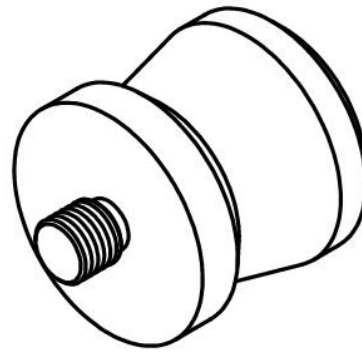
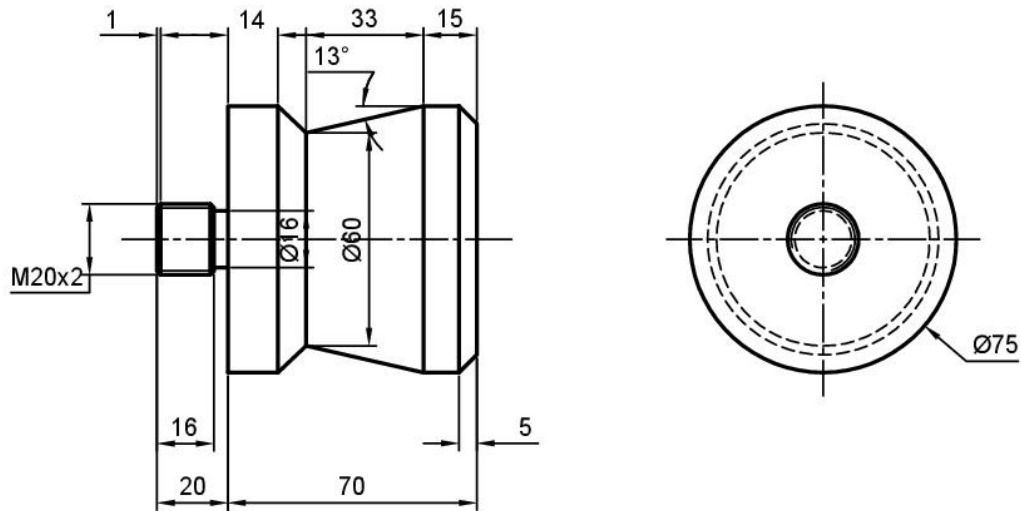
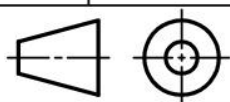


5	BAUT DIES	19	STANDAR	M8x126	STANDAR
4	BAUT DIES HOLDER	18	STANDAR	M10x1x56	STANDAR
6	BAUT PEGAS STRIPPER	17	STANDAR	M12x1x128	STANDAR
4	BAUT PUNS HOLDER	16	STANDAR	M12x1x56	STANDAR
1	DIES HOLDER	15	ST 68	300x180x35	DIBUAT
1	PLAT BAWAH	14	ST 68	300x250x35	DIBUAT
1	DIES	13	ST 68	30280x10	DIBUAT
6	PIN PENGARAH	12	ST 68	Ø12x87	DIBUAT
1	PUNCH BENDUNG	11	Amott	Ø50x101	DIBUAT
1	PUNCH NOTCHING 2	10	Amott	110x126x18	DIBUAT
2	PUNCH NOTCHING 3 & 4	9	Amott	Ø5x40x40	DIBUAT
1	PUNCH NOTCHING 1	8	Amott	Ø40x50	DIBUAT
4	PILAR	7	ST 42	Ø35x221	DIBUAT
1	PLAT STRIPPER	8	ST 68	300x180x10	DIBUAT
4	PEGAS STRIPPER	5	STANDAR	STANDAR	NO 214 15 25 932
1	PUNCH HOLDER	4	ST 42	300x180x16	DIBUAT
1	PLAT PENETRASI	3	ST 68	300x180x10	DIBUAT
1	PLAT ATAS	2	ST 68	300x250x35	DIBUAT
1	SHANK	1	ST 68	Ø75 X 90	DIBUAT
Jumlah	Nama Bagian	No. Bag	Bahan	Ukuran	Keterangan
III	II	I	Perubahan		
PRESSTOOL PELUBANG PLAT LANDASAN RANJANG RUMAH SAKIT			Skala 1:2	Digambar Dijerika	Andika Mawandani
Politeknik Negeri Sriwijaya			Drame No. 1/7/18/ 8.PPA		

1. Tol $\pm 0,01$ 

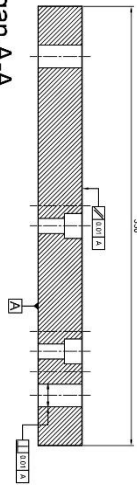


		1	SHANK	1	ST 60	Ø75 X 90	DI BUAT	
Jumlah		Nama Bagian		No. Bag	Bahan	Ukuran	Keterangan	
III	II	I	Perubahan					
SHANK						Skala 1 : 2	Digambar Diperiksa Andika Nasution	
Politeknik Negeri Sriwijaya						Drame No : 1/7/18/ 8.PPA		

