41.277
X-42.263 Y39.814	X-36.184 Y43.5	X-31.973 Y41.608
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X-42.575 Y39.036	X-38.87 Y43.481	X-32.438 Y42.328
X-42.684 Y38.629	X-39.216 Y43.436	X-32.733 Y42.683
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 X-47.27 Y37.256  
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 Y32.112 Z-1.965  
 Y32.169 Z-1.93  
 Y32.216 Z-1.882  
 Y32.252 Z-1.825  
 Y32.274 Z-1.762  
 Y32.282 Z-1.695  
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 Z-1.695  
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 J-0.113

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X-46.533 Y32.09 Z-1.825  
X-46.555 Y32.089 Z-1.762  
X-46.563 Z-1.695  
G0 Z5  
M9  
G28 G91 Z0  
G28 X0 Y0  
M30  
%