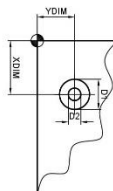
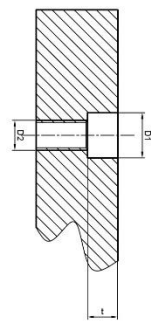
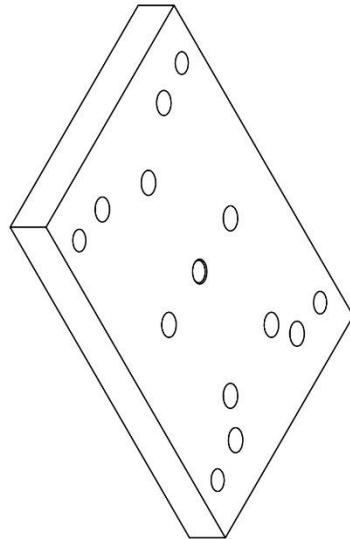
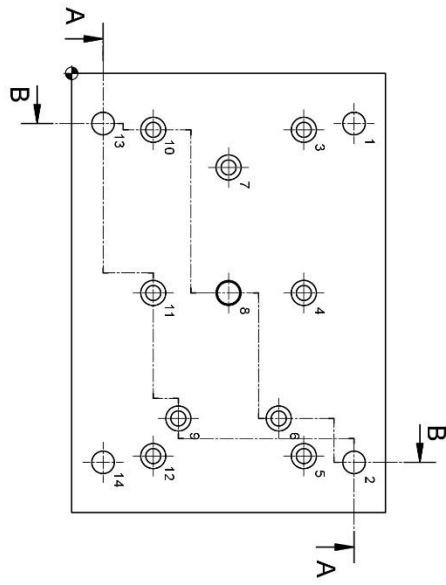
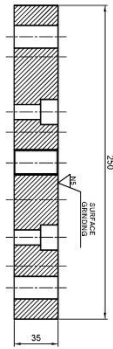
2 Tol ± 0,01

MILLING

Potongan A-A



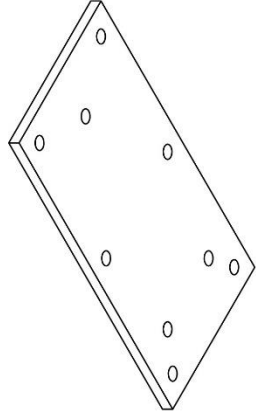
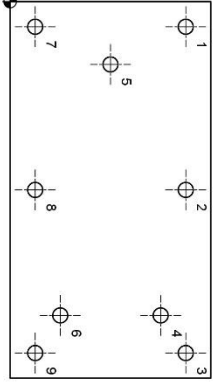
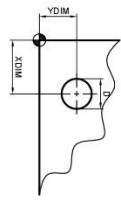
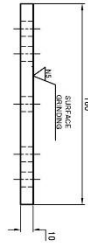
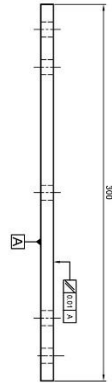
Potongan B-B



HOLE	XDIM	YDIM	D1	D2	t
1	40	225	Ø18	—	—
2	310	225	Ø18	—	—
3	45	345	Ø20	Ø12	14
4	175	345	Ø20	Ø12	14
5	305	345	Ø20	Ø12	14
6	275	165	Ø20	Ø12	14
7	75	125	Ø20	Ø12	14
8	175	125	M20	—	—
9	275	85	Ø20	Ø12	14
10	45	65	Ø20	Ø12	14
11	175	65	Ø20	Ø12	14
12	305	65	Ø20	Ø12	14
13	40	25	Ø18	—	—
14	310	25	Ø18	—	—

1	PLAT ATAS	2	ST 40	350x250x35	DIBUAT
Jumlah	Nama Bagian	No. Brg	Bahan	Uraian	Keterangan
III	II	I	Perubahan		
PLAT ATAS Skala 1:2 Diperiksa Disetujui Zaidia Nuzulita					
Politeknik Negeri Sriwijaya Diamet No - 17/18/8 PPA					

3 Tol ± 0,01
 MILLING



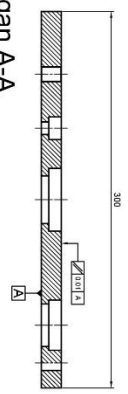
HOLE	XDIM	YDIM	D
1	20	140	Ø12
2	150	140	Ø12
3	280	140	Ø12
4	250	120	Ø12
5	50	80	Ø12
6	250	40	Ø12
7	20	20	Ø12
8	150	20	Ø12
9	280	20	Ø12

1	PLAT PENETRASI	3	ST 40	300x100x10	DIBUAT
Jumlah	Nama Bagian	No. Bag	Bahan	Uraian	Keterangan
III	II	I	Perubahan		
PLAT PENETRASI Skala 1:2 Diperiksa Disetujui Zaidia Nuzulion					
Politeknik Negeri Sriwijaya Diame No. 17/11/8 PPA					

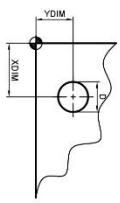
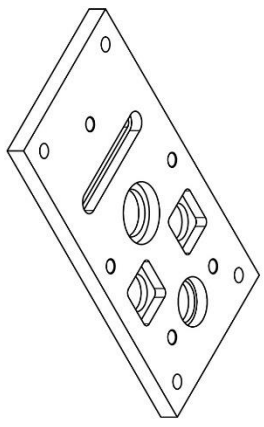
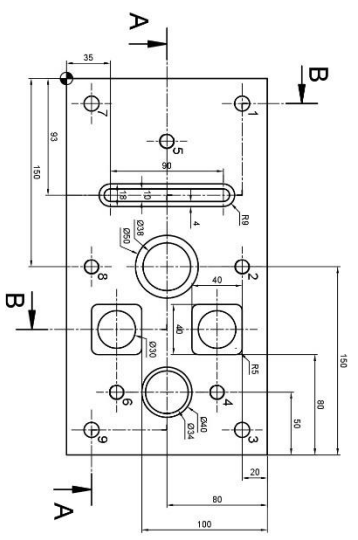
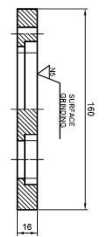
4. Tol ± 0,01

MILLING

Potongan A-A



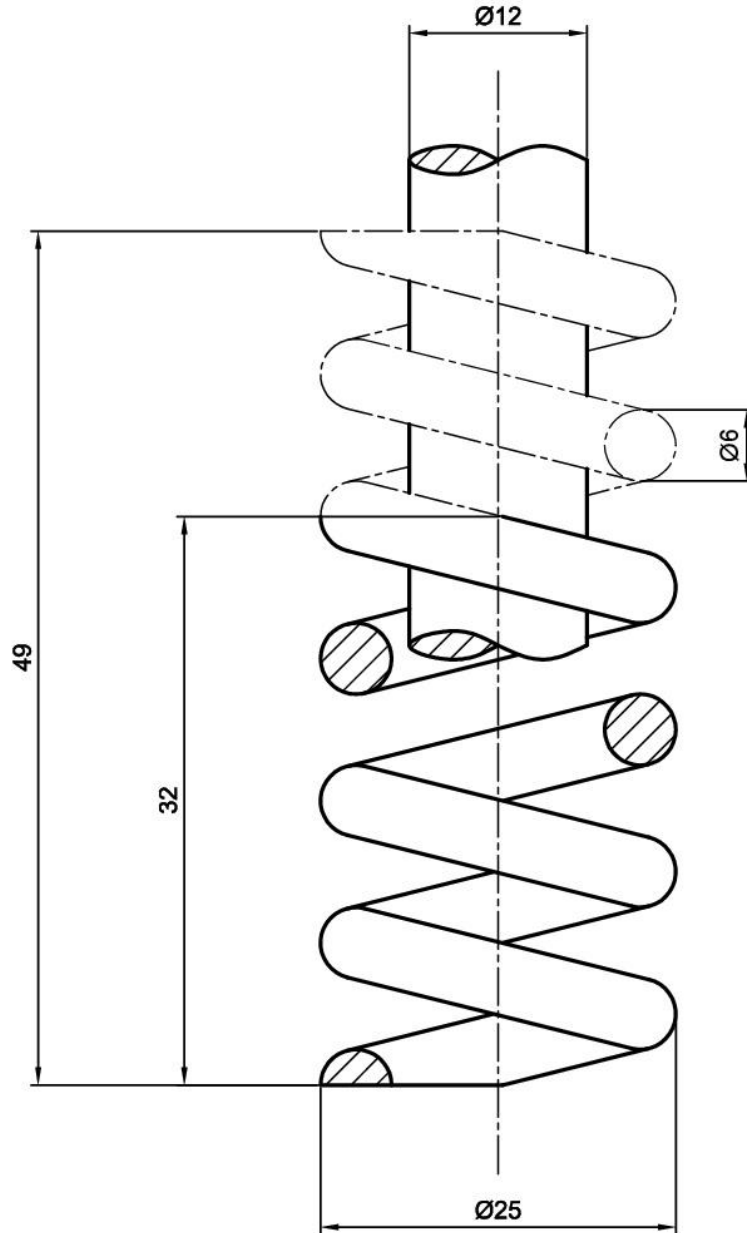
Potongan B-B



HOLE	XDIM	YDIM	D
1	20	140	Ø12
2	150	140	M12
3	280	140	Ø12
4	250	120	M12
5	50	80	M12
6	250	40	M12
7	20	20	Ø12
8	150	20	M12
9	280	20	Ø12

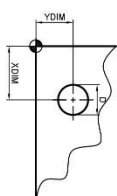
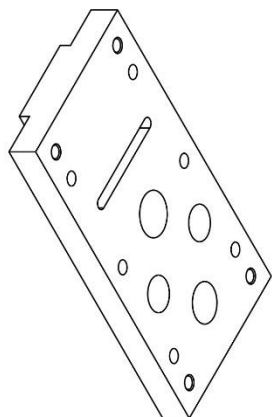
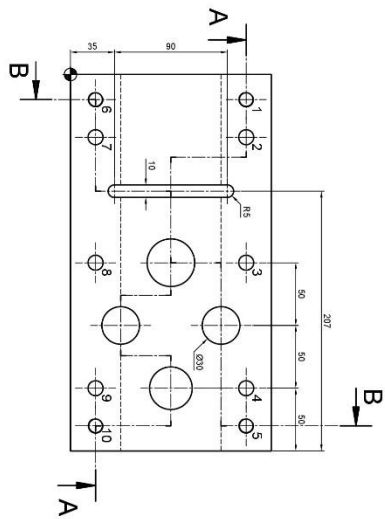
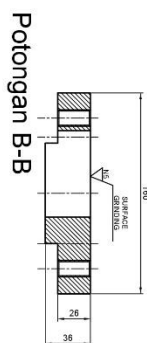
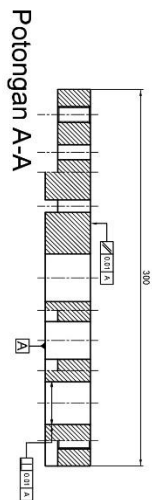
Jumlah	1	PUNCHHOLDER	4	ST 42	3504.003.16	DIBUAT
Perubahan		Nama Bagian	No. Bag	Bahan	Uraian	Keterangan
III	II	I				
PUNCH HOLDER						
					Skala	Diperiksa
					1 : 2	Diperiksa
						Zonika Nuisson
Politeknik Negeri Sriwijaya						
Diamet No - 17/18/18 PPA						

5. Tol $\pm 0,01$



		4	PEGAS STRIPPER	5	STANDAR	STANDAR	NO 214.15.25.032
Jumlah		Nama Bagian		No. Bag	Bahan	Ukuran	Keterangan
III	II	I	Perubahan				
PEGAS STRIPPER						Skala 1 : 1	Digambar Diperiksa Andika Nasution
Politeknik Negeri Sriwijaya						Drame No : 1/7/18/ 8.PPA	

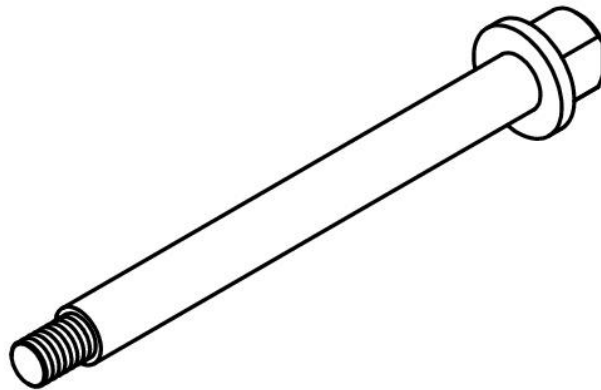
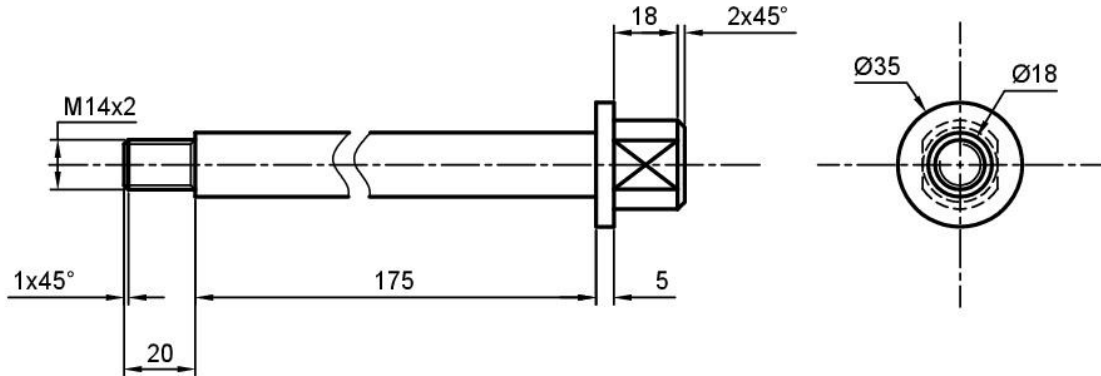
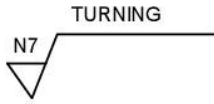
6 Tol ± 0,01



HOLE	X DIM	Y DIM	D
1	20	140	M12
2	50	140	Ø12
3	150	140	Ø12
4	250	140	Ø12
5	280	140	M12
6	20	20	M12
7	50	20	Ø12
8	150	20	Ø12
9	250	20	Ø12
10	280	20	M12

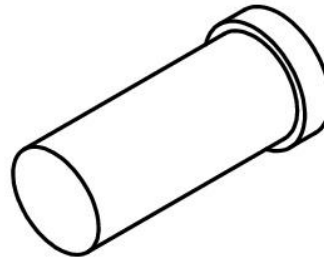
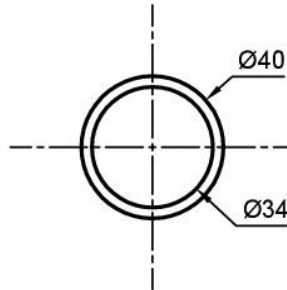
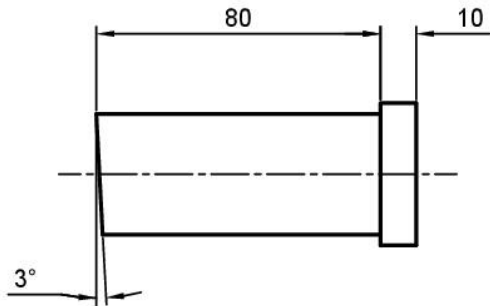
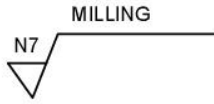
1	PLAT STRIPPER	6	ST 40	300x100x6	DIBUAT
Jumlah	Nama Bagian	No. Bag	Bahan	Uraian	Keterangan
III	II	I	Perubahan		
PLAT STRIPPER Skala 1:2 Diperiksa Dikerjakan Zulfika Nuzulita					
Politeknik Negeri Sriwijaya Diame No. 17/118/8 PPA					

7. Tol $\pm 0,01$



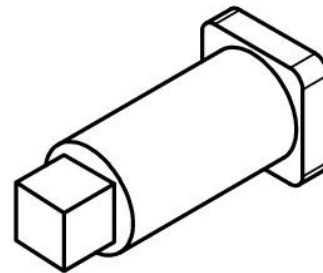
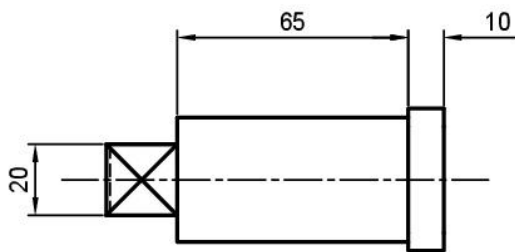
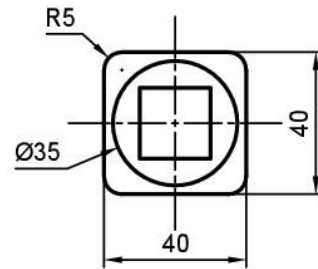
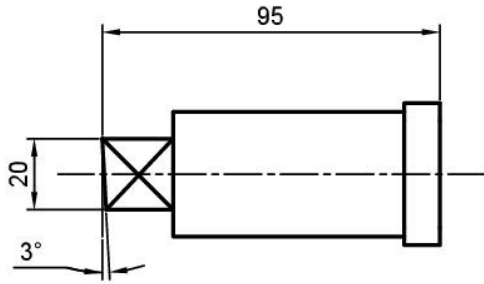
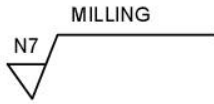
		4	PILAR	7	ST 42	Ø35x221	DI BUAT	
Jumlah		Nama Bagian		No. Bag	Bahan	Ukuran	Keterangan	
III	II	I	Perubahan					
PILAR						Skala 1 : 2	Digambar Diperiksa Andika Nasution	
Politeknik Negeri Sriwijaya						Drame No : 1/7/18/ 8.PPA		

8. Tol $\pm 0,01$

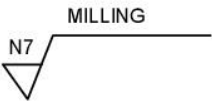


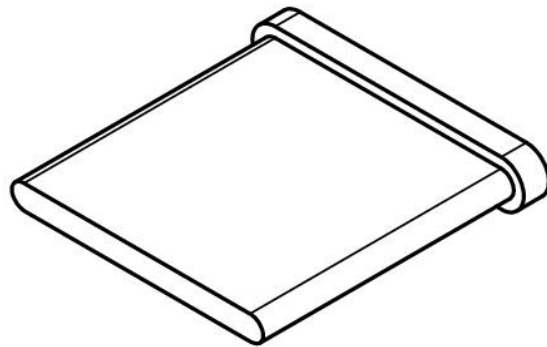
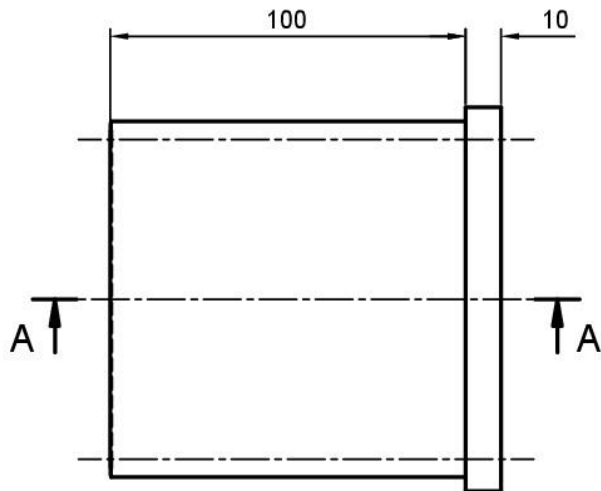
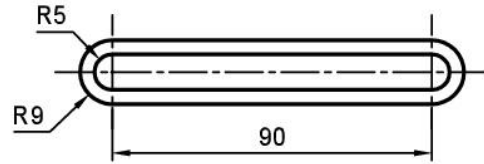
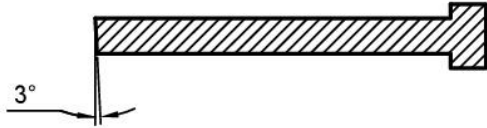
		1	PUNCH NOTCHING 1	8	Amutit	Ø40x90	DI BUAT
Jumlah		Nama Bagian		No. Bag	Bahan	Ukuran	Keterangan
III	II	I	Perubahan				
PUNCH NOTCHING 1						Skala 1 : 4	Digambar Diperiksa Andika Nasution
Politeknik Negeri Sriwijaya						Drame No : 1/7/18/ 8.PPA	

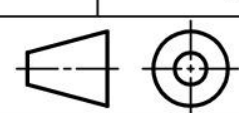
9. Tol $\pm 0,01$




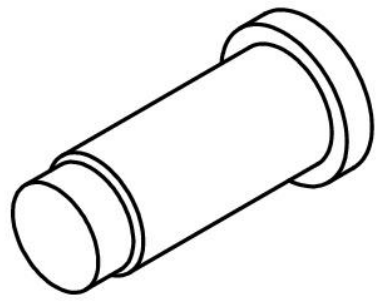
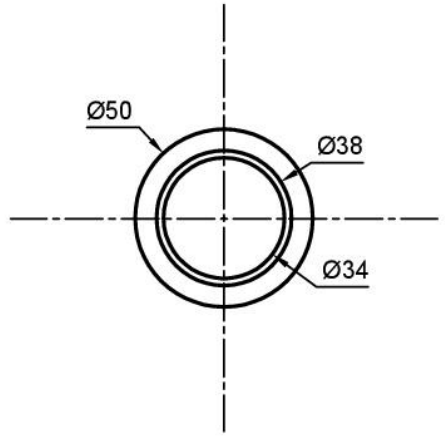
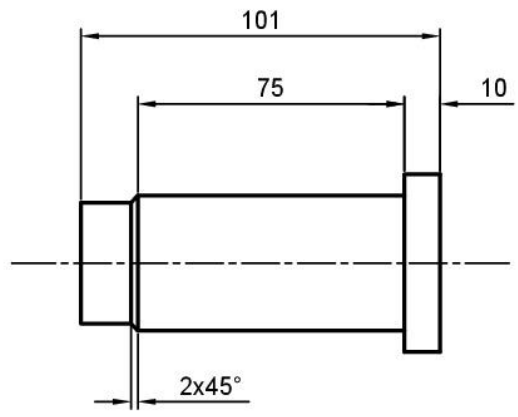
		2	PUNCH NOTCHING 3 & 4	9	Amutit	95x40x40	DI BUAT	
	Jumlah		Nama Bagian	No. Bag	Bahan	Ukuran	Keterangan	
III	II	I	Perubahan					
			PUNCH NOTCHING 3 & 4			Skala 1 : 2	Digambar Diperiksa Andika Nasution	
			Politeknik Negeri Sriwijaya			Drame No : 1/7/18/ 8.PPA		

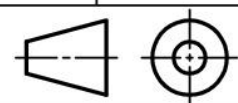
10. Tol $\pm 0,01$ 



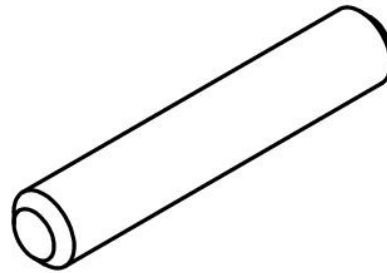
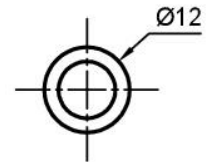
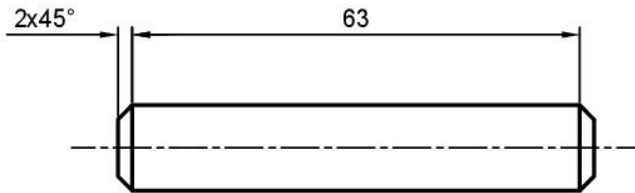
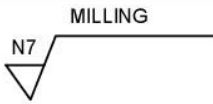
		1	PUNCH NOTCHING 2	10	Amutit	110x126x18	DI BUAT	
Jumlah		Nama Bagian		No. Bag	Bahan	Ukuran	Keterangan	
III	II	I	Perubahan					
		PUNCH NOTCHING 2				Skala 1 : 2	Digambar	Andika Nasution
							Diperiksa	
Politeknik Negeri Sriwijaya						Drame No : 1/7/18/ 8.PPA		

11. Tol $\pm 0,01$ 

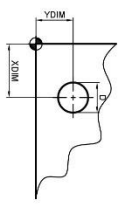
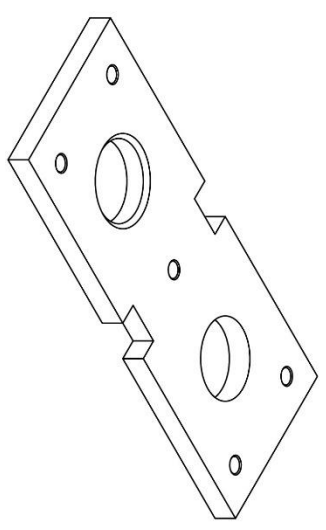
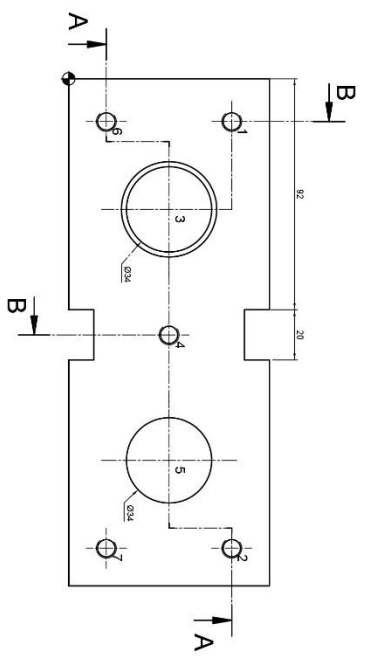
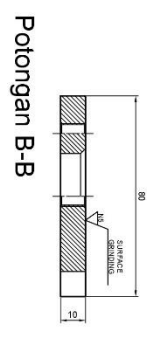
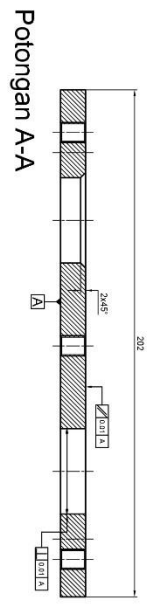


		2	PUNCH BENDING	11	Amutit	Ø50x101	DI BUAT	
	Jumlah		Nama Bagian	No. Bag	Bahan	Ukuran	Keterangan	
III	II	I	Perubahan					
			PUNCH BENDING			Skala 1 : 2	Digambar	Andika Nasution
							Diperiksa	
			Politeknik Negeri Sriwijaya			Drame No : 1/7/18/ 8.PPA		

12. Tol $\pm 0,01$



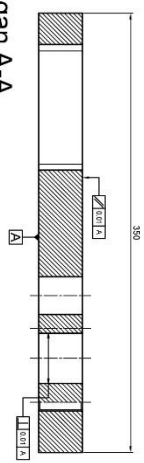
		6	PIN PENGARAH	12	ST60	Ø12x67	DI BUAT	
Jumlah		Nama Bagian		No. Bag	Bahan	Ukuran	Keterangan	
III	II	I	Perubahan					
			PIN PENGARAH			Skala 1 : 1	Digambar Diperiksa Andika Nasution	
Politeknik Negeri Sriwijaya						Drame No : 1/7/18/ 8.PPA		



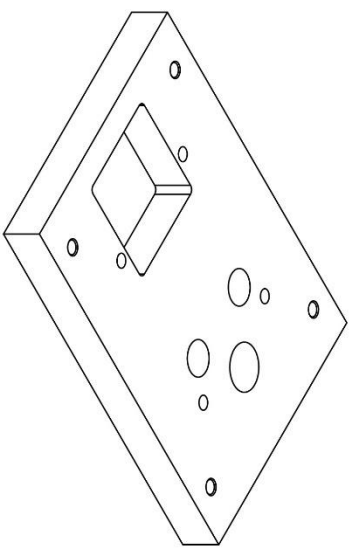
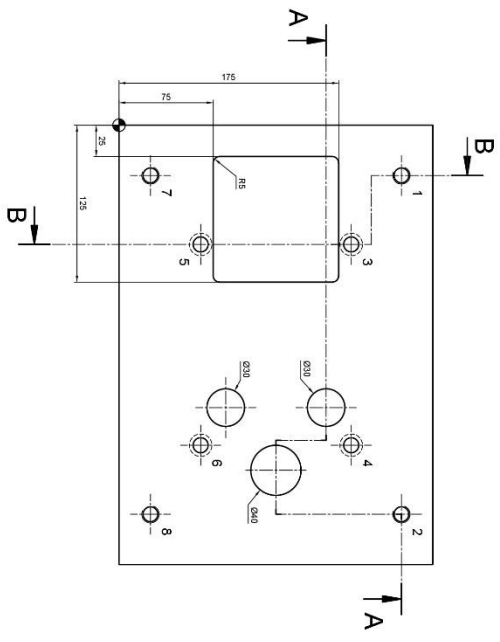
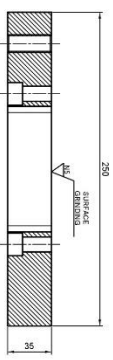
HOLE	XDIM	YDIM	D
1	17	75	M10
2	187	75	M10
3	52	40	Ø34
4	102	40	M10
5	152	40	Ø34
6	17	15	M10
7	187	15	M10

1	DIES	13	57 80	202080.10	DIBUAT
Jumlah	Nama Bagian	No. Bag	Bahan	Uraian	Keterangan
III	Perubahan				
DIES					
Skala 1:1					
Diperkerjakan					
Zinca Nisulon					
Diperiksa					
Diamer No. 17/18/18 PPA					

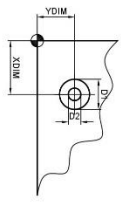
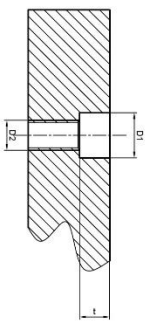
Potongan A-A



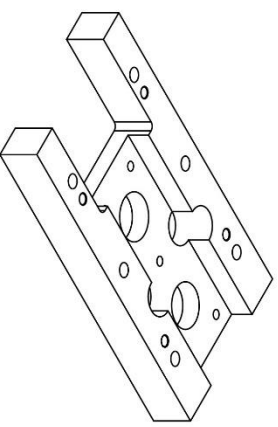
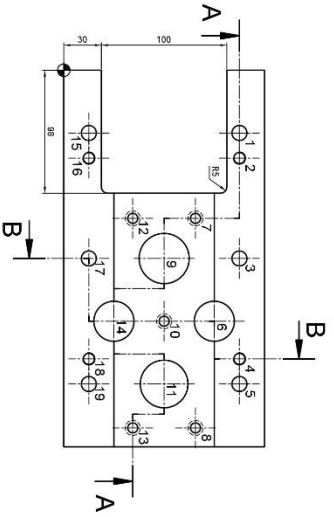
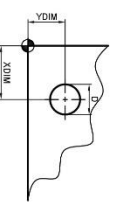
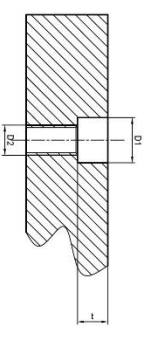
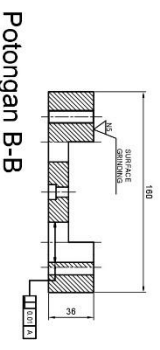
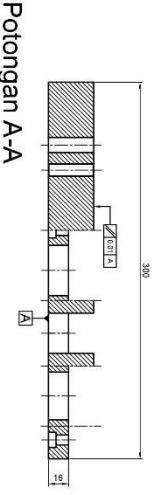
Potongan B-B



HOLE	XDIM	YDIM	D1	D2	t
1	40	225	M12	—	—
2	310	225	M12	—	—
3	85	185	Ø18	Ø12	12
4	225	185	Ø18	Ø12	12
5	85	65	Ø18	Ø12	12
6	225	65	Ø18	Ø12	12
7	40	25	M12	—	—
8	310	25	M12	—	—



1	PLAT BAWAH	14	ST 40	350x250x25	DIBUAT
Jumlah	Nama Bagian	No. Brg	Bahan	Ukuran	Keterangan
III	Perubahan				
III	I				
PLAT BAWAH					
				Skala 1 : 2	Diperiksa Diperiksa
Politeknik Negeri Sriwijaya					
Diamet No. 17/18/18 PPA					



HOLE	XDIM	YDIM	D	D2	t
1	50	140	Ø12	—	—
2	70	140	M10	—	—
3	150	140	Ø12	—	—
4	230	140	M10	—	—
5	250	140	Ø12	—	—
6	200	120	Ø32	—	—
7	118	105	Ø8	Ø12	6
8	285	105	Ø6	Ø12	6
9	150	80	Ø40	—	—
10	200	80	Ø6	Ø12	6
11	250	80	Ø38	—	—
12	118	55	Ø6	Ø12	6
13	285	55	Ø8	Ø12	6
14	200	40	Ø32	—	—
15	50	20	Ø12	—	—
16	70	20	M10	—	—
17	150	20	Ø12	—	—
18	230	20	M10	—	—
19	250	20	Ø12	—	—

1		DIES HOLDER		15	ST 40	300x100x38	DIBUAT
Jumlah		Nama Bagian		No. Bag	Bahan	Uraian	Keterangan
III		Perbaikan					
DIES HOLDER							
Skala 1:2						Diperiksa	Analisa
Politeknik Negeri Sriwijaya						Diameter	Keuntungan
Diameter No. 17/18/18 PPA							